



Catalog

The new AX contactor range
Control made simple
The performance you need

Motor rated operational powers and currents

The currents given below concern standard three-phase four-pole cage motors (1500 r.p.m. at 50 Hz 1800 r.p.m. at 60 Hz). These values are given for guidance and may vary according to the motor manufacturer and depending on the number of poles.

IEC Motor power kW	Motor nominal current: standardized values in blue colour (according to IEC 60947-4-1 Annex G)									
	220 V A	230 V A	240 V A	380 V A	400 V A	415 V A	440 V A	500 V A	660 V A	690 V A
0.06	0.37	0.35	0.34	0.21	0.2	0.19	0.18	0.16	0.13	0.12
0.09	0.54	0.52	0.50	0.32	0.3	0.29	0.26	0.24	0.18	0.17
0.12	0.73	0.7	0.67	0.46	0.44	0.42	0.39	0.32	0.24	0.23
0.18	1	1	1	0.63	0.6	0.58	0.53	0.48	0.37	0.35
0.25	1.6	1.5	1.4	0.9	0.85	0.82	0.74	0.68	0.51	0.49
0.37	2.0	1.9	1.8	1.2	1.1	1.1	1	0.88	0.67	0.64
0.55	2.7	2.6	2.5	1.6	1.5	1.4	1.3	1.2	0.91	0.87
0.75	3.5	3.3	3.2	2.0	1.9	1.8	1.7	1.5	1.15	1.1
1.1	4.9	4.7	4.5	2.8	2.7	2.6	2.4	2.2	1.7	1.6
1.5	6.6	6.3	6	3.8	3.6	3.5	3.2	2.9	2.2	2.1
2.2	8.9	8.5	8.1	5.2	4.9	4.7	4.3	3.9	2.9	2.8
3	11.8	11.3	10.8	6.8	6.5	6.3	5.7	5.2	4	3.8
4	15.7	15	14.4	8.9	8.5	8.2	7.4	6.8	5.1	4.9
5.5	20.9	20	19.2	12.1	11.5	11.1	10.1	9.2	7	6.7
7.5	28.2	27	25.9	16.3	15.5	14.9	13.6	12.4	9.3	8.9
11	39.7	38	36.4	23.2	22	21.2	19.3	17.6	13.4	12.8
15	53.3	51	48.9	30.5	29	28	25.4	23	17.8	17
18.5	63.8	61	58.5	36.8	35	33.7	30.7	28	22	21
22	75.3	72	69	43.2	41	39.5	35.9	33	25.1	24
30	100	96	92	57.9	55	53	48.2	44	33.5	32
37	120	115	110	69	66	64	58	53	40.8	39
45	146	140	134	84	80	77	70	64	49.1	47
55	177	169	162	102	97	93	85	78	59.6	57
75	240	230	220	139	132	127	116	106	81	77
90	291	278	266	168	160	154	140	128	97	93
110	355	340	326	205	195	188	171	156	118	113
132	418	400	383	242	230	222	202	184	140	134
160	509	487	467	295	280	270	245	224	169	162
200	637	609	584	368	350	337	307	280	212	203
250	782	748	717	453	430	414	377	344	261	250
315	983	940	901	568	540	520	473	432	327	313
355	1109	1061	1017	642	610	588	535	488	370	354
400	1255	1200	1150	726	690	665	605	552	418	400
500	1545	1478	1416	895	850	819	745	680	515	493
560	1727	1652	1583	1000	950	916	832	760	576	551
630	1928	1844	1767	1116	1060	1022	929	848	643	615
710	2164	2070	1984	1253	1190	1147	1043	952	721	690
800	2446	2340	2243	1417	1346	1297	1179	1076	815	780
900	2760	2640	2530	1598	1518	1463	1330	1214	920	880
1000	3042	2910	2789	1761	1673	1613	1466	1339	1014	970

Motor protection and control

Contactors, manual motor starters and overload relays

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The new AX contactor range

Product overview

1



Complete motor starting solution

ABB has one of the biggest product portfolios on the market, and the AX contactor comes with a complete set of accessories, including thermal and electronic overload relays, manual motor starters, timers, auxiliary relays etc.



Longer service life

ABB always aims to make the use of its products as trouble-free as possible. The long electrical and mechanical life of the AX contactor range plays a big part in this since it will keep service and repair work at a minimum.



Space and time saving

The compact design of the AX contactor allows for many more motor starting combinations to fit into the same enclosure, and with the complete set of accessories, installation could not be any easier.



Reliable and safe

Coordination tables for type-1 and type-2 coordination are available with MMS, MCCB and fuses. This makes selection of protection devices easy, and ensures safe and reliable installations.

The new AX contactor range

Product overview

The new contactor range is designed to provide the performance and features that are required, in a compact and modern design. Control made simple – The performance you need.

1



Common applications

- HVAC
- Pumps
- Compressors
- Paper industry
- Packaging machines
- Mining
- General Machinery
- Switchgear panels
- Elevator and escalators
- Building
- Lighting control
- Moulding machines
- Power supply solutions

Standards

- IEC 60947-1
- IEC 60947-4-1
- IEC 60947-5-1

Technical data

- Rated current (Ie): 9 ... 370 A
- Motor rated power (Pe): 4 ... 200 kW (400V AC-3)
- 3 poles
- AC control
- Width from 44mm (9 A) to 145mm (370 A)
- Ambient temperature up to 70°C

Accessories

- Auxiliary contacts front and side mounted
- Mechanical and electrical interlocks
- Timers
- Surge suppressors
- Terminal shrouds, enlargements and extensions
- Connection kits

Overload relays

- Thermal overload relays
- Electronic overload relays (class 10, 20 and 30)


Manual motor starters

- With thermal and magnetic protection
- With magnetic protection only

3-pole contactors, for motor control and power switching

1



IEC	AC-3 Rated operational power	$\theta \leq 55\text{ }^\circ\text{C}$, 400 V	kW	4	5.5	7.5	11	15	18.5		
AC Control supply					Type	AX09	AX12	AX18	AX25	AX32	AX40
IEC	AC-3 Rated operational current	$\theta \leq 55\text{ }^\circ\text{C}$, 400 V	A	09	12	18	25	32	40		
	AC-1 Rated operational current	$\theta \leq 40\text{ }^\circ\text{C}$, 690 V	A	22	25	27	32	55	60		

Main accessories

Auxiliary contact blocks	Front mounting
	Side mounting
Timers	Electronic
Interlocking units	Mechanical
	Mechanical / Electrical
Surge suppressors	Varistor (AC / DC)
	RC type (AC)

- CA5X-10 (1 x N.O.)
- CA5X-01 (1 x N.C.)
- CA5X-4 pole (add on block with 4 contacts NO or NC combination)
- CAL5X-11 (1 x N.O. + 1 x N.C.)
- TEF5-ON
- TEF5-OFF
- VM5-1
- VE5-1
- RV5 (24...440 V)
- RC5-1 (24...440 V)

Overload relays

Thermal relays		Class 10A
Electronic relays		Class 10E,20E,30E

TA25DU-M (0.10...32 A) ⁽¹⁾	
E16DU (0.10...18.9A)	TA42DU-M (18...42 A)
	E45DU(9...45A)

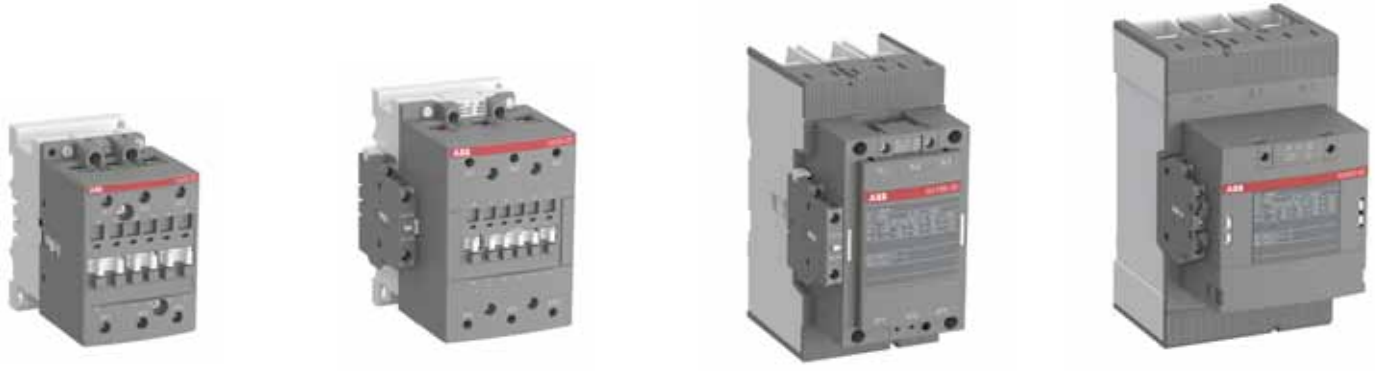
(1) The max AC3 operational current is 23A for AX25 with TA25DU-25M
 (2) The max AC3 operational current is 74A for AX80 with TA75DU-80M
 (3) The max AC3 operational current is 182A for AX205 with TA200DU-200

Manual motor starters

	Thermal / magnetic protection
	Class 10
	Magnetic types only

MS116 (0.10...32 A)	
Ics up to 50 kA for class 10 A	
MS132 (0.10...32 A)	
Ics up to 100 kA	
MO132 (0.16...32 A)	
Ics up to 100 kA	

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22	30	37	45	55	75	90	110	132	160	200
AX50	AX65	AX80	AX95	AX115	AX150	AX185	AX205	AX260	AX300	AX370
50	65	80	96	115	150	185	205	265	305	370
100	115	125	145	160	190	250	275	400	500	600

	CAL18X-11 (1 x N.O. + 1 x N.C.)	CAL19-11 (1 x N.O. + 1 x N.C.)
VE5-2	VM300H	VM19
RC5-2 (24...440 V)	RC5-3 (250...440 V)	

TA75DU-M (18...80 A) ⁽²⁾	TA80DU (29...80 A)	TA200DU (66...200 A) ⁽³⁾	
	TA110DU (66...110 A)		
E80DU (27...80A)	E140DU (50...140A)	EF205 (63...210A)	EF370 (115...380 A)

Short-circuit protection devices

MS450 (28...50 A) Ics up to 50 kA	
MS495 (45...100 A) Ics up to 50 kA	
MS497 (22...100 A) Ics up to 100 kA	
MO496 (32...100 A) Ics up to 100 kA	
MO450 (40...50 A) Ics up to 50 kA	MO495 (63...100 A) Ics up to 50 kA

Tmax / XT Circuit breaker and accessories



AX contactors and NX contactor relays

AX 3-pole contactors

Ordering details 3-pole contactors	2/3
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Technical data 3-pole contactors	2/16
Terminal marking and positioning	2/27
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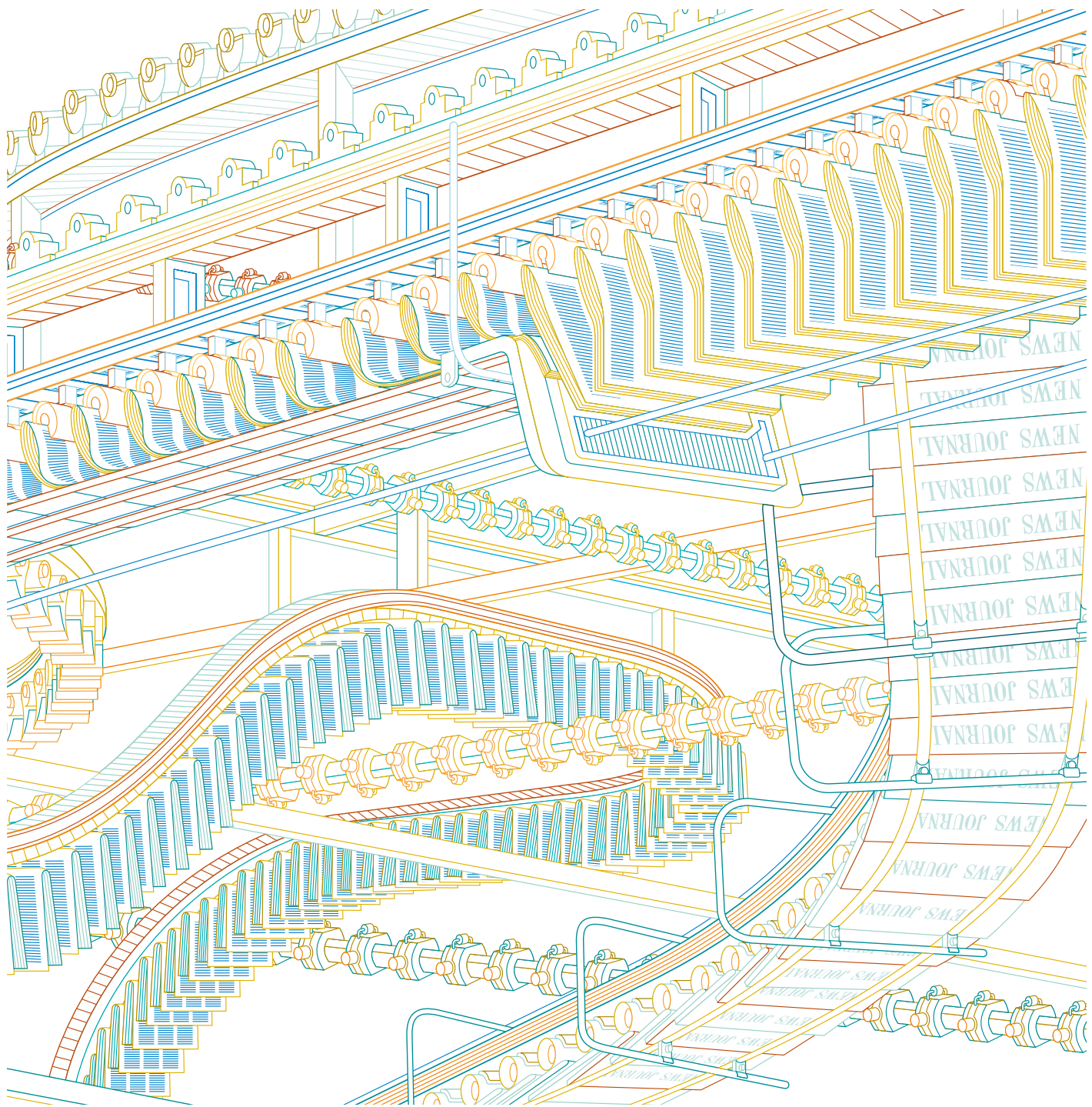
NX contactor relays

Ordering details	2/34
Main accessories	2/35
Technical data	2/36
Terminal marking and positioning	2/38

Accessories for AX contactors and NX contactor relays

Voltage code table

General technical data



AX09 ... AX25 3-pole contactors

4 to 11 kW

AC operated



AX09 ... AX25

Description

AX09 ... AX25 contactors are mainly used for controlling 3-phase motors and power circuits up to 690 V AC.

These contactors are of the block type design with:

- 3 main poles and 1 built-in auxiliary contact
- control circuit: AC operated
- add-on auxiliary contact blocks for front or side mounting and a wide range of accessories.

Ordering details

IEC		Rated control circuit voltage		Auxiliary contacts fitted	Type	Order code	Weight		
Rated power	operational current	U _c (1)						Pkg (1 pce)	
400 V	θ ≤ 40 °C	V 50 Hz	V 60 Hz				kg		
AC-3	AC-1								
kW	A								
4	22	24	24	1 0	AX09-30-10-81	1SBL901074R8110	0.340		
				0 1	AX09-30-01-81	1SBL901074R8101	0.340		
		110	110...120	1 0	AX09-30-10-84	1SBL901074R8410	0.340		
				0 1	AX09-30-01-84	1SBL901074R8401	0.340		
		220...230	230...240	1 0	AX09-30-10-80	1SBL901074R8010	0.340		
				0 1	AX09-30-01-80	1SBL901074R8001	0.340		
		230...240	240...260	1 0	AX09-30-10-88	1SBL901074R8810	0.340		
				0 1	AX09-30-01-88	1SBL901074R8801	0.340		
		400...415	415...440	1 0	AX09-30-10-86	1SBL901074R8610	0.340		
				0 1	AX09-30-01-86	1SBL901074R8601	0.340		
		5.5	25	24	24	1 0	AX12-30-10-81	1SBL911074R8110	0.340
						0 1	AX12-30-01-81	1SBL911074R8101	0.340
110	110...120			1 0	AX12-30-10-84	1SBL911074R8410	0.340		
				0 1	AX12-30-01-84	1SBL911074R8401	0.340		
220...230	230...240			1 0	AX12-30-10-80	1SBL911074R8010	0.340		
				0 1	AX12-30-01-80	1SBL911074R8001	0.340		
230...240	240...260			1 0	AX12-30-10-88	1SBL911074R8810	0.340		
				0 1	AX12-30-01-88	1SBL911074R8801	0.340		
400...415	415...440			1 0	AX12-30-10-86	1SBL911074R8610	0.340		
				0 1	AX12-30-01-86	1SBL911074R8601	0.340		
7.5	27			24	24	1 0	AX18-30-10-81	1SBL921074R8110	0.340
						0 1	AX18-30-01-81	1SBL921074R8101	0.340
		110	110...120	1 0	AX18-30-10-84	1SBL921074R8410	0.340		
				0 1	AX18-30-01-84	1SBL921074R8401	0.340		
		220...230	230...240	1 0	AX18-30-10-80	1SBL921074R8010	0.340		
				0 1	AX18-30-01-80	1SBL921074R8001	0.340		
		230...240	240...260	1 0	AX18-30-10-88	1SBL921074R8810	0.340		
				0 1	AX18-30-01-88	1SBL921074R8801	0.340		
		400...415	415...440	1 0	AX18-30-10-86	1SBL921074R8610	0.340		
				0 1	AX18-30-01-86	1SBL921074R8601	0.340		
		11	32	24	24	1 0	AX25-30-10-81	1SBL931074R8110	0.340
						0 1	AX25-30-01-81	1SBL931074R8101	0.340
110	110...120			1 0	AX25-30-10-84	1SBL931074R8410	0.340		
				0 1	AX25-30-01-84	1SBL931074R8401	0.340		
220...230	230...240			1 0	AX25-30-10-80	1SBL931074R8010	0.340		
				0 1	AX25-30-01-80	1SBL931074R8001	0.340		
230...240	240...260			1 0	AX25-30-10-88	1SBL931074R8810	0.340		
				0 1	AX25-30-01-88	1SBL931074R8801	0.340		
400...415	415...440			1 0	AX25-30-10-86	1SBL931074R8610	0.340		
				0 1	AX25-30-01-86	1SBL931074R8601	0.340		

(1) for other voltage version see page no. 2/51

AX32, AX40 3-pole contactors

15 to 18.5 kW

AC operated



AX32, AX40


Description

AX32, AX40 contactors are mainly used for controlling 3-phase motors and power circuits up to 690 V AC.

These contactors are of the block type design with:

- 3 main poles and 1 built-in auxiliary contact
- control circuit: AC operated
- add-on auxiliary contact blocks for front or side mounting and a wide range of accessories.

Ordering details

IEC Rated operational power 400 V AC-3 kW	Rated operational current $\theta \leq 40\text{ °C}$ AC-1 A	Rated control circuit voltage Uc (1)		Auxiliary contacts fitted 	Type	Order code	Weight Pkg (1 pce) kg
		V 50 Hz	V 60 Hz				
15	55	24	24	1 0	AX32-30-10-81	1SBL281074R8110	0.71
				0 1	AX32-30-01-81	1SBL281074R8101	0.71
		110	110...120	1 0	AX32-30-10-84	1SBL281074R8410	0.71
				0 1	AX32-30-01-84	1SBL281074R8401	0.71
		220...230	230...240	1 0	AX32-30-10-80	1SBL281074R8010	0.71
				0 1	AX32-30-01-80	1SBL281074R8001	0.71
		230...240	240...260	1 0	AX32-30-10-88	1SBL281074R8810	0.71
				0 1	AX32-30-01-88	1SBL281074R8801	0.71
		400...415	415...440	1 0	AX32-30-10-86	1SBL281074R8610	0.71
				0 1	AX32-30-01-86	1SBL281074R8601	0.71
18.5	60	24	24	1 0	AX40-30-10-81	1SBL321074R8110	0.71
				0 1	AX40-30-01-81	1SBL321074R8101	0.71
		110	110...120	1 0	AX40-30-10-84	1SBL321074R8410	0.71
				0 1	AX40-30-01-84	1SBL321074R8401	0.71
		220...230	230...240	1 0	AX40-30-10-80	1SBL321074R8010	0.71
				0 1	AX40-30-01-80	1SBL321074R8001	0.71
		230...240	240...260	1 0	AX40-30-10-88	1SBL321074R8810	0.71
				0 1	AX40-30-01-88	1SBL321074R8801	0.71
		400...415	415...440	1 0	AX40-30-10-86	1SBL321074R8610	0.71
				0 1	AX40-30-01-86	1SBL321074R8601	0.71

(1) for other voltage version see page no. 2/51

AX50 ... AX80 3-pole contactors

22 to 37 kW

AC operated



AX50 ... AX80

Description

AX50 ... AX80 contactors are mainly used for controlling 3-phase motors and power circuits up to 690 V AC.

These contactors are of the block type design with:

- 3 main poles
- control circuit: AC operated
- add-on auxiliary contact blocks for front or side mounting and a wide range of accessories.

Ordering details (without auxiliary block)

IEC Rated operational power 400 V AC-3 kW	Rated operational current $\theta \leq 40\text{ °C}$ AC-1 A	Rated control circuit voltage Uc (1)		Auxiliary contacts fitted Y Y	Type	Order code	Weight Pkg (1 pce) kg
		V 50 Hz	V 60 Hz				
22	100	24	24	0 0	AX50-30-00-81	1SBL351074R8100	1.12
		110	110...120	0 0	AX50-30-00-84	1SBL351074R8400	1.12
		220...230	230...240	0 0	AX50-30-00-80	1SBL351074R8000	1.12
		230...240	240...260	0 0	AX50-30-00-88	1SBL351074R8800	1.12
		400...415	415...440	0 0	AX50-30-00-86	1SBL351074R8600	1.12
30	115	24	24	0 0	AX65-30-00-81	1SBL371074R8100	1.12
		110	110...120	0 0	AX65-30-00-84	1SBL371074R8400	1.12
		220...230	230...240	0 0	AX65-30-00-80	1SBL371074R8000	1.12
		230...240	240...260	0 0	AX65-30-00-88	1SBL371074R8800	1.12
		400...415	415...440	0 0	AX65-30-00-86	1SBL371074R8600	1.12
37	125	24	24	0 0	AX80-30-00-81	1SBL411074R8100	1.12
		110	110...120	0 0	AX80-30-00-84	1SBL411074R8400	1.12
		220...230	230...240	0 0	AX80-30-00-80	1SBL411074R8000	1.12
		230...240	240...260	0 0	AX80-30-00-88	1SBL411074R8800	1.12
		400...415	415...440	0 0	AX80-30-00-86	1SBL411074R8600	1.12

(1) for other voltage version see page no. 2/51

AX50 ... AX80 3-pole contactors

22 to 37 kW

AC operated



AX50 ... AX80

2

Description

AX50 ... AX80 contactors are mainly used for controlling 3-phase motors and power circuits up to 690 V AC.

These contactors are of the block type design with:

- 3 main poles and side mounted auxiliary contact block
- control circuit: AC operated
- add-on auxiliary contact blocks for front or side mounting and a wide range of accessories.

Ordering details

IEC Rated operational power 400 V AC-3 kW	Rated operational current $\theta \leq 40^\circ\text{C}$ AC-1 A	Rated control circuit voltage U_c (1)		Auxiliary contacts fitted Y Y	Type	Order code	Weight Pkg (1 pce) kg
		V 50 Hz	V 60 Hz				
22	100	24	24	1 1	AX50-30-11-81	1SBL351074R8111	1.16
		110	110...120	1 1	AX50-30-11-84	1SBL351074R8411	1.16
		220...230	230...240	1 1	AX50-30-11-80	1SBL351074R8011	1.16
		230...240	240...260	1 1	AX50-30-11-88	1SBL351074R8811	1.16
		400...415	415...440	1 1	AX50-30-11-86	1SBL351074R8611	1.16
30	115	24	24	1 1	AX65-30-11-81	1SBL371074R8111	1.16
		110	110...120	1 1	AX65-30-11-84	1SBL371074R8411	1.16
		220...230	230...240	1 1	AX65-30-11-80	1SBL371074R8011	1.16
		230...240	240...260	1 1	AX65-30-11-88	1SBL371074R8811	1.16
		400...415	415...440	1 1	AX65-30-11-86	1SBL371074R8611	1.16
37	125	24	24	1 1	AX80-30-11-81	1SBL411074R8111	1.16
		110	110...120	1 1	AX80-30-11-84	1SBL411074R8411	1.16
		220...230	230...240	1 1	AX80-30-11-80	1SBL411074R8011	1.16
		230...240	240...260	1 1	AX80-30-11-88	1SBL411074R8811	1.16
		400...415	415...440	1 1	AX80-30-11-86	1SBL411074R8611	1.16

(1) for other voltage version see page no. 2/51

AX95 ... AX150 3-pole contactors

45 to 75 kW

AC operated



AX95 ... AX150

Description

AX95 ... AX150 contactors are mainly used for controlling 3-phase motors and power circuits up to 690 V AC.

These contactors are of the block type design with:

- 3 main poles and side mounted auxiliary contact block
- control circuit: AC operated
- add-on auxiliary contact blocks for front or side mounting and a wide range of accessories.

Ordering details

IEC Rated operational power 400 V AC-3 kW	Rated operational current $\theta \leq 40\text{ °C}$ AC-1 A	Rated control circuit voltage Uc (1)		Auxiliary contacts fitted Y Y	Type	Order code	Weight Pkg (1 pce) kg
		V 50 Hz	V 60 Hz				
45	145	24	24	1 1	AX95-30-11-81	1SFL431074R8111	2.08
		110	110...120	1 1	AX95-30-11-84	1SFL431074R8411	2.08
		220...230	230...240	1 1	AX95-30-11-80	1SFL431074R8011	2.08
		230...240	240...260	1 1	AX95-30-11-88	1SFL431074R8811	2.08
55	160	400...415	415...440	1 1	AX95-30-11-86	1SFL431074R8611	2.08
		24	24	1 1	AX115-30-11-81	1SFL981074R8111	2.08
		110	110...120	1 1	AX115-30-11-84	1SFL981074R8411	2.08
		220...230	230...240	1 1	AX115-30-11-80	1SFL981074R8011	2.08
75	190	230...240	240...260	1 1	AX115-30-11-88	1SFL981074R8811	2.08
		400...415	415...440	1 1	AX115-30-11-86	1SFL981074R8611	2.08
		24	24	1 1	AX150-30-11-81	1SFL991074R8111	2.08
		110	110...120	1 1	AX150-30-11-84	1SFL991074R8411	2.08
		220...230	230...240	1 1	AX150-30-11-80	1SFL991074R8011	2.08
		230...240	240...260	1 1	AX150-30-11-88	1SFL991074R8811	2.08
		400...415	415...440	1 1	AX150-30-11-86	1SFL991074R8611	2.08

(1) for other voltage version see page no. 2/51

AX185, AX205 3-pole contactors

90 to 110 kW

AC operated

2



AX185, AX205

Description

AX185, AX205 contactors are mainly used for controlling 3-phase motors and power circuits up to 690 V AC.

These contactors are of the block type design with:

- 3 main poles and side mounted auxiliary contact block
- control circuit: AC operated
- add-on auxiliary contact blocks for side mounting and a wide range of accessories.

Ordering details

IEC		Rated control circuit voltage U _c (1)		Auxiliary contacts fitted		Type	Order code	Weight Pkg (1 pce) kg
Rated operational power 400 V AC-3 kW	Rated operational current $\theta \leq 40^\circ\text{C}$ AC-1 A	V 50 Hz	V 60 Hz	Y	Z			
90	250	24	24	1	1	AX185-30-11-81	1SFL491074R8111	3.80
		110	110...120	1	1	AX185-30-11-84	1SFL491074R8411	3.80
		220...230	230...240	1	1	AX185-30-11-80	1SFL491074R8011	3.80
		230...240	240...260	1	1	AX185-30-11-88	1SFL491074R8811	3.80
		400...415	415...440	1	1	AX185-30-11-86	1SFL491074R8611	3.80
110	275	24	24	1	1	AX205-30-11-81	1SFL501074R8111	3.80
		110	110...120	1	1	AX205-30-11-84	1SFL501074R8411	3.80
		220...230	230...240	1	1	AX205-30-11-80	1SFL501074R8011	3.80
		230...240	240...260	1	1	AX205-30-11-88	1SFL501074R8811	3.80
		400...415	415...440	1	1	AX205-30-11-86	1SFL501074R8611	3.80

(1) for other voltage version see page no. 2/51

AX260 ... AX370 3-pole contactors

132 to 200 kW

AC operated



AX260 ... AX370

Description

AX260 ... AX370 contactors are mainly used for controlling 3-phase motors and power circuits up to 690 V AC.

These contactors are of the block type design with:

- 3 main poles and side mounted auxiliary contact block
- control circuit: AC operated
- add-on auxiliary contact blocks for side mounting and a wide range of accessories.

Ordering details

IEC	Rated operational power		Rated control circuit voltage		Auxiliary contacts fitted		Type	Order code	Weight
	400 V	$\theta \leq 40^\circ\text{C}$	Uc (1)						
AC-3	AC-1		V 50 Hz	V 60 Hz	Y	Y			Pkg (1 pce)
kW	A								kg
132	400		24	24	1	1	AX260-30-11-81	1SFL547074R8111	5.4
			110	110...120	1	1	AX260-30-11-84	1SFL547074R8411	5.4
			220...230	230...240	1	1	AX260-30-11-80	1SFL547074R8011	5.4
			230...240	240...260	1	1	AX260-30-11-88	1SFL547074R8811	5.4
			400...415	415...440	1	1	AX260-30-11-86	1SFL547074R8611	5.4
160	500		24	24	1	1	AX300-30-11-81	1SFL587074R8111	5.4
			110	110...120	1	1	AX300-30-11-84	1SFL587074R8411	5.4
			220...230	230...240	1	1	AX300-30-11-80	1SFL587074R8011	5.4
			230...240	240...260	1	1	AX300-30-11-88	1SFL587074R8811	5.4
			400...415	415...440	1	1	AX300-30-11-86	1SFL587074R8611	5.4
200	600		24	24	1	1	AX370-30-11-81	1SFL607074R8111	5.4
			110	110...120	1	1	AX370-30-11-84	1SFL607074R8411	5.4
			220...230	230...240	1	1	AX370-30-11-80	1SFL607074R8011	5.4
			230...240	240...260	1	1	AX370-30-11-88	1SFL607074R8811	5.4
			400...415	415...440	1	1	AX370-30-11-86	1SFL607074R8611	5.4

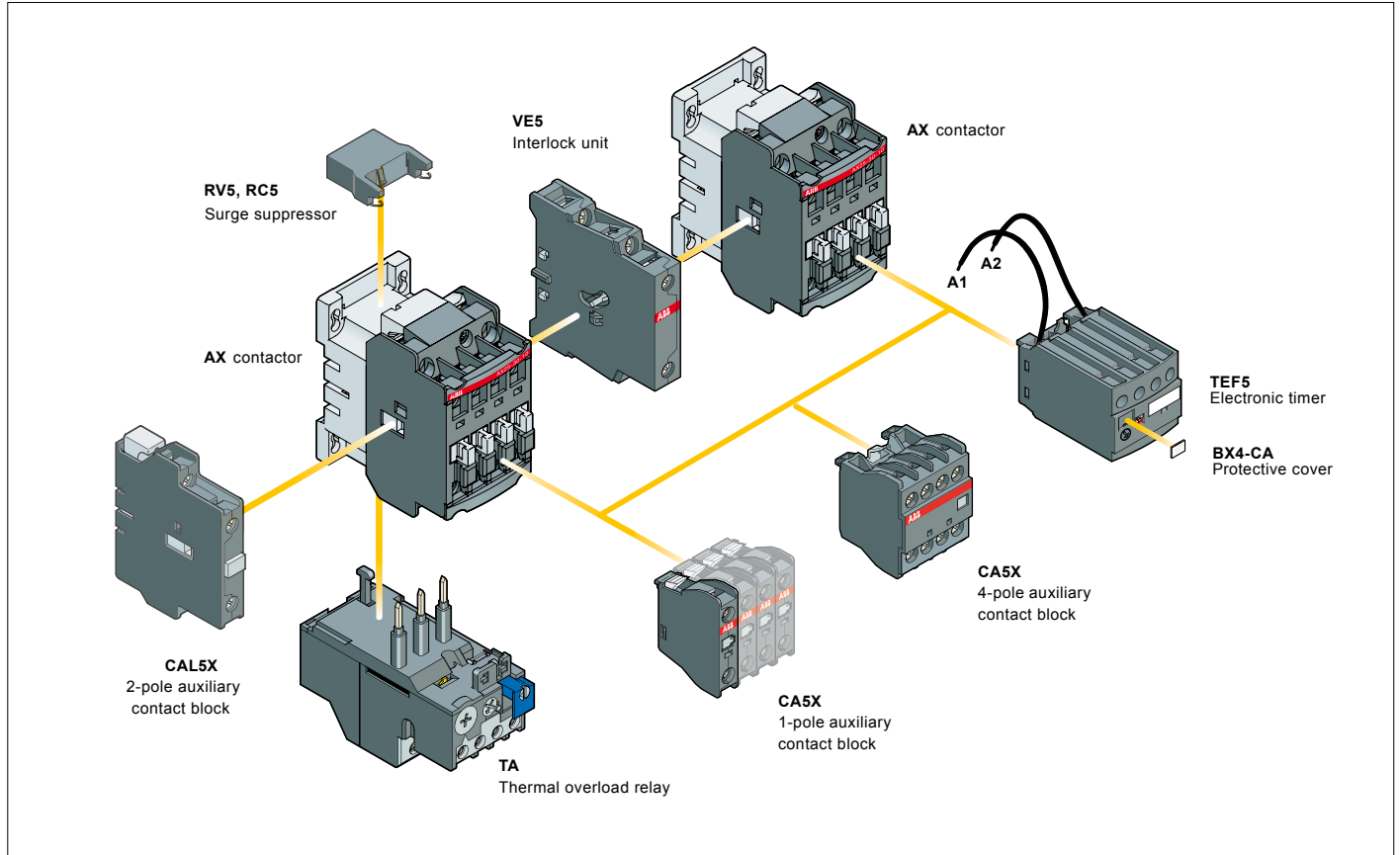
(1) for other voltage version see page no. 2/51

AX09 ... AX150 3-pole contactors

Main accessories

Contactor and main accessories (other accessories available)

2



Main accessory fitting details

Many configurations of accessories are possible depending on whether these are front-mounted or side-mounted.

Contactor types	Main poles	Built-in auxiliary contacts	Front-mounted accessories			Side-mounted accessories	
			Auxiliary contact blocks		Electronic timer	Auxiliary contact blocks	Interlock unit
			1-pole CA5X	4-pole CA5X	TEF5	2-pole CALX	VM5 or VE5
AX09 ... AX25	3 0 3 0	1 0 0 1 (1)	1 to 4 x CA5X	or 1 x CA5X (4-pole)	or 1 x TEF5	+ 1 to 2 x CALX5-11	or 1 x VM5-1 or VE5-1 + 1 x CALX5-11
AX32, AX40	3 0 3 0	1 0 0 1 (1)	1 to 5 x CA5X	or 1 x CA5X (4-pole) + 1 x 1-pole CA5X	or 1 x TEF5 + 1 x CA5X (1-pole)	+ 1 to 2 x CALX5-11	or 1 x VM5-1 or VE5-1 + 1 x CALX5-11
AX50 ... AX80	3 0	1 1	1 to 6 x CA5X	or 1 x CA5X (4-pole) + 2 x 1-pole CA5X	or 1 x TEF5 + 2 x CA5X (1-pole)	+ 1 x CALX5-11	or 1 x VE5-2
AX95 ... AX150	3 0	1 1	1 to 6 x CA5X	or 1 x CA5X (4-pole) + 2 x 1-pole CA5X	-	+ 1 x CALX18-11	or 1 x VE5-2

(1) 2 N.C. CA5X auxiliary contacts maximum in mounting position 5. for mounting position refer technical data page.

Overload relays fitting details (1)

Contactor types	Thermal overload relays	Electronic overload relays
AX09 ... AX18	TA25DU-M (0.1...0.32 A)	E16DU(0.10 ... 18.9A)
AX25	TA25DU-M (0.1...0.32 A)	
AX32, AX40	TA25DU-M (0.1...0.32 A) or TA42DU-M (18...42 A)	E45DU (9 ... 45A)
AX50 ... AX80	TA75DU-M (18...80 A) or TA85DU-M (65 ... 85 A)	E80DU(27 ... 80A)
AX95, AX115	TA80DU (29...80 A) or TA110DU (66...110 A)	E140DU(50 ... 140A)

The addition of a thermal overload relay on the contactor does not prevent fitting of many other accessories as shown above.

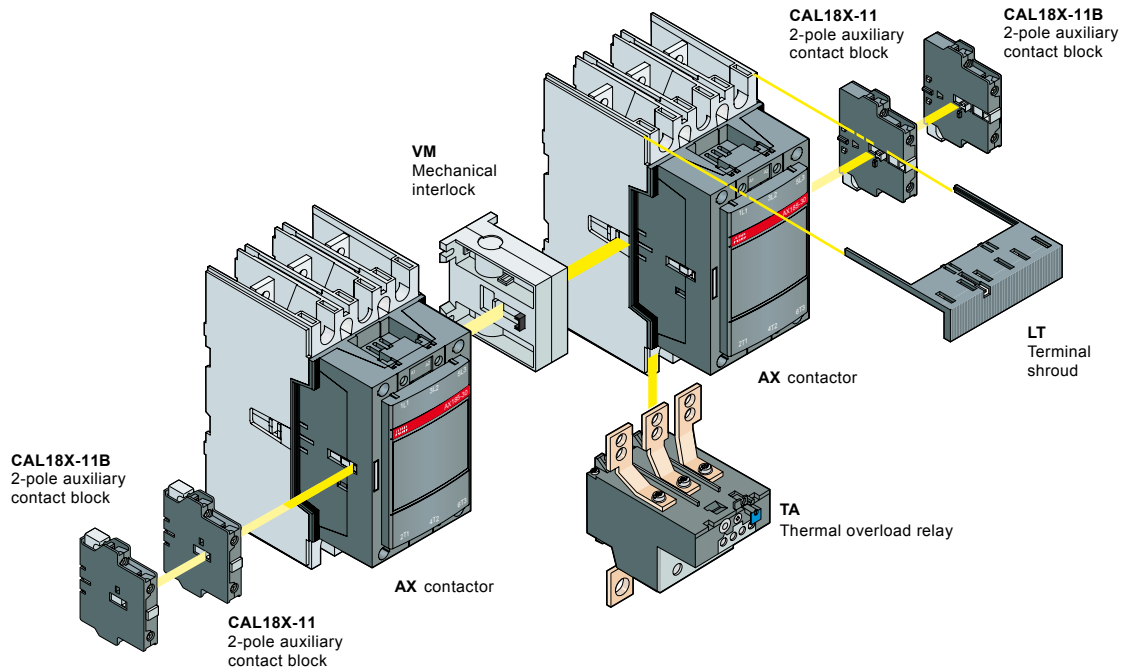
(1) Direct mounting - No kit required.

AX185 ... AX370 3-pole contactors

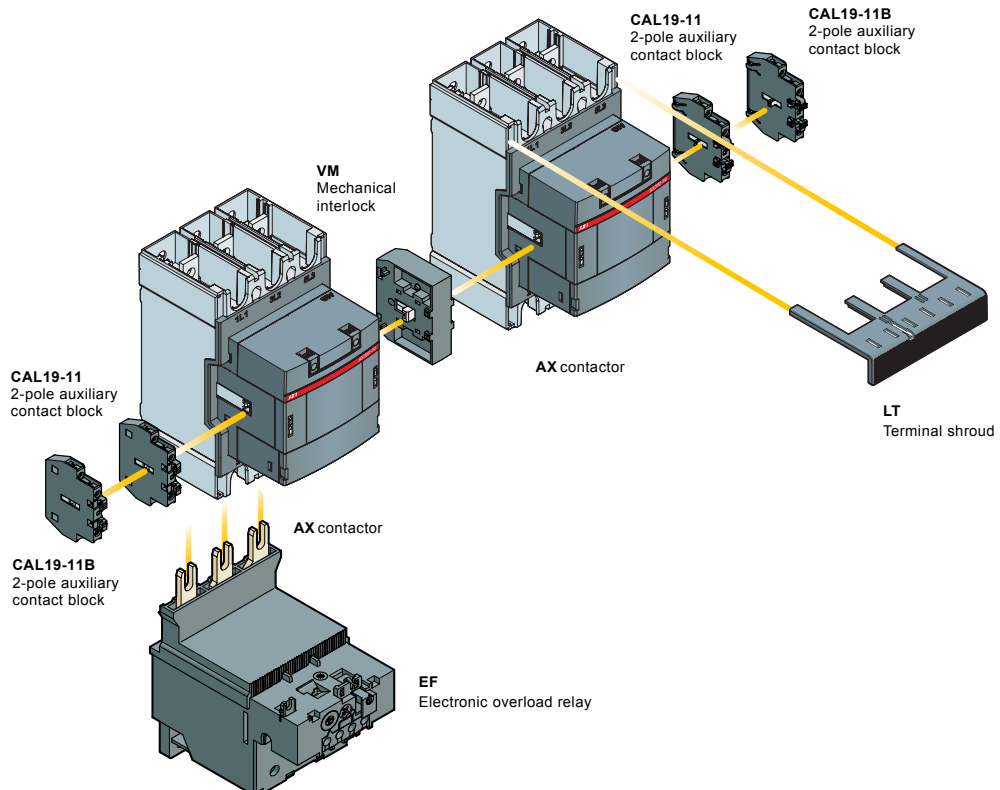
Main accessories

Main accessories (other accessories available)

AX185, AX205



AX260 ... AX370

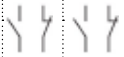


AX185 ... AX370 3-pole contactors

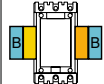
Main accessories

2

Main accessory fitting details

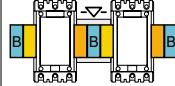
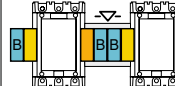
Contactor types	Main poles	Available auxiliary contacts	Side-mounted accessories Add-on auxiliary contact blocks	Mechanical interlock units	Mounting and positioning
	3	1	CAL18X-11, CAL18X-11B, CAL19-11, CAL19-11B		 <ul style="list-style-type: none"> Factory mounted auxiliary contacts Add-on CAL18-11 auxiliary contacts Add-on CAL18-11B auxiliary contacts

Contactor types + auxiliary contact blocks

Contactor types	Main poles	Available auxiliary contacts	Side-mounted accessories	Mechanical interlock units	Mounting and positioning
AX185 ... AX205	3	0 1 1	1 x CAL18X-11 + 2 x CAL18X-11B	-	
AX260 ... AX370	3	0 1 1	1 x CAL19-11 + 2 x CAL19-11B	-	
AX260 ... AX370	3	0 2 2	- + 2 x CAL19-11B	-	

(1) Total number of auxiliary contact blocks for the two contactors.

Contactor types with mechanical interlocking + auxiliary contact blocks

Contactor types	Main poles	Available auxiliary contacts	Side-mounted accessories	Mechanical interlock units	Mounting and positioning
AX185 ... AX205	3	0 1 1	2 x CAL18-11 (1) + 2 x CAL18-11B (1)	+ VM...H (2)	
AX260 ... AX370	3	0 1 1	2 x CAL19-11 + 2 x CAL19-11B	+ VM... (2)	

(1) Total number of auxiliary contact blocks for the two contactors

(2) Interlock type, according to the contactor ratings (see "Accessories")

Overload relays fitting details (1)

Contactor types	Thermal overload relays	Electronic overload relays
AX185, AX205	TA200DU (66 ... 200 A)	EF205 (63 ... 210 A)
AX260 ... AX370	-	EF370 (115 ... 380 A)

The addition of a thermal overload relay on the contactor does not prevent fitting of many other accessories as shown above.

(1) Direct mounting - No kit required.

AX09 ... AX150 3-pole contactors

Main accessories

Ordering details (1)

For contactors	Auxiliary contacts	Type	Order code	Pkg qty	Weight (1 pce)
	Y Y				kg

Front-mounted instantaneous auxiliary contact blocks

AX09 ... AX150 and NX 4-pole	1 -	CA5X-10	1SBN019010R1010	10	0.014
AX50...AX150	- 1	CA5X-01	1SBN019010R1001	10	0.014
	2 2	CA5X-22E	1SBN019040R1022	2	0.060
	3 1	CA5X-31E	1SBN019040R1031	2	0.060
	4 0	CA5X-40E	1SBN019040R1040	2	0.060
	0 4	CA5X-04E	1SBN019040R1004	2	0.060
AX09...AX40-30-10	2 2	CA5X-22M	1SBN019040R1122	2	0.060
	3 1	CA5X-31M	1SBN019040R1131	2	0.060
	4 0	CA5X-40M	1SBN019040R1140	2	0.060
	0 4	CA5X-04M	1SBN019040R1104	2	0.060
AX09...AX40-30-01	2 2	CA5X-22U	1SBN019040R1322	2	0.060
	3 1	CA5X-31U	1SBN019040R1331	2	0.060
	4 0	CA5X-40U	1SBN019040R1340	2	0.060
	0 4	CA5X-04U	1SBN019040R1304	2	0.060
NX 4-pole	2 2	CA5X-22N	1SBN019040R1222	2	0.060
	3 1	CA5X-31N	1SBN019040R1231	2	0.060
	0 4	CA5X-04N	1SBN019040R1204	2	0.060
	4 0	CA5X-40N	1SBN019040R1240	2	0.060



CA5X-10

AX07015



CA5X-4P

AX07013 CA5X 4P



CAL5X-11

1SBC573752F0301



VE5-1

AX07021

Side-mounted instantaneous auxiliary contact block, 2 pole

AX09 ... AX80 and NX - 4 pole	1 1	CAL5X-11	1SBN019020R1011	2	0.050
AX95 ... AX205 (1)	1 1	CAL18X-11	1SBN019820R1011	2	0.050

Mechanical interlock units for two horizontal mounted contactors(2)

Left side contactor	Right side contactor	Mounting					
AX09 ... AX40	AX09 ... AX40	Mech.	- -	VM5-1	1SBN030100R1000	1	0.066
AX95 ... AX205	AX185 ... AX205	Mech.	- -	VM300H	1SBN034700R1000	1	0.150

Mechanical and electrical interlock units for two horizontal mounted contactors

Left side contactor	Right side contactor	Mounting					
AX09...AX40	AX09...AX40	Mech. + Elect.	- 2	VE5-1	1SBN030110R1000	1	0.076
AX32...AX80	AX50...AX80	Mech. + Elect.	- 2	VE5-2	1SBN030210R1000	1	0.146
AX50...AX80	AX32...AX80	Mech. + Elect.	- 2	VE5-2	1SBN030210R1000	1	0.146
AX50...AX80	AX95...AX150	Mech. + Elect.	- 2	VE5-2(3)	1SBN030210R1000	1	0.146
AX95...AX150	AX50...AX80	Mech. + Elect.	- 2	VE5-2(3)	1SBN030210R1000	1	0.146
AX95...AX150	AX95...AX150	Mech. + Elect.	- 2	VE5-2	1SBN030210R1000	1	0.146

(1) For each contactor type, refer to "Accessory fitting details".

(2) Mechanical durability: VM5-1 = 5 millions cycles, VM300H = 1 million cycles.

(3) The combination of AX50 ... AX80 contactors interlocked with AX95...AX150 contactors cannot be mounted on symmetrical rail (75 mm, IEC/EN 60715).

AX09 ... AX150 3-pole contactors

Main accessories

2



1SBC101396F0014

TEF5-OFF

For contactors	Time delay range selected by switch	Delay type	Auxiliary contacts	Type	Order code	Pkg qty	Weight (1 pce)
			1 1				kg

Electronic timers

AX09 ... AX80	0.1...1 s	ON-delay	1 1	TEF5-ON	1SBN020312R1000	1	0.065
NX 4 pole	1...10 s	OFF-delay	1 1	TEF5-OFF	1SBN020314R1000	1	0.065
	10...100 s						

Note: Rated control circuit voltage U_c 24...240 V 50/60 Hz or DC.

Connecting links with manual motor starters



1SBC092819C001

BEA

For contactors	MMS type	Type	Order code	Pkg qty	Weight (1 pce)
AX09...AX18	MS116 / MS132	BEA16/116	1SBN081406R1000	10	0.020
AX25	MS116 / MS 132	BEA25/116	1SBN089306T1000	10	0.020
AX25	MS116 / MS 132	BEA25/132	1SBN089306T1001	10	0.020
AX32 ... AX40	MS450	BEA40/450	1SBN083206R1000	1	0.061
AX50	MS450	BEA50/450	1SBN083506R1000	1	0.062
AX50 ... AX80	MS495	BEA75/495	1SBN084106R1000	1	0.120
AX95 ... AX150	MS495	BEA100/495	1SBN084506R1000	1	0.124

For contactors	Rated control circuit voltage U_c V AC	Type	Order code	Pkg qty	Weight (1 pce)
					kg

Surge suppressors

AX09 ... AX150	24...50	RV5/50	1SBN050010R1000	2	0.015
	50...133	RV5/133	1SBN050010R1001	2	0.015
	110...250	RV5/250	1SBN050010R1002	2	0.015
	250...440	RV5/440	1SBN050010R1003	2	0.015
AX09 ... AX40	24...50	RC5-1/50	1SBN050100R1000	2	0.012
	50...133	RC5-1/133	1SBN050100R1001	2	0.012
	110...250	RC5-1/250	1SBN050100R1002	2	0.012
	250...440	RC5-1/440	1SBN050100R1003	2	0.012
AX50 ... AX150	24...50	RC5-2/50	1SBN050200R1000	2	0.015
	50...133	RC5-2/133	1SBN050200R1001	2	0.015
	110...250	RC5-2/250	1SBN050200R1002	2	0.015
	250...440	RC5-2/440	1SBN050200R1003	2	0.015

(1) See "Main accessory fitting details" table.

Mechanical latching units

For contactors	Rated control circuit voltage U_c		Type	Order code	Pkg qty	Weight (1 pce)
	50Hz	60 Hz				
AX09...AX80	24	24...28	WB75-A	FPTN372726R1001	1	0.120
	220...230	220...255	WB75-A	FPTN372726R1006	1	0.120



1SBC574001F0001

RV5/50



1SBC66483F0001

WB75-A

AX185 ... AX370 3-pole contactors

Main accessories



1SFC101033FC201

CAL18X-11



1SBC560411F0301

VM300H



1SFT98099-019C3

LT...AC



1SFT9099-125

LT...AL



1SFT98000-011C3

LW



1SFT98000-012C3

LX



1SBC574001F0301

RV5/50

Ordering details (1)

For contactors	Auxiliary contacts	Type	Order code	Pkg qty	Weight (1 pce)
	1 1				kg

Side-mounted instantaneous auxiliary contact blocks

AX185 ... AX205 (1)	1 1	CAL18X-11	1SFN019820R1011	2	0.050
	1 1	CAL18X-11B	1SFN019820R3311	2	0.050
AX260 ... AX370	1 1	CAL19-11	1SFN010820R1011	2	0.040
	1 1	CAL19-11B	1SFN010820R3311	2	0.040

Mechanical interlock unit for two horizontal mounted contactors

Left side contactor	Right side contactor	Mounting						
AX95 ... AX205	AX185 ... AX205	Mech.	-	-	VM300H	1SFN034700R1000	1	0.150
AX260 ... AX370	AX260 ... AX370	Mech.	-	-	VM19	1SFN030300R1000	1	0.054

Terminal shrouds

AX185 ... AX205 with connectors	LT185-AC	1SFN124701R1000	2	0.050
AX185 ... AX205 with lugs	LT185-AL	1SFN124703R1000	2	0.220
AX260 ... AX370 with connectors	LT370-30C	1SFN125401R1000	2	0.035
AX260 ... AX370 with lugs	LT370-30L	1SFN125403R1000	2	0.280

For contactors	Dimensions		Type	Order code	Pkg qty	Weight (1 pce)
	hole Ø	bar				
	mm	mm				kg

Terminal extension

AX185	10.5	20 x 5	LX185	1SFN074707R1000	1	0.250
AX205 ... AX300	10.5	25 x 5	LX300	1SFN075107R1000	1	0.450

Terminal enlargements

AX185	8.5	20 x 5	LW185	1SFN074710R1000	1	0.250
AX205 ... AX300	10.5	20 x 5	LW300	1SFN075110R1000	1	0.350

Surge suppressor

For contactors	Rated control circuit voltage U _c	Type	Order code	Pkg qty	Weight (1 pce)
	V AC				kg
AX185 ... AX205	250...440	RC5-3/440	1SFN050300R1003	2	0.028

AX09 ... AX40 3-pole contactors

Technical data

Main pole - Utilization characteristics according to IEC

Contactors types	AC operated	AX09	AX12	AX18	AX25	AX32	AX40
Standards		IEC 60947-1 / 60947-4-1 and EN 60947-1 / 60947-4-1					
Rated operational voltage U_e max.		690 V					
Rated frequency limits		25 ... 400 Hz					
Rated frequency (without derating)		50 / 60 Hz					
Conventional free-air thermal current I_{th}							
acc. to IEC 60947-4-1, open contactors, $\theta \leq 40\text{ °C}$		24 A	26 A	28 A	32 A	65 A	65 A
With conductor cross-sectional area		4 mm ²	4 mm ²	4 mm ²	6 mm ²	16 mm ²	16 mm ²
AC-1 Utilization category							
For air temperature close to contactor							
I_e / Rated operational current AC-1	$\theta \leq 40\text{ °C}$	22 A	25 A	27 A	32 A	55 A	60 A
U _e max. $\leq 690\text{ V}$, 50/60 Hz	$\theta \leq 55\text{ °C}$	22 A	22 A	25 A	27 A	55 A	60 A
	$\theta \leq 70\text{ °C}$	18 A	18 A	20 A	23 A	39 A	42 A
With conductor cross-sectional area		2.5 mm ²	2.5 mm ²	4 mm ²	6 mm ²	10 mm ²	16 mm ²
AC-3 Utilization category							
For air temperature close to contactor $\theta \leq 55\text{ °C}$							
I_e / Max. rated operational current AC-3 (1)							
	220-230-240 V	9 A	12 A	18 A	25 A	32 A	40 A
	380-400 V	9 A	12 A	18 A	25 A	32 A	40 A
	415 V	9 A	12 A	18 A	25 A	32 A	40 A
	440 V	9 A	9 A	12 A	16 A	32 A	37 A
	500 V	9 A	9 A	12 A	14 A	28 A	33 A
	690 V	7 A	7 A	9 A	10 A	21 A	25 A
Rated operational power	AC-3 (1)						
	220-230-240 V	2.2 kW	3 kW	4 kW	6.5 kW	9 kW	11 kW
	380-400 V	4 kW	5.5 kW	7.5 kW	11 kW	15 kW	18.5 kW
	415 V	4 kW	5.5 kW	9 kW	11 kW	15 kW	18.5 kW
	440 V	4 kW	4 kW	5.5 kW	9 kW	18.5 kW	22 kW
	500 V	5.5 kW	5.5 kW	7.5 kW	9 kW	18.5 kW	22 kW
	690 V	5.5 kW	5.5 kW	7.5 kW	9 kW	18.5 kW	22 kW
Rated making capacity AC-3		10 x I _e AC-3 acc. to IEC 60947-4-1					
Rated breaking capacity AC-3		8 x I _e AC-3 acc. to IEC 60947-4-1					
AC-8a Utilization category							
(without thermal overload relay - U _e 400 V 50/60 Hz - $\theta \leq 40\text{ °C}$)							
I_e / Rated operational current AC-8a		12 A	16 A	22 A	30 A	40 A	50 A
Rated operational power AC-8a		5.5 kW	5.5 kW	7.5 kW	11 kW	20 kW	22 kW
Short-circuit protection device for contactors							
without thermal overload relay - Motor protection excluded (2)							
U _e $\leq 500\text{ V AC}$ - gG type fuse		25 A	25 A	32 A	32 A	63 A	63 A
Rated short-time withstand current I_{cw}	1 s	250 A	250 A	280 A	300 A	600 A	600 A
at 40 °C ambient temperature,	10 s	100 A	100 A	120 A	140 A	400 A	400 A
in free air from a cold state	30 s	60 A	60 A	70 A	80 A	225 A	225 A
	1 min	50 A	50 A	55 A	60 A	150 A	150 A
	15 min	26 A	26 A	28 A	30 A	65 A	65 A
Maximum breaking capacity							
cos $\phi = 0.45$							
	at 440 V	250 A	250 A	250 A	250 A	820 A	820 A
	at 690 V	90 A	90 A	90 A	90 A	340 A	340 A
Power dissipation per pole							
	I_e / AC-1	0.8 W	0.8 W	1 W	1.2 W	2.5 W	3 W
	I_e / AC-3	0.1 W	0.1 W	0.2 W	0.35 W	0.9 W	1.3 W
Electrical durability (1x10⁶)	400/415V, AC-3	1.5	1.5	1.5	1.3	1.5	1.5
Max. electrical switching frequency	AC-1	600 cycle/h					
	AC-3	1200 cycle/h					
Mechanical durability							
Number of operating cycles		10 millions operating cycles					
Max. switching frequency		3600 cycles/h					



3-phase motors



1500 r.p.m. 50 Hz
1800 r.p.m. 60 Hz
3-phase motors



(1) For the corresponding kW/A values of 1500 r.p.m, 50 Hz or 1800 r.p.m, 60 Hz, 3-phase motors, see "Motor rated operational powers and currents".

(2) For the protection of motor starters against short circuits, see "Coordination with short-circuit protection devices".

AX50 ... AX150 3-pole contactors

Technical data

Main pole - Utilization characteristics according to IEC

Contactor types	AC operated	AX50	AX65	AX80	AX95	AX115	AX150
Standards		IEC 60947-1 / 60947-4-1					
Rated operational voltage Ue max.		690 V			1000 V		
Rated frequency limits		25 ... 400 Hz					
Rated frequency (without derating)		50 / 60 Hz					
Conventional free-air thermal current Ith		acc. to IEC 60947-4-1, open contactors, $\theta \leq 40^\circ\text{C}$					
	With conductor cross-sectional area	100 A	125 A	125 A	145 A	160 A	190 A
		35 mm ²	50 mm ²	50 mm ²	50 mm ²	70 mm ²	95 mm ²
AC-1 Utilization category		For air temperature close to contactor					
Ie / Rated operational current AC-1	$\theta \leq 40^\circ\text{C}$	100 A	115 A	125 A	145 A	160 A	190 A
	Ue max. $\leq 690\text{ V}$, 50/60 Hz						
	$\theta \leq 55^\circ\text{C}$	85 A	95 A	105 A	135 A	145 A	145 A
	$\theta \leq 70^\circ\text{C}$	70 A	80 A	85 A	115 A	130 A	130 A
	With conductor cross-sectional area	35 mm ²	50 mm ²	50 mm ²	50 mm ²	70 mm ²	95 mm ²
AC-3 Utilization category		For air temperature close to contactor $\theta \leq 55^\circ\text{C}$					
Ie / Max. rated operational current AC-3 (1)							
	220-230-240 V	53 A	65 A	80 A	96 A	115 A	150 A
	380-400 V	50 A	65 A	80 A	96 A	115 A	150 A
	415 V	50 A	65 A	80 A	96 A	115 A	150 A
	440 V	45 A	65 A	70 A	93 A	100 A	100 A
	500 V	45 A	55 A	65 A	80 A	100 A	100 A
	690 V	35 A	43 A	46 A	65 A	82 A	82 A
		 3-phase motors					
Rated operational power	AC-3 (1)						
	220-230-240 V	15 kW	18.5 kW	22 kW	25 kW	30 kW	45 kW
	380-400 V	22 kW	30 kW	37 kW	45 kW	55 kW	75 kW
	415 V	25 kW	37 kW	40 kW	55 kW	59 kW	75 kW
	440 V	25 kW	37 kW	40 kW	55 kW	59 kW	59 kW
	500 V	30 kW	37 kW	45 kW	55 kW	59 kW	59 kW
	690 V	30 kW	37 kW	40 kW	55 kW	75 kW	75 kW
		 1500 r.p.m. 50 Hz 1800 r.p.m. 60 Hz 3-phase motors					
Rated making capacity AC-3		10 x Ie AC-3 acc. to IEC 60947-4-1					
Rated breaking capacity AC-3		8 x Ie AC-3 acc. to IEC 60947-4-1					
AC-8a Utilization category		(without thermal overload relay - Ue 400 V 50/60 Hz - $\theta \leq 40^\circ\text{C}$)					
Ie / Rated operational current AC-8a		63 A	85 A	95 A	120 A	140 A	-
Rated operational power AC-8a		30 kW	45 kW	45 kW	55 kW	55 kW	-
Short-circuit protection device for contactors		without thermal overload relay - Motor protection excluded (2)					
	Ue $\leq 500\text{ V AC}$ - gG type fuse	100 A	125 A	160 A	160 A	200 A	315 A
Rated short-time withstand current Icw	1 s	1000 A	1000 A	1000 A	1320 A	1320 A	1320 A
	10 s	650 A	650 A	650 A	800 A	800 A	800 A
	30 s	370 A	370 A	370 A	500 A	500 A	500 A
	1 min	250 A	250 A	250 A	350 A	350 A	350 A
	15 min	110 A	135 A	135 A	160 A	160 A	160 A
Maximum breaking capacity		cos $\phi = 0.45$					
	at 440 V	1300 A	1300 A	1300 A	1160 A	1160 A	1160 A
	at 690 V	630 A	630 A	630 A	800 A	800 A	800 A
Power dissipation per pole	Ie / AC-1	5 W	6.5 W	7 W	6.5 W	6.5 W	6.5 W
	Ie / AC-3	1.3 W	1.5 W	2 W	2.7 W	2.7 W	2.7 W
Electrical durability (1x10⁶)	400/415V, AC-3	1.2	1.2	1.1	0.8	0.6	0.6
Max. electrical switching frequency	AC-1	600 cycle/h			300 cycles/h		
	AC-3	600 cycle/h			300 cycles/h		
Mechanical durability		10 millions operating cycles					
	Number of operating cycles	10 millions operating cycles					
	Max. switching frequency	3600 cycles/h					

AX185 ... AX370 3-pole contactors

Technical data

Main pole - Utilization characteristics according to IEC

Contactor types	AC operated	AX185	AX205	AX260	AX300	AX370
Standards		IEC 60947-1 / 60947-4-1 / EN 60947-1 / 60947-4-1				
Rated operational voltage U_e max.		1000 V				
Rated frequency limits		25 ... 400 Hz				
Rated frequency (without derating)		50 / 60 Hz				
Conventional free-air thermal current I_{th}						
acc. to IEC 60947-4-1, open contactors, $\theta \leq 40^\circ\text{C}$		250 A	275 A	400 A	500 A	600 A
With conductor cross-sectional area		120 mm ²	150 mm ²	240 mm ² (1)	300 mm ²	2X185 mm ² (2)
AC-1 Utilization category						
For air temperature close to contactor						
I_e / Rated operational current AC-1	$\theta \leq 40^\circ\text{C}$	250 A	275 A	400 A	500 A	600 A
U _e max. $\leq 690\text{ V}$, 50/60 Hz	$\theta \leq 55^\circ\text{C}$	230 A	250 A	350 A	400 A	500 A
	$\theta \leq 70^\circ\text{C}$	180 A	180 A	290 A	325 A	400 A
With conductor cross-sectional area		120 mm ²	150 mm ²	240 mm ² (1)	300 mm ²	2X185 mm ² (2)
AC-3 Utilization category						
For air temperature close to contactor $\theta \leq 55^\circ\text{C}$						
I_e / Max. rated operational current AC-3 (1)						
	220-230-240 V	185 A	205 A	265 A	305 A	370 A
	380-400 V	185 A	205 A	265 A	305 A	370 A
	415 V	185 A	205 A	265 A	305 A	370 A
	440 V	145 A	185 A	265 A	305 A	370 A
	500 V	145 A	170 A	250 A	290 A	315 A
	690 V	120 A	170 A	250 A	290 A	315 A
Rated operational power	AC-3 (1)					
	220-230-240 V	55 kW	59 kW	75 kW	90 kW	110 kW
	380-400 V	90 kW	110 kW	132 kW	160 kW	200 kW
	415 V	90 kW	110 kW	132 kW	160 kW	200 kW
	440 V	75 kW	90 kW	160 kW	160 kW	200 kW
	500 V	90 kW	110 kW	160 kW	200 kW	250 kW
	690 V	110 kW	132 kW	200 kW	250 kW	315 kW
Rated making capacity AC-3		10 x I _e AC-3 acc. to IEC 60947-4-1				
Rated breaking capacity AC-3		8 x I _e AC-3 acc. to IEC 60947-4-1				
AC-8a Utilization category						
(without thermal overload relay - U _e 400 V 50/60 Hz - $\theta \leq 40^\circ\text{C}$)						
I _e / Rated operational current AC-8a		-	-	-	-	-
Rated operational power AC-8a		-	-	-	-	-
Short-circuit protection device for contactors						
without thermal overload relay - Motor protection excluded (2)						
U _e $\leq 500\text{ V AC}$ - gG type fuse		355 A	355 A	500 A	500 A	630 A
Rated short-time withstand current I_{cw}						
at 40 °C ambient temperature,	1 s	1800 A	1800 A	2650 A	3050 A	3700 A
in free air from a cold state	10 s	1200 A	1200 A	2120 A	2440 A	2960 A
	30 s	800 A	800 A	1224 A	1409 A	1709 A
	1 min	600 A	600 A	865 A	996 A	1208 A
	15 min	280 A	280 A	400 A	500 A	600 A
Maximum breaking capacity						
cos $\varnothing = 0.45$	at 440 V	1500 A	1500 A	3800 A	4600 A	5000 A
	at 690 V	1200 A	1200 A	3300 A	3800 A	4000 A
Power dissipation per pole	I_e / AC-1	13 W	13 W	32 W	50 W	72 W
	I_e / AC-3	5 W	5 W	14 W	19 W	27 W
Electrical durability (1x10⁶)	400/415V, AC-3	0.8	0.7	0.5	0.5	0.5
Max. electrical switching frequency	AC-1	300 cycles/h				
	AC-3	300 cycles/h				
Mechanical durability						
Number of operating cycles		5 millions operating cycles				
Max. switching frequency		3600 cycles/h		300 cycles/h		

(1) For currents above 275 A use terminal enlargements or terminal extensions

(2) For currents above 450 A use terminal enlargements or terminal extensions

AX09 ... AX40 3-pole contactors

Technical data

General technical data

Contactor types	AC operated	AX09	AX12	AX18	AX25	AX32	AX40
Rated insulation voltage U_i acc. to IS / IEC 60947-4-1		690 V					
Rated impulse withstand voltage U_{imp}		6 kV					
Ambient air temperature close to contactor							
Operation	Fitted with thermal overload relay	-25...+55 °C (1)					
	Without thermal overload relay	-40...+70 °C					
Storage		-60...+80 °C					
Climatic withstand		acc. to IEC 60068-2-30 and 60068-2-11 - UTE C 63-100 specification II					
Maximum operating altitude (without derating)		3000 m					
Shock withstand acc. to IEC 60068-2-27 and EN 60068-2-27 Mounting position 1							
	Shock direction	1/2 sinusoidal shock for 11 ms: no change in contact position, closed or open position(2)					
	A	20 g					
	B1	10 g closed position / 5 g open position					
	B2	15 g					
	C1	20 g					
	C2	20 g					

(1) The max. operational current is 23A for AX25 with TA25DU-25M; the max. operational current is 74A for AX80 with TA75DU-80M; the max. operational current is 182A for AX205 with TA200DU-200

(2) These values are not valid for rail mounting with contactors AX95 ... AX150.

Magnet system characteristics

Contactor types	AC operated	AX09	AX12	AX18	AX25	AX32	AX40	
Coil operating limits acc. to IS / IEC 60947-4-1	AC supply	at $\theta \leq 55$ °C 0.85...1.1 x U_c						
		Please also refer to "Mounting characteristics and conditions for use"						
AC control voltage 50/60 Hz								
Rated control circuit voltage U_c	at 50 Hz	24...440 V						
	at 60 Hz	24...440 V						
Coil consumption	Average pull-in value	50 Hz	70 VA				120 VA	
		60 Hz	80 VA				140 VA	
	Average holding value	50/60 Hz (1)	74 VA / 70 VA				125 VA / 120 VA	
		50 Hz	8 VA / 2 W				12 VA / 3 W	
		60 Hz	8 VA / 2 W				12 VA / 3 W	
		50/60 Hz (1)	8 VA / 2 W				12 VA / 3 W	
Drop-out voltage		approx. 40...65 % of U_c						
Operating time								
Between coil energization and:	N.O. contact closing	10...26 ms				8...21 ms		
	N.C. contact opening	7...21 ms				6...18 ms		
Between coil de-energization and:	N.O. contact opening	4...11 ms				4...11 ms		
	N.C. contact closing	9...16 ms				7...14 ms		

(1) 50/60 Hz coils: see "Coil voltage code table".

Mounting characteristics and conditions for use

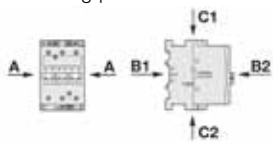
Contactor types	AC operated	AX09	AX12	AX18	AX25	AX32	AX40
Mounting positions							
		Max. N.O. or N.C. built-in and add-on N.O. or N.C. auxiliary contacts: see accessory fitting details for 3-pole contactor AX9 ... AX150					
Control voltage / Ambient temperature							
Mounting positions	1, 1±30°, 2, 3, 4, 5	at $\theta \leq 55$ °C		0.85...1.1 x U_c			
		at 55 °C $\leq \theta \leq 70$ °C		U_c			
	6	at $\theta \leq 55$ °C		0.95...1.1 x U_c			
		at $\theta \leq 55$ °C		Unauthorized			
Mounting distances		The contactors can be assembled side by side					
Fixing							
	On rail according to IEC 60715, EN 60715	35 x 7.5 mm or 35 x 15 mm					
	By screws (not supplied)	2 x M4 screws placed diagonally					

AX50 ... AX150 3-pole contactors

Technical data

General technical data

Contactor types	AC operated	AX50	AX65	AX80	AX95	AX115	AX150
Rated insulation voltage U_i acc. to IEC 60947-4-1		690 V			1000 V		
Rated impulse withstand voltage U_{imp}		6 kV			8 kV		
Ambient air temperature close to contactor							
Operation	Fitted with thermal overload relay	-25...+55 °C(1)					
Storage	Without thermal overload relay	-40...+70 °C					
Climatic withstand		acc. to IEC 60068-2-30 and 60068-2-11		acc. to IEC 60068-2-30			
Maximum operating altitude (without derating)		UTE C 63-100 specification II					
Shock withstand acc. to IEC 60068-2-27 and EN 60068-2-27		3000 m					
Mounting position 1							
	Shock direction	1/2 sinusoidal shock for 11 ms: no change in contact position, closed or open position(2)					
	A	20 g					
	B1	10 g closed position / 5 g open position					
	B2	15 g					
	C1	20 g					
	C2	20 g					



(1) The max. operational current is 23A for AX25 with TA25DU-25M; the max. operational current is 74A for AX80 with TA75DU-80M; the max. operational current is 182A for AX205 with TA200DU-200

(2) These values are not valid for rail mounting with contactors AX95 ... AX150.

Magnet system characteristics

Contactor types	AC operated	AX50	AX65	AX80	AX95	AX115	AX150
Coil operating limits acc. to IEC 60947-4-1	AC supply	at $\theta \leq 55$ °C 0.85...1.1 x U_c			At $\theta \leq 70$ °C 0.85 ... 1.1 x U_c		
		Please also refer to "Mounting characteristics and conditions for use"					
AC control voltage 50/60 Hz							
Rated control circuit voltage U_c	at 50 Hz	24...440 V					
	at 60 Hz	24...440 V					
Coil consumption	Average pull-in value						
	50 Hz	180 VA		350 VA			
	60 Hz	210 VA		450 VA			
	50/60 Hz (1)	190 VA / 180 VA		410 VA / 365 VA			
	Average holding value						
	50 Hz	18 VA / 5.5 W		22 VA / 6.5 W			
	60 Hz	18 VA / 5.5 W		26 VA / 8 W			
	50/60 Hz (1)	18 VA / 5.5 W		27 VA / 7.5 W			
Drop-out voltage		approx. 40...65 % of U_c					
Operating time							
Between coil energization and:	N.O. contact closing	8...27 ms		10...25 ms			
	N.C. contact opening	7...22 ms		7...22 ms			
Between coil de-energization and:	N.O. contact opening	4...11 ms		7...15 ms			
	N.C. contact closing	7...14 ms		10...18 ms			

(1) 50/60 Hz coils: see "Coil voltage code table".

Mounting characteristics and conditions for use

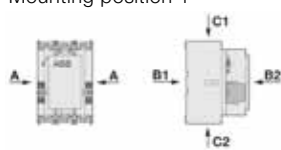
Contactor types	AC operated	AX50	AX65	AX80	AX95	AX115	AX150
Mounting positions							
		Add on max. N.O. or N.C. auxiliary contacts: see accessory fitting details for 3-pole contactor AX9 ... AX150					
Control voltage / Ambient temperature							
Mounting positions	1, 1±30°, 2, 3, 4, 5	at $\theta \leq 55$ °C		0.85...1.1 x U_c			
		at 55 °C ≤ $\theta \leq 70$ °C		Uc		0.85...1.1 x U_c	
	6	at $\theta \leq 55$ °C		0.95...1.1 x U_c			
		at $\theta \leq 55$ °C		Unauthorized			
Mounting distances		The contactors can be assembled side by side					
Fixing							
On rail according to IEC 60715, EN 60715		35 x 15 mm or 75 x 25 mm					
By screws (not supplied)		2 x M6 screws placed diagonally		2 x M6 screws placed diagonally			

AX185 ... AX370 3-pole contactors

Technical data

General technical data

Contactor types	AC operated	AX185	AX205	AX260	AX300	AX370
Rated insulation voltage Ui acc. to IEC 60947-4-1		1000 V				
Rated impulse withstand voltage Uimp.		8 kV				
Ambient air temperature close to contactor						
Operation Fitted with thermal overload relay		-25...+55 °C (1)				
Without thermal overload relay		-40...+70 °C				
Storage		-40 to +70 °C				
Climatic withstand		acc. to IEC 60068-2-30				
Maximum operating altitude (without derating)		3000 m				
Shock withstand acc. to IEC 60068-2-27 and EN 60068-2-27 Mounting position 1		1/2 sinusoidal shock for 11 ms: no change in contact position, closed or open position (2)				
	Shock direction					
	A	5 g				
	B1	5 g				
	B2	5 g				
	C1	5 g				
	C2	5 g				



(1) The max. operational current is 182A for AX205 with TA200DU-200
 (2) These values are not valid for rail mounting with contactors AX95 ... AX150.

Magnet system characteristics

Contactor types	AC operated	AX185	AX205	AX260	AX300	AX370
Coil operating limits acc. to IEC 60947-4-1	AC supply	at $\theta \leq 55\text{ °C}$ 0.85...1.1 x Uc		At $\theta \leq 70\text{ °C}$ 0.85 ... 1.1 x Uc max		
		Please also refer to "Mounting characteristics and conditions for use"				
AC control voltage 50/60 Hz						
Rated control circuit voltage Uc	at 50 Hz	24...440 V				
	at 60 Hz	24...440 V				
Coil consumption	Average pull-in value	50 Hz	550 VA		-	-
		60 Hz	600 VA		-	-
	Average holding value	50/60 Hz (1)	700 VA / 650 VA		475 VA	
		50 Hz	35 VA / 11 W		-	-
		60 Hz	40 VA / 12 W		-	-
	50/60 Hz (1)	44 VA / 13 W		17.5 VA		
Drop-out voltage		approx. 40...65 % of Uc			55% of Uc min.	
Operating time						
Between coil energization and:	N.O. contact closing	13...27 ms		30...60 ms		
	N.C. contact opening	8...22 ms		-		
Between coil de-energization and:	N.O. contact opening	5...10 ms		45...80 ms		
	N.C. contact closing	9...13 ms		-		

(1) 50/60 Hz coils: see "Coil voltage code table".










Mounting characteristics and conditions for use

Contactor types	AC operated	AX185	AX205	AX260	AX300	AX370
Mounting positions						
		Max. add-on N.O. or N.C. auxiliary contacts: see accessory fitting details for 3-pole contactor AX185 ... AX370				
Control voltage / Ambient temperature						
Mounting positions	1, 1±30°, 2, 3, 4, 5	at $\theta \leq 55\text{ °C}$		0.85...1.1 x Uc		
		at $55\text{ °C} \leq \theta \leq 70\text{ °C}$		0.85...1.1 x Uc		
	6	at $\theta \leq 55\text{ °C}$		Unauthorized		
		at $\theta \leq 55\text{ °C}$		Unauthorized		
Mounting distances		The contactors can be assembled side by side				
Fixing						
On rail according to IEC 60715, EN 60715		-				
By screws (not supplied)		4 x M5				

AX09 ... AX40 3-pole contactors

Technical data










Connecting characteristics

Contactor types	AC operated	AX09	AX12	AX18	AX25	AX32	AX40
Main terminals							
		Screw terminals with cable clamp					Screw terminals with double connector 2 x (5.6 x 6.5 mm)
Connection capacity (min. ... max.)							
Main conductors (poles)							
 Rigid	Solid ($\leq 4 \text{ mm}^2$)	1 x	1...4 mm ²			1...6 mm ²	2.5...16 mm ²
 Stranded ($\geq 6 \text{ mm}^2$)			1...4 mm ²			1...6 mm ²	2.5...16 mm ²
 Flexible with ferrule		1 x	0.75...2.5 mm ²			0.75...6 mm ²	2.5...10 mm ²
		2 x	0.75...2.5 mm ²			0.75...6 mm ²	2.5...10 mm ²
	Flexible with insulated ferrule	1 x	-			0.75...4 mm ²	2.5...10 mm ²
		2 x	-			0.75...2.5 mm ²	2.5...10 mm ²
 Bars or lugs		L <	7.7 mm			9.6 mm	-
		I >	3.7 mm			3.7 mm	-
Tightening torque	Recommended		1 Nm / 9 lb.in			1.2 Nm / 11 lb.in	2.3 Nm / 20 lb.in
	Max.		1.2 Nm			1.5 Nm	2.60 Nm
Auxiliary conductors (built-in auxiliary terminals + coil terminals)							
 Rigid solid		1 x	1...4 mm ²				
		2 x	1...4 mm ²				
 Flexible with ferrule		1 x	0.75...2.5 mm ²				
		2 x	0.75...2.5 mm ²				
 Lugs		L <	7.7 mm			8 mm	
		I >	3.7 mm			3.7 mm	
Tightening torque							
Coil terminals	Recommended		1 Nm / 9 lb.in				
	Max.		1.20 Nm				
Built-in auxiliary terminals	Recommended		1 Nm / 9 lb.in				1 Nm / 9 lb.in
	Max.		1.20 Nm				1.20 Nm
Degree of protection acc. to IEC 60947-1 / EN 60947-1 and IEC 60529							
Main terminals			IP20 (only front side)				
Coil terminals			IP20				IP20
Built-in auxiliary terminals			IP20 (only front side)				IP20
Screw terminals Delivered in open position, screws of unused terminals must be tightened							
Main terminals			M3.5				M5
	Screwdriver type		Flat Ø 5.5 / Pozidriv 2				Flat Ø 6.5 / Pozidriv 2
Coil terminals			M3.5				
	Screwdriver type		Flat Ø 5.5 / Pozidriv 2				
Built-in auxiliary terminals			M3.5				
	Screwdriver type		Flat Ø 5.5 / Pozidriv 2				

AX50 ... AX150 3-pole contactors

Technical data

Connecting characteristics

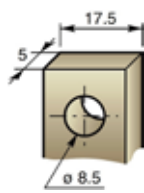





Contactor types	AC operated	AX50	AX65	AX80	AX95	AX115	AX150
Main terminals							
		"Screw terminals with single connector (13 x 10 mm)"			"Screw terminals with single connector (14 x 14 mm)"		
Connection capacity (min. ... max.)							
Main conductors (poles)							
	Rigid	Solid ($\leq 4 \text{ mm}^2$)	1 x	6...50 mm ²		10...95 mm ²	
		Stranded ($\geq 6 \text{ mm}^2$)		2 x	6...25 mm ²		6...35 mm ²
	Flexible with ferrule		1 x	6...35 mm ²		10...70 mm ² (1)	
			2 x	6...16 mm ²		6...35 mm ² (1)	
	Flexible with insulated ferrule		1 x	6...35 mm ²		10...70 mm ² (1)	
			2 x	6...16 mm ²		6...35 mm ² (1)	
	Bars or lugs		L <	-		30 mm (2)	
			I >	-		6 mm	
Tightening torque	Recommended		4.00 Nm / 35 lb.in			8 Nm / 71 lb.in	
		Max.	4.50 Nm			9 Nm	
Auxiliary conductors (built-in auxiliary terminals + coil terminals)							
	Rigid solid		1 x	1...4 mm ²		0.75...2.5 mm ²	
			2 x	1...4 mm ²		0.75...2.5 mm ²	
	Flexible with ferrule		1 x	1...2.5 mm ²		0.75...2.5 mm ²	
			2 x	0.75...2.5 mm ²			
	Lugs		L <	8 mm ²			
			I >	3.7 mm ²			
Tightening torque							
Coil terminals	Recommended		1 Nm / 9 lb.in				
		Max.	1.2 Nm				
Built-in auxiliary terminals	Recommended		-				
		Max.	-				
Degree of protection acc. to IEC 60947-1 / EN 60947-1 and IEC 60529							
Main terminals			IP 10				
Coil terminals			IP20				
Built-in auxiliary terminals			-				
Screw terminals							
Main terminals	Screwdriver type		Delivered in open position, screws of unused terminals must be tightened				
			M6		M8		
Coil terminals	Screwdriver type		Flat Ø 6.5 / Pozidriv 2			Hexagon socket (s = 4 mm)	
			M3.5				
Built-in auxiliary terminals	Screwdriver type		Flat Ø 5.5 / Pozidriv 2				
			-				

(1) AX95 -AX150: use flexible without ferrule.
 (2) With LW110 enlargement piece, see "Accessories".

AX185 ... AX205 3-pole contactors

Technical data

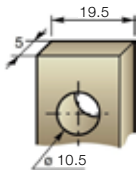











Connecting characteristics

Contactor types		AC operated	AX185	AX205
2	Main terminals			
	Flat type			
Connection capacity (min. ... max.)				
Main conductors (poles)				
	Rigid with connector	Single for Cu cable	6...185 mm ²	
		Single for Al/Cu cable	25...150 mm ²	
		Double for Al/Cu cable	-	
	Bars or lugs		L < 24 mm	
			Ø > 8 mm	
	Tightening torque	Recommended	18 Nm / 160 lb.in	
		Max.	20 Nm	
Auxiliary conductors (built-in auxiliary terminals + coil terminals)				
	Rigid solid	1 x	1...4 mm ²	
		2 x	1...4 mm ²	
	Flexible with ferrule	1 x	0.75...2.5 mm ²	
		2 x	0.75...2.5 mm ²	
	Lugs	L <	8 mm ²	
		l >	3.7 mm ²	
	Tightening torque			
	Coil terminals	Recommended	1 Nm / 9 lb.in	
		Max.	1.2 Nm	
Degree of protection acc. to IEC 60947-1 / EN 60947-1 and IEC 60529				
	Main terminals		IP00	
	Coil terminals		IP20	
Screw terminals				
	Main terminals		M8	
			Screw and bolts	
	Coil terminals (delivered in open position)		M3.5	
		Screwdriver type	Flat Ø 5.5 / Pozidriv 2	

AX260 ... AX370 3-pole contactors

Technical data

Connecting characteristics

Contactor types	AC operated	AX260	AX300	AX370
Main terminals				
Flat type				
				
Connection capacity (min. ... max.)				
Main conductors (poles)				
	Rigid with connector	Cu cable Stranded	1x	16...300 mm ²
		Clamp type		1SDA055016R1
		Tightening torque		25 Nm
		Cu cable Stranded	2x	70...185 mm ²
		Clamp type		1SCA022194R0890 (OZXB4)
		Tightening torque		22 Nm
		Al cable Stranded	1x	185...240 mm ²
		Clamp type		1SDA055020R1
		Tightening torque		43 Nm
		Cu cable Flexible	1x	16...240 mm ²
		Clamp type		1SDA055016R1
		Tightening torque		25 Nm
		Cu cable Flexible	2x	70...185 mm ²
		Clamp type		1SCA022194R0890 (OZXB4)
		Tightening torque		22 Nm
	Bars or lugs	Double for Al/Cu cable		70...185 mm ²
		W <		32mm (1.260 in)
		Ø >		10mm (.394 in)
		Socket type		LL...included
		Tightening torque		28Nm / 248 lb.in
Auxiliary conductors				
(Coil terminals)				
	Rigid /Stranded		1 x	1...4 mm ²
			2 x	1...4 mm ²
	Flexible		1 x	0.75...2.5 mm ²
			2 x	0.75...2.5 mm ²
	Flexible with non insulated		1 x	0.75...2.5 mm ²
			2 x	0.75...2.5 mm ²
	Flexible with insulated ferrule		1 x	0.75...2.5 mm ²
			2 x	0.75...2.5 mm ²
	Lugs		L <	8 mm
			I >	3.5 mm
		Stripping length		9 mm
		Tightening torque		1.00 Nm / 9 lb.in
Degree of protection				
acc. to IEC 60947-1 / EN 60947-1 and IEC 60529				
	Main terminals			IP00
	Coil terminals			IP20
Screw terminals				
	Main terminals			M10
		Screwdriver type		Screws and bolts
	Coil terminals (delivered in open position)			M3.5
		Screwdriver type		Flat Ø 5.5 mm / Pozidriv 2

AX09 ... AX40 3-pole contactors

Technical data

Built-in auxiliary contacts according to IEC - Other auxiliary contacts see "Accessories"

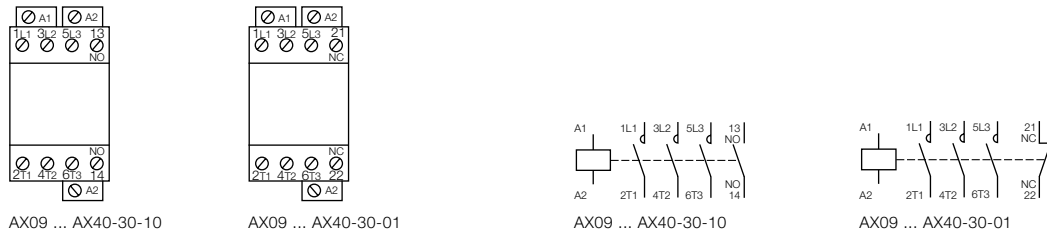
Contactor types	AC operated	AX09	AX12	AX18	AX25	AX32	AX40
Rated operational voltage U_e max.		690 V					
Rated frequency (without derating)		50/60 Hz					
Conventional free air thermal current I_{th} $\theta \leq 40$ °C		16 A					
I_e / Rated operational current AC-15 acc. to IEC 60947-5-1	24-127 V 50/60 Hz	6 A					
	220-240 V 50/60 Hz	4 A					
	380-440 V 50/60 Hz	3 A					
	500 V 50/60 Hz	2 A					
	690 V 50/60 Hz	2 A					
Making capacity AC-15		10 x I_e AC-15 acc. to IEC 60947-5-1					
Breaking capacity AC-15		10 x I_e AC-15 acc. to IEC 60947-5-1					
I_e / Rated operational current DC-13 acc. to IEC 60947-5-1	24 V DC	6 A / 144 W					
	48 V DC	2.8 A / 134 W					
	72 V DC	2 A / 144 W					
	110 V DC	1.1 A / 121 W					
	125 V DC	1.1 A / 138 W					
	220 V DC	0.55 A / 121 W					
	250 V DC	0.55 A / 138 W					
Short-circuit protection device gG type fuse		10 A					
Rated short-time withstand current I_{sw}	for 1.0 s	100 A					
	for 0.1 s	140 A					
Minimum switching capacity with failure rate acc. to IEC 60947-5-4		12 V / 3 mA					
Non-overlapping time between N.O. and N.C. contacts		≥ 2 ms					
Power dissipation per pole at 6 A		0.1 W					
Max. electrical switching frequency	AC-15	1200 cycles/h					
	DC-13	900 cycles/h					
Mechanically linked contacts acc. to annex L of IEC 60947-5-1		Built-in N.O. or N.C. auxiliary contacts and additional N.O. or N.C. auxiliary contacts of 4-pole CA5X are mechanically linked contacts.					
Mirror contacts acc. to annex F of IEC 60947-4-1		Built-in N.C. auxiliary contacts or additional N.C. auxiliary contacts (CA5X, CAL5X-11) are mirror contacts.					

AX09 ... AX370 3-pole contactors

Terminal marking and positioning

AX09 ... AX150 contactors - AC operated

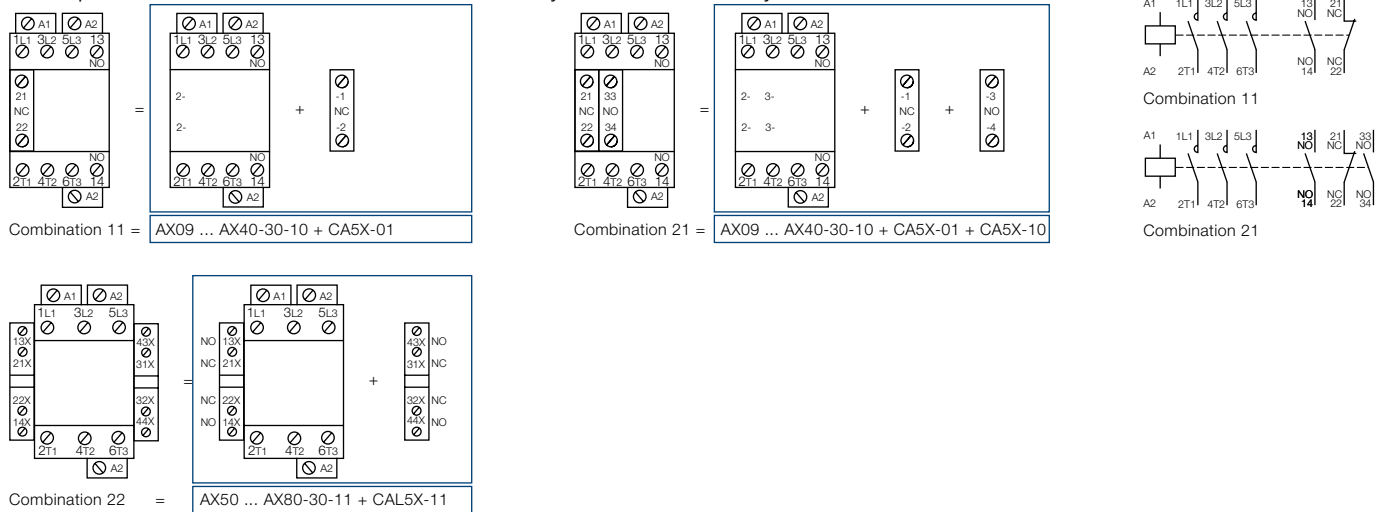
Standard devices without addition of auxiliary contacts



Standard devices with factory mounted auxiliary contacts

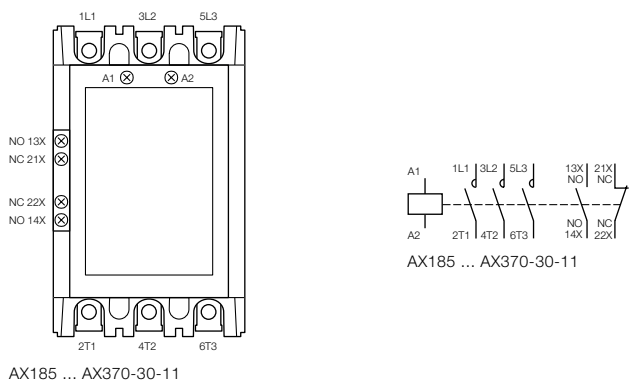


Other possible contact combinations with auxiliary contacts added by the user



AX185 ... AX370 contactors - AC operated

Standard devices with factory mounted auxiliary contacts

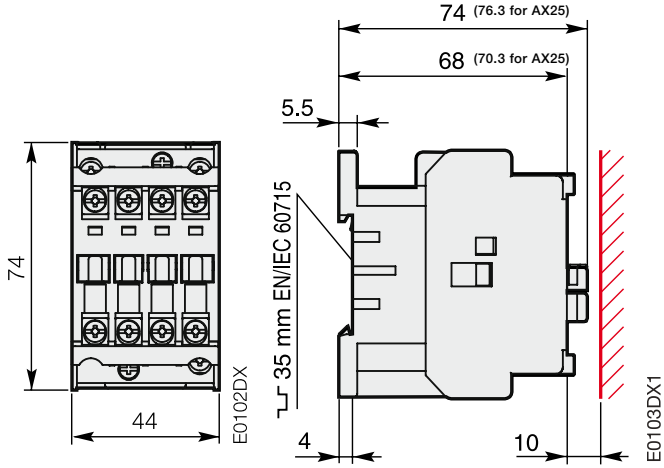


AX contactor

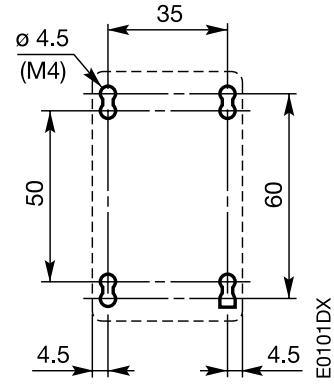
Dimensions

Main dimensions mm

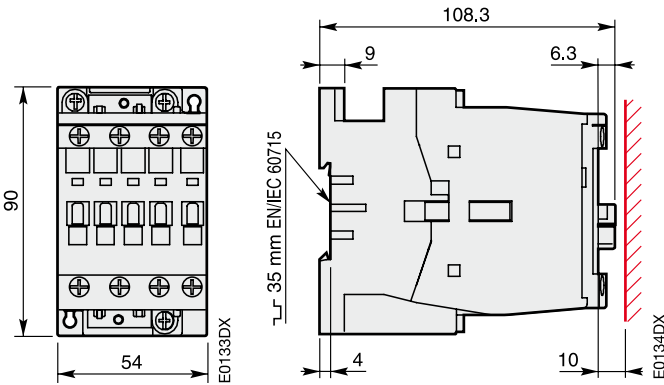
2



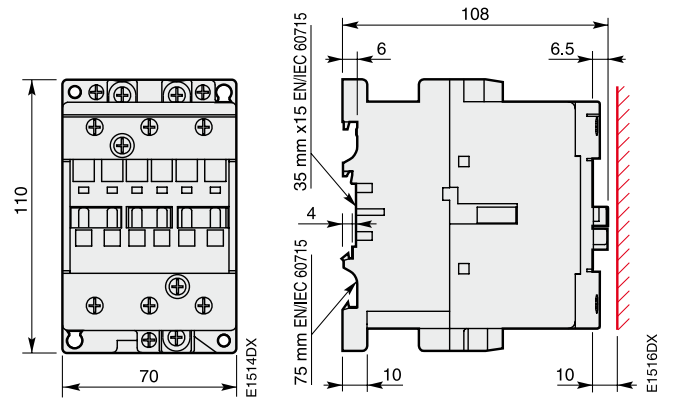
AX09, AX12, AX18, AX25, NX..E



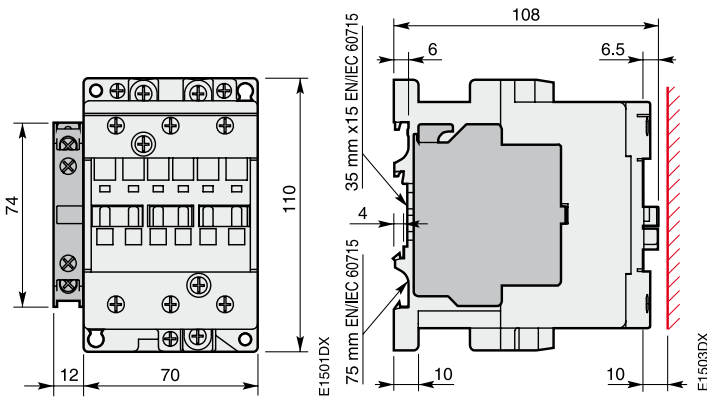
Drilling plan AX09, AX12, AX18, AX25, NX..E



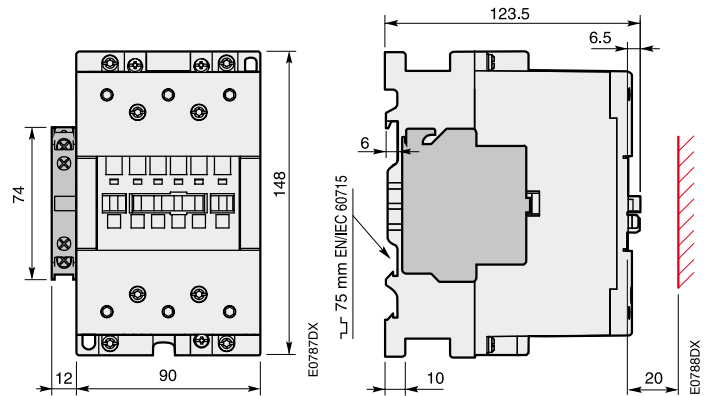
AX32, AX40



AX50, AX65, AX80



AX50, AX65, AX80 + CAL5X - 11

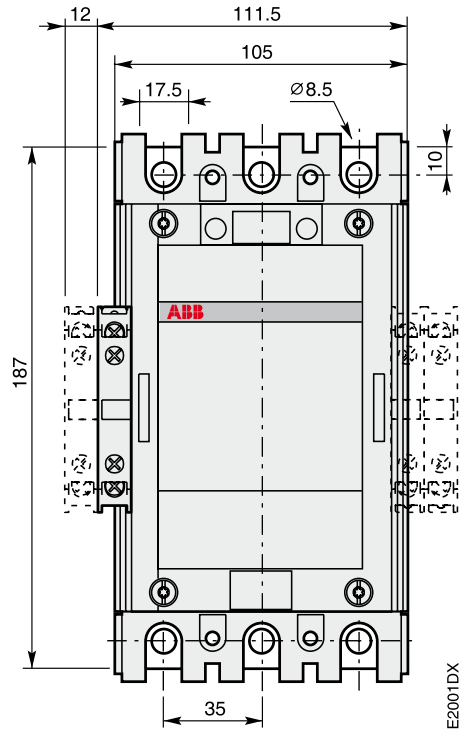


AX95, AX115, AX150 + CAL18X-11

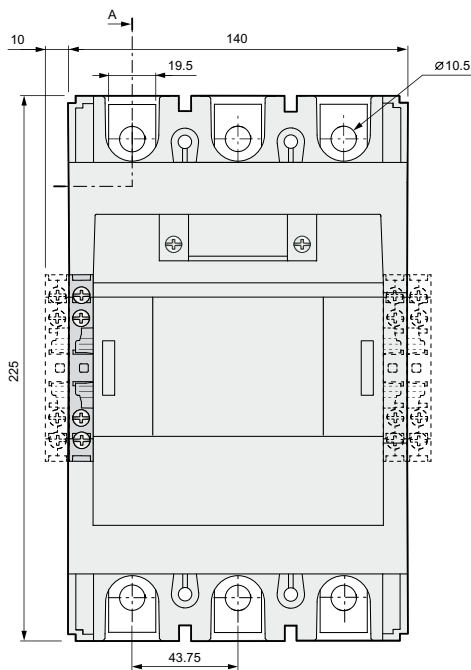
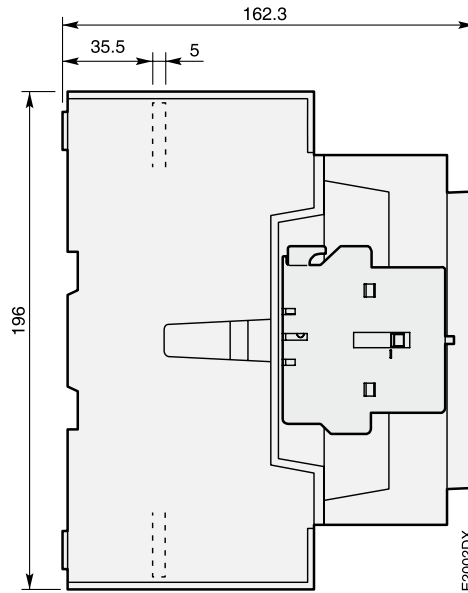
AX contactor

Dimensions

Main dimensions mm

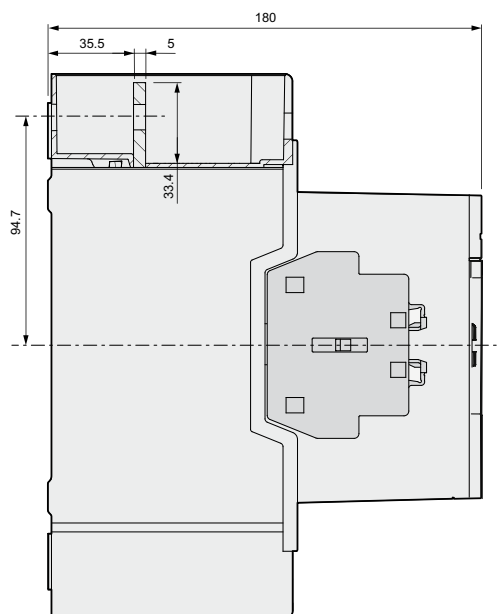


AX185, AX205 + CAL18X-11



AX260, AX300, AX370-30-00 + CAL19 2-pole contact block
AX260, AX300, AX370-30-11

AX260, AX300, AX370



Star-delta starting of three-phase asynchronous motors

Contactor selection

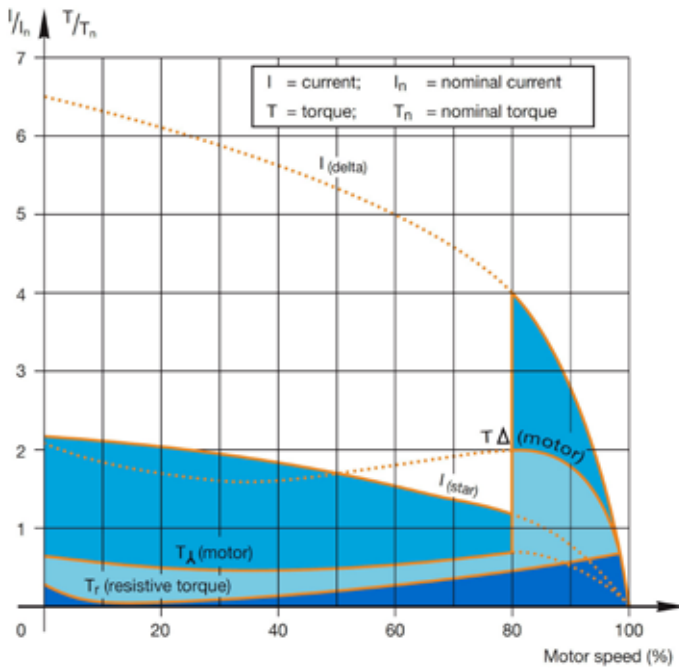
General

Star-delta starting is the most common method to reduce the starting current of a motor. This system can be used on all the squirrel cage motors, which are normally used in delta connection.

2

In this type of starting, it is recommended to choose motors having high starting torque i.e. much higher than the resistive torque in order to reach sufficient high speed when the motor is connected in star.

Star-delta starting



Technical Data

When starting:

- inrush current is reduced to a third of direct starting current
- motor torque is reduced to a third or even less of direct starting torque.

Transient current is generated when switching from star to delta connection.

Utilization

During the initial starting phase ("star" connection), the resistive torque of the driven load must remain, irrespective of speed, less than the "star" motor torque until "star-delta" switching occurs.

This starting mode is therefore ideal for machines having low starting torque such as:

- pumps
- centrifugal compressors
- wood-working machines, etc.

In order to prevent a high current peak, at least 85 % of nominal speed must be reached before switching from star to delta.

Precautions

Motor nominal voltage in delta connection must be equal to that of the mains.

Example:

A motor for 415 V star-delta starting must be designed for 415 V in "delta" connection. Its usual designation is "415 V / 690 V motor". The motor must be constructed with 6 terminal windings.

Sequence

Starting is a three-stage process:

1st stage - "Star" connection

Press the "On" button on the control circuit to close the KM2 "star" contactor. The KM1 "line" contactor then closes and the motor starts. Countdown of programmed starting time (normally 6 to 16 s) then begins.

2nd stage - "Star" to "Delta" switching

When the programmed starting time is over, the KM2 "star" contactor opens.

3rd stage - "Delta" connection

A transition time (or dwelling time) of 50 ms is fixed between opening of the "star" contactor and closing of the "delta" contactor by the use of TE5S timer. This prevents short circuit between "star" and "delta".

Note: An electrical interlock between star and delta is mandatory such as VE 5 or through auxiliary contacts.

Furthermore, in open transition, the current interruption may reach up to 95 ms: it shall be checked that this duration is compatible with the application i.e. mainly if the decreasing in rotation speed is acceptable during the starting phase.

Star-delta starting of three-phase asynchronous motors

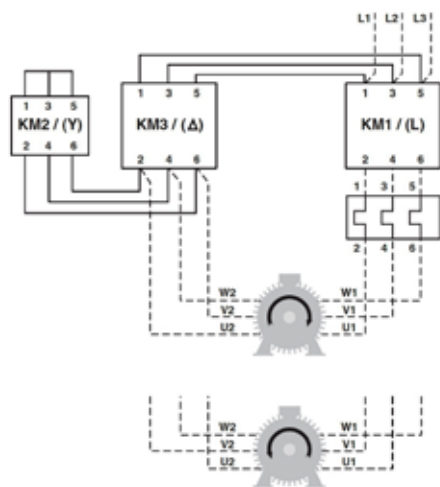
Contactor selection

Rated operational power ₄₎						Max. Starting time from cold state ₍₂₎ seconds	Line contactor type	Delta contactor type	Star contactor type	Overload relay ₍₃₎ type	Timer
220-230 V AC-3 kW	240 V AC-3 kW	380-400 V AC-3 kW	415 V AC-3 kW	500 V AC-3 kW	660-690 V AC-3 kW						
4	4	7.5	5.5	5.5	7.5	15	AX09	AX09	AX09	TA25DU M	TE5S
5.5	5.5	7.5	11	7.5	7.5	15	AX12	AX12	AX09	TA25DU M	TE5S
7.5	7.5	15	15	11	11	15	AX18	AX18	AX12	TA25DU M	TE5S
11	11	22(1)	22	15	15	15	AX25	AX25	AX18	TA25DU M	TE5S
15	15	30	30	30	30	15	AX32	AX32	AX25	TA25DU M	TE5S
18.5	22	37	37	37	37	30	AX40	AX40	AX32	TA42DU M	TE5S
22	30	45	45	55	55	30	AX50	AX50	AX32	TA75DU M	TE5S
30	37	55	55	55	55	30	AX65	AX65	AX40	TA75DU M	TE5S
37	45	55	75	75	75	30	AX80	AX80	AX50	TA75DU M	TE5S
45	55	75/90 ₍₂₎	90	90	90	20	AX95	AX95	AX65	TA110DU	TE5S
55	55	90/110 ₍₂₎	110	110	132	20	AX115	AX115	AX80	TA110DU	TE5S
75	75	132	132	110	132	20	AX150	AX150	AX95	TA200DU	TE5S
90	90	160	160	160	160/200 ₍₂₎	20	AX185	AX185	AX115	TA200DU	TE5S
110	110	160	160	200	250	20	AX205	AX205	AX150	TA200DU	TE5S
132	132	250	250	315	400	20	AX260	AX260	AX185	EF370	CT-ERS.21
160	160	250	315	355	400/500 ₍₂₎	20	AX300	AX300	AX205	EF370	CT-ERS.21
200	200	315/355 ₍₂₎	355	355	500	20	AX370	AX370	AX260	EF370	CT-ERS.21

- Notes:
- (1) To combine with TA25DU-32M
 - (2) Due to different voltage to select different motor
 - (3) Usual time value = 6...16 s.
 - (4) The setting current value is : nominal motor current x 0.58

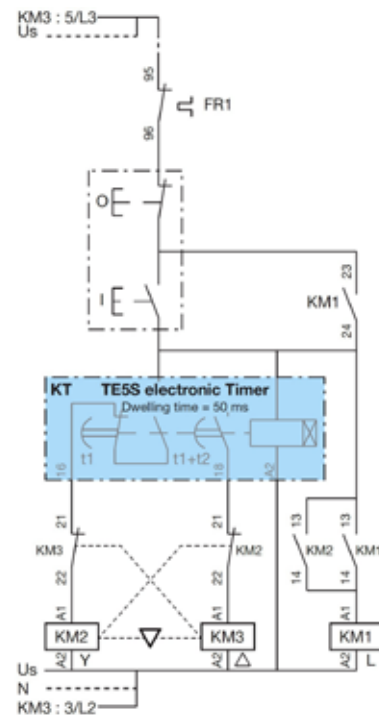
Power circuit diagram

AX09 ... AX370 contactors



Control circuit diagrams - Remote control

AX09 ... AX370 contactors



Notes

2

NX contactor relays

Ordering details

NX contactor relays

AC operated	2/34
Main accessories	2/35

Technical data	2/36
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Terminal marking and positioning	2/38
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Voltage code table	2/51
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NX contactor relays

AC operated

2



AX08002

NX40E

Description

NX contactor relays are used for switching auxiliary circuits and control circuits.

These contactor relays are of the block type design with:

- 4 poles. Contactor relays have mechanically linked auxiliary contact elements
- control circuit: AC operated
- add-on auxiliary contact blocks for front or side mounting and a wide range of accessories.

Ordering details

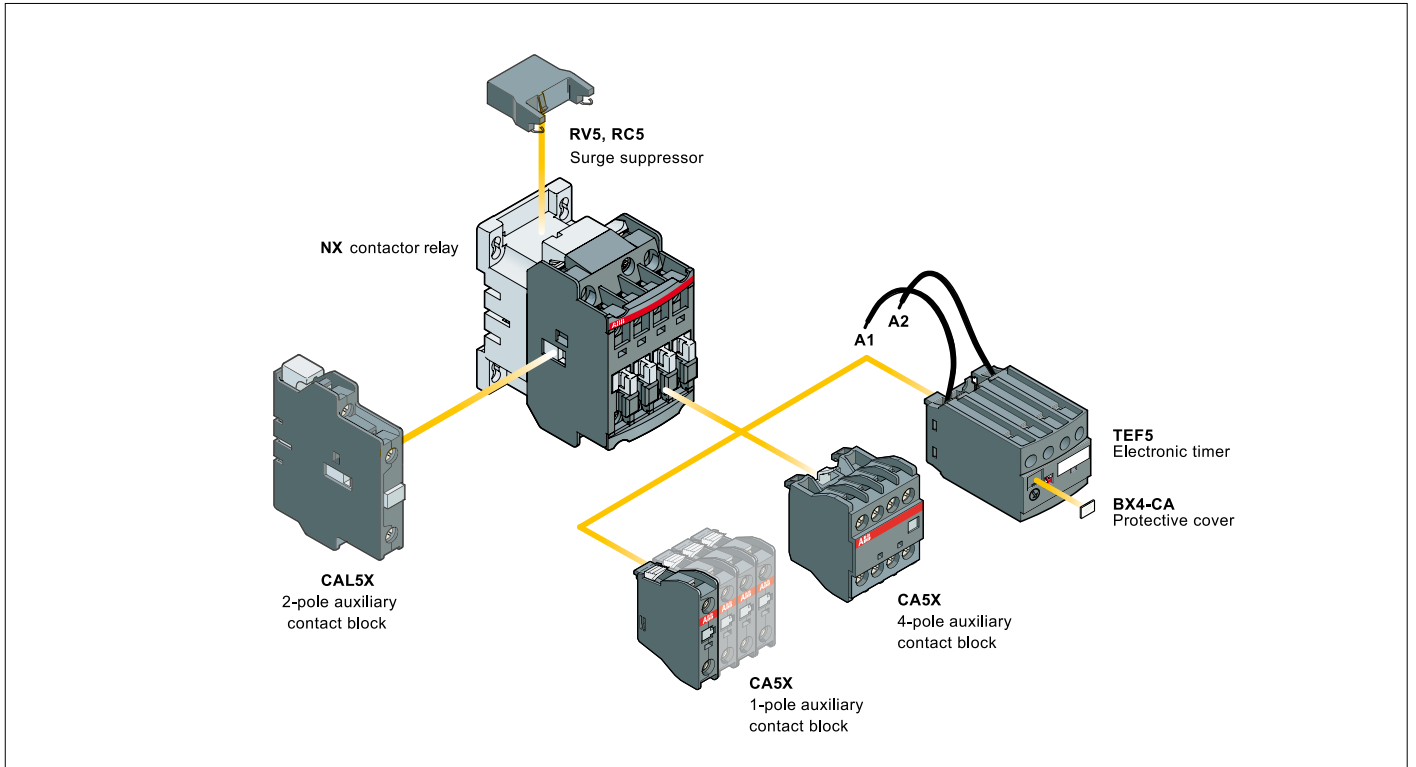
Number of contacts	Rated control circuit voltage		Type	Order code	Weight
	Uc (1)				
	V 50 Hz	V 60 Hz			Pkg (1 pce) kg
<p>NX22E</p>	24	24	NX22E-81	1SBH901074R8122	0.340
	110	110...120	NX22E-84	1SBH901074R8422	0.340
	220...230	230...240	NX22E-80	1SBH901074R8022	0.340
	230...240	240...260	NX22E-88	1SBH901074R8822	0.340
	400...415	415...440	NX22E-86	1SBH901074R8622	0.340
<p>NX31E</p>	24	24	NX31E-81	1SBH901074R8131	0.340
	110	110...120	NX31E-84	1SBH901074R8431	0.340
	220...230	230...240	NX31E-80	1SBH901074R8031	0.340
	230...240	240...260	NX31E-88	1SBH901074R8831	0.340
	400...415	415...440	NX31E-86	1SBH901074R8631	0.340
<p>NX40E</p>	24	24	NX40E-81	1SBH901074R8140	0.340
	110	110...120	NX40E-84	1SBH901074R8440	0.340
	220...230	230...240	NX40E-80	1SBH901074R8040	0.340
	230...240	240...260	NX40E-88	1SBH901074R8840	0.340
	400...415	415...440	NX40E-86	1SBH901074R8640	0.340

(1) for other voltage version see page no. 2/51

NX contactor relays


Main accessories

Contactor and main accessories (other accessories available)



Main accessory fitting details

Many configurations of accessories are possible depending on whether these are front-mounted or side-mounted.

Contactor types	Main poles	Front-mounted accessories			Side-mounted accessories	
		Auxiliary contact blocks		Electronic timer	Auxiliary contact blocks	
		1-pole CA5X	4-pole CA5X	TEF5	2-pole CAL5X-11	
NX	2 2 E (1) 3 1 E (1) 4 0 E	1 to 4 x CA5X	or 1 x CA5X (4-pole)	or 1 x TEF5	+	1 to 2 x CAL5X-11

(1) 2 N.C. front mounted auxiliary contacts maximum in mounting position 5.

NX contactor relays

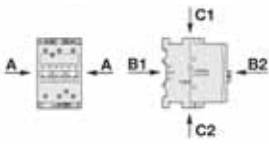
Technical data

Contact utilization characteristics according to IEC

Contactor relay types	AC operated	NX
Standards		IEC 60947-1 / 60947-5-1 / EN 60947-1 / 60947-5-1
Rated operational voltage U_e max.		690 V
Rated frequency (without derating)		50 / 60 Hz
Conventional free-air thermal current I_{th} θ ≤ 40 °C		16 A
I_e / Rated operational current AC-15 acc. to IEC 60947-5-1		
	24-127 V 50/60 Hz	6 A
	220-230 V 50/60 Hz	4 A
	380-415 V 50/60 Hz	3 A
	500 V 50/60 Hz	2 A
	690 V 50/60 Hz	2 A
Rated making capacity AC-15		10 x I _e AC-15 acc. to IEC 60947-5-1
Rated breaking capacity AC-15		10 x I _e AC-15 acc. to IEC 60947-5-1
I_e / Rated operational current DC-13 acc. to IEC 60947-5-1		
	24 V DC	6 A / 144 W
	48 V DC	2.8 A / 134 W
	72 V DC	1 A / 72 W
	110 V DC	0.55 A / 60 W
	125 V DC	0.55 A / 69 W
	220 V DC	0.30 A / 66 W
	250 V DC	0.30 A / 75 W
Short-circuit protection device for contactors U _e ≤ 500 V AC - gG type fuse		10 A
Rated short-time withstand current I_{cw} at 40 °C ambient temperature, in free air from a cold state	for 1.0 s for 0.1 s	100 A 140 A
Minimum switching capacity with failure rate acc. to IEC 60947-5-4		17 V / 5 mA 10 ⁻⁶
Non-overlapping time between N.O. and N.C. contacts		≥ 2 ms
Power dissipation per pole at 6 A		0.1 W
Max. electrical switching frequency	AC-15	1200 cycles/h

General technical data

Contactor relay types	AC operated	NX
Rated insulation voltage U_i acc. to IEC 60947-5-1		690 V
Rated impulse withstand voltage U_{imp}		6 kV
Ambient air temperature		
Operation in free air		-40...+70 °C
Storage		-60...+80 °C
Climatic withstand		acc. to IEC 60068-2-30 and 60068-2-11 - UTE C 63-100 specification II
Maximum operating altitude (without derating)		3000 m
Mechanical durability		
Number of operating cycles		≥ 20 millions operating cycles
Max. switching frequency		6000 cycles/h
Shock withstand acc. to IEC 60068-2-27 and EN 60068-2-27 Mounting position 1		
	Shock direction	1/2 sinusoidal shock for 11 ms: no change in contact position, closed or open position
	A	20 g
	B1	5 g
	B2	15 g
	C1	20 g
	C2	20 g



NX contactor relays

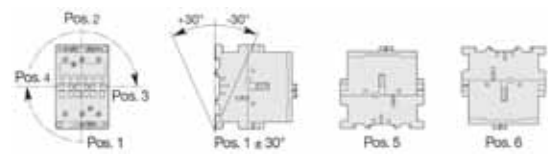
Technical data

Magnet system characteristics





Contactor relay types	AC operated	NX	
Coil operating limits acc. to IEC 60947-4-1	AC supply	at $\theta \leq 55^\circ\text{C}$ 0.85...1.1 x U_c Please also refer to "Mounting characteristics and conditions for use"	
AC control voltage 50/60 Hz Rated control circuit voltage U_c	at 50 Hz at 60 Hz	24...440 V 24...440 V	
Coil consumption	Average pull-in value	50 Hz 70 VA 60 Hz 80 VA	
	Average holding value	50/60 Hz (1)	74 VA / 70 VA
		50 Hz	8 VA / 2 W
		60 Hz	8 VA / 2 W
		50/60 Hz (1)	8 VA / 2 W
Drop-out voltage in % of U_c		approx. 40...65 % of U_c	
Operating time			
Between coil energization and:	N.O. contact closing	10...26 ms	
	N.C. contact opening	7...21 ms	
Between coil de-energization and:	N.O. contact opening	4...11 ms	
	N.C. contact closing	9...16 ms	

(1) 50/60 Hz coils, see "voltage code table"

Mounting characteristics and conditions for use

Contactor relay types	AC operated	NX
Mounting positions		
		Add-on N.O. or N.C. auxiliary contacts: see accessory fitting details for contactor relays
Control voltage / Ambient temperature		
Mounting positions	1, 1±30°, 2, 3, 4, 5	at $\theta \leq 55^\circ\text{C}$ 0.85...1.1 x U_c at $\theta \leq 70^\circ\text{C}$ U_c
	6	at $\theta \leq 55^\circ\text{C}$ 0.95...1.1 x U_c at $\theta \leq 70^\circ\text{C}$ unauthorized
Mounting distances		The contactors can be assembled side by side
Fixing		
On rail according to IEC 60715, EN 60715		35 x 7.5 mm or 35 x 15 mm
By screws (not supplied)		2 x M4 screws placed diagonally

Connecting characteristics

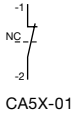
Contactor relay types	AC operated	NX	
Main terminals		 Screw terminals with cable clamp	
Connection capacity (min. ... max.)			
Main conductors (poles)			
 Rigid	1 x	1...4 mm ²	
	2 x	1...4 mm ²	
 Flexible with ferrule	1 x	0.75...2.5 mm ²	
	2 x	0.75...2.5 mm ²	
 Bars or lugs Pole terminals	L <	7.7 mm	
	L >	3.7 mm	
	Coil terminals	L <	8 mm
		L >	3.7 mm
Tightening torque	Recommended	1 Nm / 9 lb.in	
	Max.	1.20 Nm	
Degree of protection acc. to IEC 60947-1 and IEC 60529		IP20 (only front side)	
Screw terminals		Delivered in open position, screws of unused terminals must be tightened	
All terminals		M3.5	
	Screwdriver type	Flat Ø 5.5 / Pozidriv 2	

Add-on auxiliary contacts

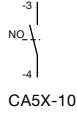
Terminal marking and positioning

2

1-pole auxiliary contacts

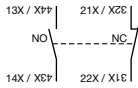


CA5X-01

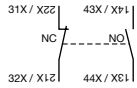


CA5X-10

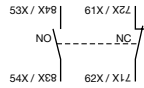
2-pole auxiliary contacts



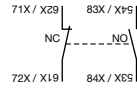
CA5X-11, CAL18X-11, CAL19-11
(L. h. s. mounted)



CA5X-11, CAL18X-11, CAL19-11
(R. h. s. mounted)

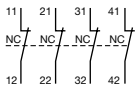


CAL18X-11B, CAL19-11B
(L. h. s. mounted)

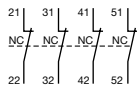


CAL18X-11B, CAL19-11B
(R. h. s. mounted)

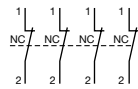
4-pole auxiliary contacts



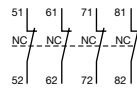
CA5X-04E



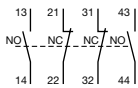
CA5X-04M



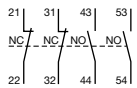
CA5X-04U



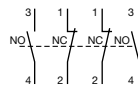
CA5X-04N



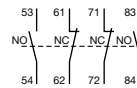
CA5X-22E



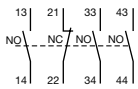
CA5X-22M



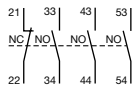
CA5X-22U



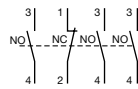
CA5X-22N



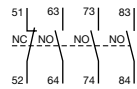
CA5X-31E



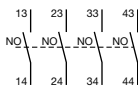
CA5X-31M



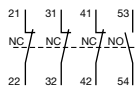
CA5X-31U



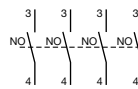
CA5X-31N



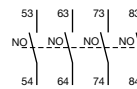
CA5X-40E



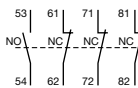
CA5X-13M



CA5X-40U



CA5X-40N



CA5X-13N

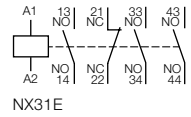
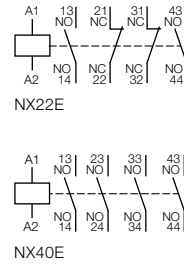
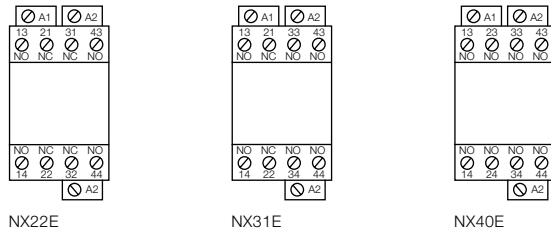
1SYN829571C201

NX contactor relays

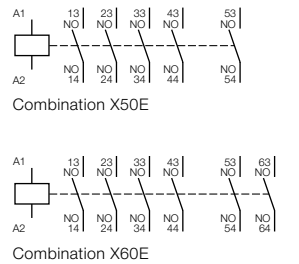
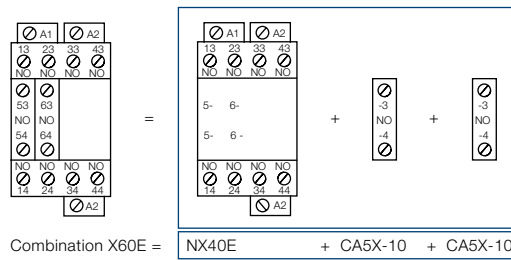
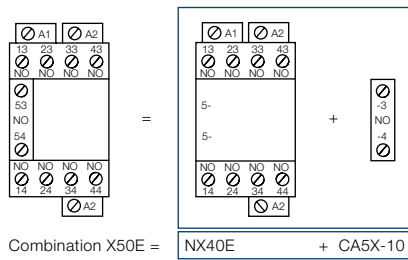
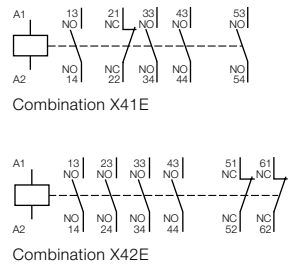
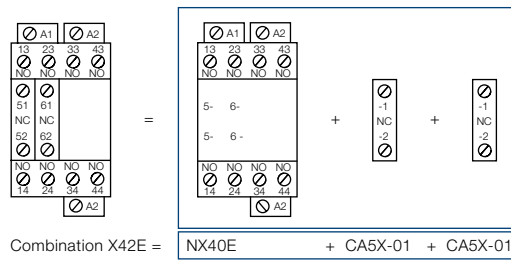
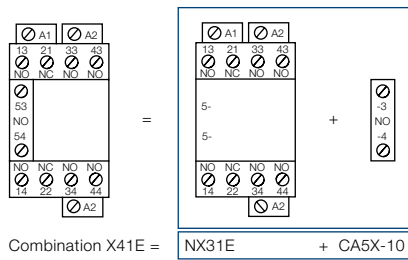
Terminal marking and positioning

NX contactor relays - AC operated

Standard devices without addition of auxiliary contacts



Other possible contact combinations with auxiliary contacts added by the user



Add-on auxiliary contacts




Technical data

Contact utilization characteristics according to IEC

2

Types	Front mounted 1-pole CA5X, 4-pole CA5X	CAL5X-11	Side mounted CAL18X-11, CAL18X-11B,	CAL19-11, CAL19-11B
Standards	IEC 60947-5-1 and EN 60947-5-1			
Rated insulation voltage Ui acc. to IEC 60947-5-1	690 V			
Rated operational voltage Ue max.	24...690 V AC			
Conventional thermal current Ith - $\theta \leq 40^\circ\text{C}$	16 A			
Ie / Rated operational current AC-15 acc. to IEC 60947-5-1	24-127 V 50/60 Hz	6 A		
	220-240 V 50/60 Hz	4 A		
	380-440 V 50/60 Hz	3 A		
	500-690 V 50/60 Hz	2 A		
Making capacity	10 x Ie AC-15 acc. to IEC 60947-5-1			
Breaking capacity	10 x Ie AC-15 acc. to IEC 60947-5-1			
Ie / Rated operational current DC-13 acc. to IEC 60947-5-1	24 V DC	6 A / 144 W		
	48 V DC	2.8 A / 134 W		
	72 V DC	1 A / 72 W		
	110 V DC	0.55 A / 60 W		
	125 V DC	0.55 A / 69 W		
	220 V DC	0.3 A / 66 W		
	250 V DC	0.3 A / 75 W		
Short-circuit protection device gG type fuse	10 A			
Rated short-time withstand current Icw $\theta = 40^\circ\text{C}$	for 1.0 s	100 A		
	for 0.1 s	140 A		
Minimum switching capacity				
AX09 ... AX80 contactors with failure rate acc. to IEC 60947-5-4		12 V / 3 mA $\leq 10^{-6}$	-	-
AX95 ... AX150 contactors		24 V / 50 mA	-	24 V / 50 mA (0.5 million of operating cycles)
with failure rate acc. to IEC 60947-5-4		-	-	$\leq 10^{-6}$
AX185 ... AX205 contactors		-	-	24 V / 50 mA (0.5 million of operating cycles)
with failure rate acc. to IEC 60947-5-4		-	-	$\leq 10^{-6}$
AX260 ... AX370 contactors		-	-	24 V / 50 mA
with failure rate acc. to IEC 60947-5-4		-	-	$\leq 10^{-6}$
Power dissipation per pole at 6 A	0.1 W		0.15 W	
Mechanical durability				
Number of operating cycles	10 millions (AX09 ... AX80)	10 millions	5 millions	(AX95 ... AX205)
	3 millions (AX95 ... AX150)			
Max. switching frequency	3600 cycles/h			
Electrical durability				
Number of operating cycles				
Max. switching frequency	AC-15	1200 cycles/h		
	DC-13	900 cycles/h		

Connecting characteristics

Connection capacity (min. ... max.)			
 Rigid solid	1 x	1...4 mm ²	
	2 x	1...4 mm ²	
 Flexible with ferrule	1 x	0.75...2.5 mm ²	
	2 x	0.75...2.5 mm ²	
 Lugs	L ≤	7.7 mm	8 mm
	L >	3.7 mm	3.7 mm
Tightening torque		1 Nm / 9 lb.in	
Degree of protection	Terminals	IP20	
acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529			
Screw terminals			
All terminals			
Delivered in open position, screws of unused terminals must be tightened			
Screwdriver type			
M3.5			
Flat Ø 5.5 / Pozidriv 2			

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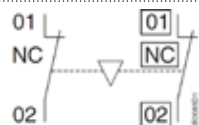
Mechanical and electrical interlock units

Technical data

Contact utilization characteristics according to IEC

Types	VE5-1	VE5-2										
Standards	IEC 60947-5-1 and EN 60947-5-1											
Rated insulation voltage Ui acc. to IEC 60947-5-1	690 V											
Rated operational voltage Ue max.	24...690 V											
Conventional thermal current Ith - $\theta \leq 40^\circ\text{C}$	16 A											
Ie / Rated operational current AC-15 acc. to IEC 60947-5-1	<table border="0"> <tr> <td>24-127 V 50/60 Hz</td> <td>6 A</td> </tr> <tr> <td>220-240 V 50/60 Hz</td> <td>4 A</td> </tr> <tr> <td>380-440 V 50/60 Hz</td> <td>3 A</td> </tr> <tr> <td>500-690 V 50/60 Hz</td> <td>2 A</td> </tr> </table>		24-127 V 50/60 Hz	6 A	220-240 V 50/60 Hz	4 A	380-440 V 50/60 Hz	3 A	500-690 V 50/60 Hz	2 A		
24-127 V 50/60 Hz	6 A											
220-240 V 50/60 Hz	4 A											
380-440 V 50/60 Hz	3 A											
500-690 V 50/60 Hz	2 A											
Making capacity	10 x Ie AC-15 acc. to IEC 60947-5-1											
Breaking capacity	10 x Ie AC-15 acc. to IEC 60947-5-1											
Ie / Rated operational current DC-13 acc. to IEC 60947-5-1	<table border="0"> <tr> <td>24 V DC</td> <td>6 A</td> </tr> <tr> <td>48 V DC</td> <td>2.8 A</td> </tr> <tr> <td>72 V DC</td> <td>1 A</td> </tr> <tr> <td>125 V DC</td> <td>0.55 A</td> </tr> <tr> <td>250 V DC</td> <td>0.3 A</td> </tr> </table>		24 V DC	6 A	48 V DC	2.8 A	72 V DC	1 A	125 V DC	0.55 A	250 V DC	0.3 A
24 V DC	6 A											
48 V DC	2.8 A											
72 V DC	1 A											
125 V DC	0.55 A											
250 V DC	0.3 A											
Short-circuit protection device - gG type fuse	10 A											
Rated short-time withstand current Icw $\theta = 40^\circ\text{C}$	<table border="0"> <tr> <td>for 1.0 s</td> <td>100 A</td> </tr> <tr> <td>for 0.1 s</td> <td>140 A</td> </tr> </table>		for 1.0 s	100 A	for 0.1 s	140 A						
for 1.0 s	100 A											
for 0.1 s	140 A											
Power dissipation per pole at 6 A	0.15 W											
Mechanical durability Number of operating cycles	5 millions operating cycles											
Max. switching frequency	600 cycles/h											

Connecting characteristics

Connection capacity (min. ... max.)						
	Rigid solid	<table border="0"> <tr> <td>1 x</td> <td>1...4 mm²</td> </tr> <tr> <td>2 x</td> <td>1...4 mm²</td> </tr> </table>	1 x	1...4 mm ²	2 x	1...4 mm ²
1 x	1...4 mm ²					
2 x	1...4 mm ²					
	Flexible with ferrule	<table border="0"> <tr> <td>1 x</td> <td>0.75...2.5 mm²</td> </tr> <tr> <td>2 x</td> <td>0.75...2.5 mm²</td> </tr> </table>	1 x	0.75...2.5 mm ²	2 x	0.75...2.5 mm ²
1 x	0.75...2.5 mm ²					
2 x	0.75...2.5 mm ²					
	Lugs	<table border="0"> <tr> <td>L <</td> <td>8 mm</td> </tr> <tr> <td>L ></td> <td>3.5 mm</td> </tr> </table>	L <	8 mm	L >	3.5 mm
L <	8 mm					
L >	3.5 mm					
Tightening torque	Recommended	1 Nm				
	Max.	1.2 Nm				
Degree of protection acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529	IP20					
Screw terminals All terminals	Delivered in open position, screws of unused terminals must be tightened M3.5					
Screwdriver type	Flat \varnothing 5.5 / Pozidriv 2					
Terminal marking						

Technical note: when, during switching, the arc time is estimated to more than 40 ms, the closing signal of one of the two contactors must be delayed with respect to the opening signal of the other contactor in order to prevent a short-circuit.

Use a TEF5 or TE5S electronic timer according to application use with time lapse for A contactors.

Electronic timers

2



1SBC101396F0014

TEF5-OFF

Description

TEF5 frontal electronic timers are used for realizing timing function and are available in ON-delay and OFF-delay versions.

Compact solution in cabinet compared to separate timers

TEF5 electronic timers are front-mounted and locked on A contactors or N contactor relays. A mechanical indicator allows to show the state of the contactor.

TEF5 electronic timers are supplied by direct wiring to the coil terminals A1 - A2 of the contactor or contactor relay. A varistor is integrated on the timer to offer a built-in protection against surges in the contactor coil.

Available for a wide control voltage range 24...240 V AC / DC

TEF5-ON or TEF5-OFF allow time-delayed functions up to 100 s in 3 distinct time ranges, independently of the control system. The time delay ranges are selected by a switch and the time delay can be adjusted by means of a rotary switch. The timing function is activated by closing or opening the device on which the timer is mounted. The OFF-delay version operates without additional control supply.

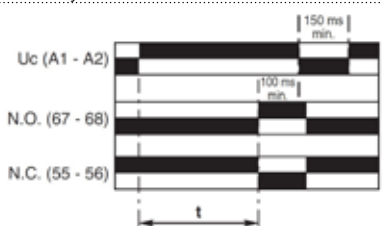
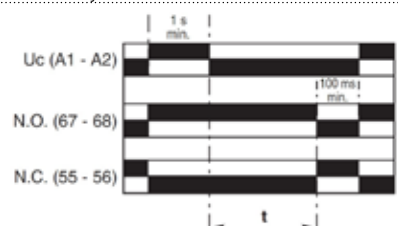
Ordering details

For contactors, contactor relays	Time delay range selected by switch	Delay type	Rated control circuit voltage U _c V 50/60 Hz or DC	Auxiliary contacts	Type	Order code	Weight Pkg (1 pce) kg
AX09 ... AX80	0.1...1 s	ON-delay	24...240	1 1	TEF5-ON	1SBN020312R1000	0.065
NX 4 pole	1...10 s	OFF-delay	24...240	1 1	TEF5-OFF	1SBN020314R1000	0.065
	10...100 s						

Electronic timers

Technical data

Contact utilization characteristics according to IEC





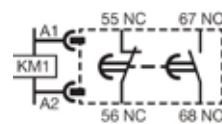
Types	TEF5-ON	TEF5-OFF
Standards	IEC 60947-5-1 and EN 60947-5-1	
Rated insulation voltage Ui acc. to IEC 60947-5-1	400 V	
Rated impulse withstand voltage Uimp	4 kV	
Rated operational voltage Ue max.	240 V	
Rated frequency (without derating)	50 / 60 Hz	
Conventional thermal current Ith - $\varnothing \leq 40 \text{ }^\circ\text{C}$	5 A	
Ie / Rated operational current AC-15 acc. to IEC 60947-5-1	24-127 V 50/60 Hz 220-240 V 50/60 Hz	3 A 1.5 A
Making capacity	10 x Ie AC-15 acc. to IEC 60947-5-1	
Breaking capacity	10 x Ie AC-15 acc. to IEC 60947-5-1	
Ie / Rated operational current DC-13 acc. to IEC 60947-5-1	24 V DC	1 A / 24 W
Short-circuit protection device gG type fuse	6 A	
Rated short-time withstand current Icw $\varnothing = 40 \text{ }^\circ\text{C}$	for 1.0 s for 0.1 s	8 A 8 A
Minimum switching capacity with failure rate acc. to IEC 60947-5-4	24 V DC	12 V / 3 mA 10 ⁷
Power dissipation per pole at 3 A	0.1 W	
Function diagram	ON-delay 	OFF-delay 
	Bistable relay inside. Before use, once apply Uc then switch it off in order to initialize position of the contacts.	
Control circuit voltage		
AC control voltage	Rated control circuit voltage Uc 50/60 Hz	24...240 V AC 1.5 mA RMS 1 mA RMS
DC control voltage	Rated control circuit voltage Uc Average consumption	24...240 V DC 1.5 mA 1 mA
Rated frequency limits	50 / 60 Hz	
Supply voltage range	0.85...1.1 x Uc (at $\varnothing \leq 70 \text{ }^\circ\text{C}$)	
Overvoltage protection	Varistor included	
Time delay range (t) selected by switch	0.1...1 s 1...10 s 10...100 s	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
On-load reiteration accuracy under constant conditions	$\leq 1 \%$	
Minimum ON period	0.1 s	1 s
Recovery time	0.15 s	0.1 s
Ambient air temperature	Operation Storage	-25 $^\circ\text{C}$... +70 $^\circ\text{C}$ -40 $^\circ\text{C}$... +80 $^\circ\text{C}$
Climatic withstand	Category B according to IEC 60947-1 Annex Q	
Maximum operating altitude	2000 m	
Mounting positions	Acc. to mounting positions permitted on contactors or contactor relays	
Shock withstand acc. to IEC 60068-2-27 and EN 60068-2-27 (Mounting position 1)	1/2 sinusoidal shock for 11 ms: no change in contact position Same as contactor or contactor relay	
Mechanical durability	Number of operating cycles Max. switching frequency	5 millions operating cycles 3600 cycles/h 1800 cycles/h
Max. electrical switching frequency	AC-15 DC-13	1200 cycles/h 900 cycles/h

Electronic timers

2

Technical data

Connecting characteristics

Connection capacity (min. ... max.)		
	Rigid solid	1 x 1...2.5 mm ²
		2 x 1...2.5 mm ²
	Flexible with non insulated ferrule	1 x 0.75...2.5 mm ²
		2 x 0.75...2.5 mm ²
	Flexible with insulated ferrule	1 x 0.75...2.5 mm ²
		2 x 0.75...1.5 mm ²
	Lugs	L ≤ 8 mm
		l > 3.7 mm
	Connection capacity acc. to UL / CSA	1 or 2 x AWG 18...14
	Stripping length	10 mm
	Tightening torque	1 N.m / 9 lb.in
Degree of protection		
acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529		IP20
Screw terminals		
All terminals		Delivered in open position, screws of unused terminals should be tightened
Screwdriver type		M3.5
Terminal Marking		Flat Ø 5.5 / Pozidriv 2
		

Electronic timer for star-delta starters



TE5S...

Description

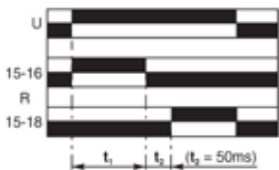
When used in star-delta starters, the TE5S lags the star connection and provides a lapse of 50 ms before the switch over to delta connection.

According to the type of device chosen, the electronic circuit has a 24 V AC / DC, 110 to 120 V AC, 220 to 240 V AC or 380 to 440 V AC supply. An output relay with reversing contact ensures high current switching. A two-position switch allows selection of one of the two time delay ranges: 0.8 to 8 s or 6 to 60 s. The 0.1 to 1.0 graduated button allows an initial setting without steps within the previously selected range which can then be adjusted using a chronometer.

Note: We recommend that you allow for temperature drift for the final adjustment of the time delay setting. Drift: -0.2 % per °C.

For example, a setting made at 20 °C will yield a time delay shorter by 7 % at 55 °C in a cubicle (-0.2 % per °C i.e. $-0.2 \times 35 = -7 \%$).

Regardless of these settings the TE5S provides a fixed "lapse" of 50 ms between the opening of contact 15-16 and the closing of contact 15-18. This time delay prevents from arc short-circuit during star to delta switching.



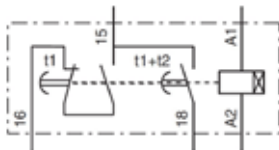
Chart

Operation

On energization, the green U indicator light (voltage applied) comes on. Contact 15-16 then immediately moves to the closed position.

Count-down of the programmed time immediately commences. When the time delay has elapsed, contact 15-16 opens and at the same time the 50 ms lapse, t2, begins after which contact 15-18 moves to the closed position. The yellow R indicator light comes on.

On de-energization, the U and R indicator lights go out and, after the 250 ms resetting time, the device is ready for a new cycle.



Equivalent diagram

Mounting

On 35 x 7.5 mm or 35 x 15 mm mounting rail according to IEC/EN 60715.



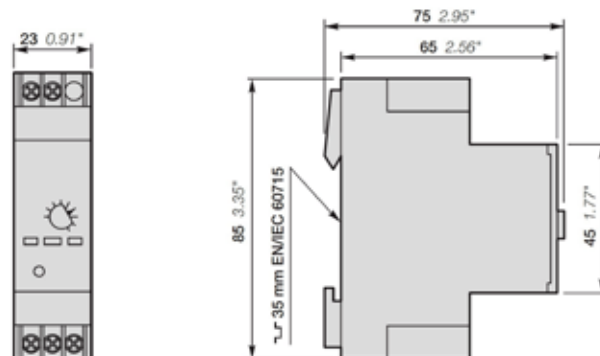
Front face

Ordering details

For contactors	Rated control circuit voltage		Type	Order code	Pkg qty	Weight (1 pce) kg
	V 50/60 Hz	V DC				
AX09 ... AX205	24	24	TE5S-24	1SBN020010R1001	1	0.080
	110...120	-	TE5S-120	1SBN020010R1002	1	0.080
	220...240	-	TE5S-240	1SBN020010R1003	1	0.080
	380...440	-	TE5S-440	1SBN020010R1004	1	0.080
AX260 ... AX370	24...240	24...240	CT-ERS.21 (1)	1SVR630100R0300	1	0.121

(1) Please refer EPR catalog for CT-ERS.21 timer

Main dimensions mm, inches

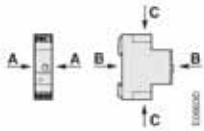


Electronic timer for star-delta starters

Technical data

Utilization characteristics according to IEC

Types	TE5S-24	TE5S-120	TE5S-240	TE5S-440
Standards	IEC 60947-5-1 and EN 60947-5-1			
Rated insulation voltage Ui acc. to IEC 60947-5-1	440 V			
Rated operational voltage Ue max.	24 V DC			–
	24...240 V AC			440 V AC
Conventional free air thermal current I_{th}	10 A			
I_e / Rated operational current AC-15 acc. to IEC 60947-5-1	24-120 V 50/60 Hz	5 A		–
	220-240 V 50/60 Hz	4 A		–
	380-440 V 50/60 Hz	–		3 A
I_e / Rated operational current DC-13 acc. to IEC 60947-5-1	24 V DC	4 A		–
Short-circuit protection device - gG type fuse	10 A			
Control circuit voltage				
AC control voltage Rated supply voltage U _c	24 V AC	110...120 V AC	220...240 V AC	380...440 V AC
50/60 Hz Average consumption	1.5 VA	3.5 VA	6.5 VA	12.5 VA
DC control voltage Rated supply voltage U _c	24 V DC	–	–	–
Average consumption	0.7 W	–	–	–
Rated frequency limits	48...63 Hz			
Supply voltage range	0.85...1.1 x U _c			
Overvoltage protection	Built-in varistor			
Load factor	100 %			
Time delay range (t₁) selected by switch	0.8...8 s and 6...60 s			
Temperature drift	-0.2 % per °C			
Mechanical setting accuracy	±15 % of the setting range			
On-load reiteration accuracy under constant conditions	±2 % after 1 million operating cycles			
Minimum time lapse (t₂)	50 ms			
Minimum time lapse after 1 million of operating cycles	40 ms			
Resetting time (max.)	250 ms			
Front panel display	green indicator light	Energization		
	yellow indicator light	Output relay activated		
Ambient air temperature				
Operation	-25...+60 °C			
Storage	-40...+85 °C			
Shock withstand acc. to IEC 60068-2-27 and EN 6006-2-27				
	Shock direction			
	A	20 g / 11 ms		
	B	15 g / 11 ms		
	C	20 g / 11 ms		
Vibration withstand acc. to IEC 60068-2-6 and EN 60068-2-6	10 to 300 Hz in the 3 directions			
	3 g			
Mechanical durability	5 millions operating cycles			
Electrical durability	1 million operating cycles			
On-load maximum switching frequency	720 cycles/h			600 cycles/h
Fixing				
On rail according to IEC 60715, EN 60715	35 x 7.5 mm or 35 x 15 mm			



Connecting characteristics

Connection capacity (min. ... max.)				
Rigid solid	1 x	1...2.5 mm ²		
Flexible with ferrule	2 x	1...2.5 mm ²		
	1 x	0.75...2.5 mm ²		
	2 x	0.75...2.5 mm ²		
Tightening torque	Recommended	0.6 Nm		
	Max.	0.8 Nm		
Degree of protection acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529	IP20			
Screw terminals All terminals	Delivered in open position, screws of unused terminals must be tightened			
Screwdriver type	M2.5			
	Flat Ø 4 / Pozidriv 1			

Surge suppressors for contactor coils



RV5/50

1SBC574001FC001

Ordering details

For contactors	Rated control circuit voltage U _c V AC	Type	Order code	Pkg qty	Weight (1 pce) kg
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Surge suppressors

AX09 ... AX150	24...50	RV5/50	1SBN050010R1000	2	0.015
	50...133	RV5/133	1SBN050010R1001	2	0.015
	110...250	RV5/250	1SBN050010R1002	2	0.015
	250...440	RV5/440	1SBN050010R1003	2	0.015
AX09 ... AX40	24...50	RC5-1/50	1SBN050100R1000	2	0.012
	50...133	RC5-1/133	1SBN050100R1001	2	0.012
	110...250	RC5-1/250	1SBN050100R1002	2	0.012
	250...440	RC5-1/440	1SBN050100R1003	2	0.012
AX50 ... AX150	24...50	RC5-2/50	1SBN050200R1000	2	0.015
	50...133	RC5-2/133	1SBN050200R1001	2	0.015
	110...250	RC5-2/250	1SBN050200R1002	2	0.015
	250...440	RC5-2/440	1SBN050200R1003	2	0.015
AX185 ... AX205	250...440	RC5-3/440	1SFN050300R1003	2	0.028

(1) See "Main accessory fitting details" table.

Surge suppressors for contactor coils

2

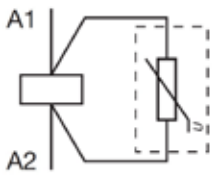
Technical data

Varistor	RV5/50	RV5/133	RV5/250	RV5/440
Rated control circuit voltage U_c	24...50 V AC 24...50 V DC	50...133 V AC 50...133 V DC	110...250 V AC 110...250 V DC	250...440 V AC 250...440 V DC
Residual overvoltage (clipping voltage)	132 V AC 132 V DC	270 V AC 270 V DC	480 V AC 480 V DC	825 V AC 825 V DC
Opening time growth factor	1.1...1.5			
Operating temperature	-20...+70 °C			
Connection to the coil terminals (parallel mounting)	Clip-on for both fixing and connection.			
Fixing	Clipped onto the top part of the contactor base without change in contactor overall dimensions.			
Advantages	High energy absorption: good damping - Unpolarized system.			
Drawback	Clipping as from U_{vdr} (1), thus voltage front up to this point.			

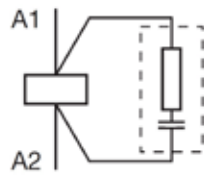
(1) U_{vdr} = Varistor operating voltage (voltage dependent resistor), tolerance $\pm 10\%$.

RC type	RC5-1/50	RC5-1/133	RC5-1/250	RC5-1/440
	RC5-2/50	RC5-2/133	RC5-2/250	RC5-2/440 RC5-3/440
Rated control circuit voltage U_c	24...50 V AC	50...133 V AC	110...250 V AC	250...440 V AC
Residual overvoltage (clipping voltage)	2 to 3 x U_c max.			
Opening time growth factor	1.2...1.3			
Operating temperature	-20...+70 °C			
Connection to the coil terminals (parallel mounting)	Clip-on for both fixing and connection.			
Fixing	Clipped onto the top part of the contactor base without change in contactor overall dimensions.			
Advantages	Very fast clipping - Attenuation of steep fronts and thus of high frequencies. No operating delays.			

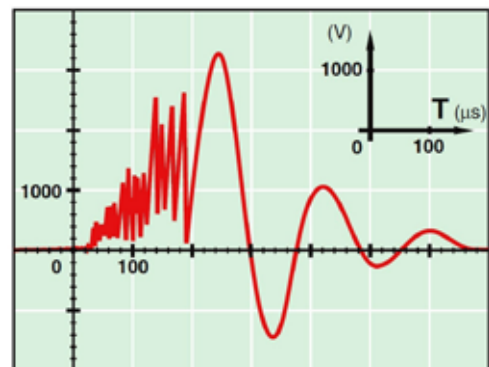
Wiring diagrams



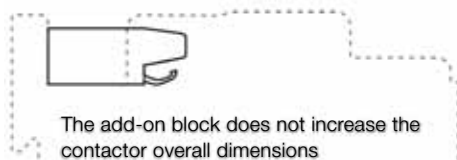
Varistor



RC type



Dimensions



The add-on block does not increase the contactor overall dimensions

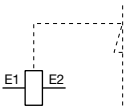
RV5, RC5

Mechanical latching units



1SBC665485R001

WB75-A



Terminal marking

Description

For converting standard contactors into latched contactors.

The WB75-A block contains a mechanical latching device with electromagnetic impulse unlatching (AC or DC) or manual unlatching.

Captive screw type connecting terminals, built-in cable clamps, M3.5 (+,-) pozidriv 2 screw with screwdriver guidance; delivered untightened and protected against accidental direct contact.

Operation

After closing, the contactor continues to be held in the closed position by the latching mechanism should the supply voltage fail at the contactor coil terminals.

Contactor opening can be controlled:

electrically by an impulse (AC or DC) on the WB75-A block coil.

(the coil is not designed to be permanently energized)

manually by pressing the pushbutton on the front face of the WB75-A block.

Mounting

The WB75-A block is clipped onto the front face of the 1-stack contactor where it takes up two slots. The two other slots may accept CA5X... single pole auxiliary contacts (1 block on each side of the mechanical latch).

Ordering details

For contactors	Rated control circuit voltage		Type	Order code	Pkg qty	Weight (1 pce)
	Uc V 50 Hz or DC	V 60 Hz				
AX09 ... AX80	24	24...28	WB75-A	FPTN372726R1001	1	0.120
	42	42...48	WB75-A	FPTN372726R1002	1	0.120
	48	48...55	WB75-A	FPTN372726R1003	1	0.120
	110	110...127	WB75-A	FPTN372726R1004	1	0.120
	220...230	220...255	WB75-A	FPTN372726R1006	1	0.120
	230...240	230...277	WB75-A	FPTN372726R1005	1	0.120
	380...415	380...440	WB75-A	FPTN372726R1007	1	0.120
	415...440	440...480	WB75-A	FPTN372726R1008	1	0.120

Mechanical latching units




Technical data

Utilization characteristics according to IEC

2

Type	WB75-A	
Rated insulation voltage U_i acc. to IEC 60947-1	690 V	
Max. electrical impulse time		
On AC coil (with load factor 5 %)	20 s	
On DC coil (with load factor 3 %)	8 s	
Min. electrical impulse time		
For latching (energizing of the contactor coil)	AC	50 ms
For pull-out (energizing of the WB block coil)	AC	30 ms
Coil operating limits	AC or DC supply	0.85...1.1 x U_c
AC control voltage 50/60 Hz		
Rated control circuit voltage U_c	24...480 V AC	
Coil consumption	Average pull-in value	90 VA
	Average holding value	60 VA
DC control voltage		
Rated control circuit voltage U_c	24...440 V DC	
Coil consumption	Average pull-in value	110 W
	Average holding value	110 W
Operating time		
On contactor closing (latching)		
Between coil energization and:		
	N.O. contact closing	No difference with the operation of a contactor without mechanical latching unit
	N.C. contact opening	No difference with the operation of a contactor without mechanical latching unit
On contactor opening (unlatching)		
Between WB coil energization and:		
	N.O. contact opening	5...25 ms
	N.C. contact closing	7...28 ms
Mechanical durability	Number of operating cycles	1 million operating cycles
Max. switching frequency	3600 cycles/h with on-load factor of 8 %	

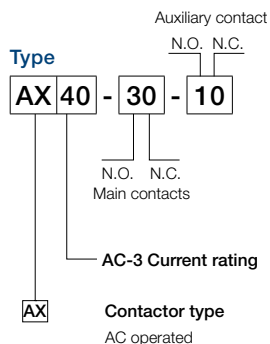
Connecting characteristics

Connection capacity (min. ... max.)		
	Rigid solid	1 x 1...4 mm ²
		2 x 1...4 mm ²
	Flexible with ferrule	1 x 0.75...2.5 mm ²
		2 x 0.75...2.5 mm ²
	Lugs	L < 8 mm
		l > 3.5 mm
Tightening torque	Recommended	1 Nm
	Max.	1.2 Nm
Screw terminals	Delivered in open position, screws of unused terminals must be tightened	
All terminals	M3.5	
Screwdriver type	Flat Ø 5.5 / Pozidriv 2	

Voltage code table

The below tables indicate the available coil voltages and corresponding digits for order codes. When placing an order, please give the order code. Select a standard contactor from ordering detail pages. Change the coil voltage code in the order code according to the table below. Example: for contactor AX40-30-10 and coil 80 V 50/60 Hz, the order code is 1SBL321074R8010.

AX contactors



Order code

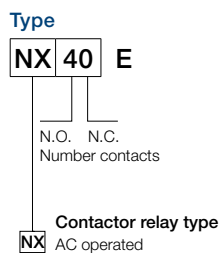
1SBL321074R **80** **10**

AC coil code Contactors: AX

	50 Hz	60 Hz
81	24 V	24 V
83	48 V	48 V
84	110 V	110...120 V
36	190 V	220 V
80	220...230 V	230...240 V
88	230...240 V	240...260 V
85	380...400 V	400...415 V
86	400...415 V	415...440 V

Codes in bold for dual frequency coils.

NX contactor relays



Order code

1SBH901074R **80** **40**

AC coil code Contactors: NX

	50 Hz	60 Hz
81	24 V	24 V
83	48 V	48 V
84	110 V	110...120 V
36	190 V	220 V
80	220...230 V	230...240 V
88	230...240 V	240...260 V
85	380...400 V	400...415 V
86	400...415 V	415...440 V

Codes in bold for dual frequency coils.



Overview

0.10 to 32 A – with thermal and electromagnetic protection

Ics up to 50 kA

MS116 manual motor starters 3/4

Technical data 3/5

Ics up to 100 kA

MS132 manual motor starters 3/7

Technical data 3/8

0.16 to 32 A – with electromagnetic protection

Ics up to 100 kA

MO132 manual motor starters 3/10

Technical data 3/11

Main accessories for MS116, MS132, MO132 3/13

22 to 100 A – with thermal and electromagnetic protection

Ics up to 50 kA

MS450, MS495, MS497 manual motor starters 3/17

Technical data 3/18

32 to 100 A – with electromagnetic protection

Ics up to 50 kA

MO450, MO495, MO496 manual motor starters 3/20

Technical data 3/21

Main accessories for MS450, MS495, MS497, MO450,

MO495, MO496 3/23

General accessories 3/26

Manual motor starters



2GD0241010FB011








1SBCT101232FC010

3

Thermal and electromagnetic protection	Type	MS116	MS132	
Electromagnetic protection	Type	-		MO132
Phase loss sensitivity		Yes	Yes	No
Switch position		ON/OFF	ON/OFF/TRIP	
Magnetic trip indication		-	Yes	
Lockable handle without accessories		-	Yes	
Disconnecting feature		Yes	Yes	
Width		45 mm	45 mm	
Rated operational current I _e		0.16...32 A	0.16...32 A	0.16...32 A
Setting range for thermal release		0.10...32 A	0.10...32 A	-
Rated operational voltage U _e		690 V AC	690 V AC / 250 V DC	
Rated frequency		50/60 Hz	DC, 50/60 Hz	
Trip class		10A	10	
Short-circuit breaking capacity I _{cs}	400 V AC	Up to 50 kA	Up to 100 kA	
Ambient air temperature open compensated		-25...+55 °C	-25...+60 °C	

Main accessories

Auxiliary contacts			
Front mounting		HKF1	
Side mounting		HK1	
Signalling contacts			
Tripped alarm		SK1	
Short-circuit alarm		-	CK1
Auxiliary trip units			
Shunt trip		AA1	
Undervoltage release		UA1	
Busbar systems			
3-phase busbar		PS1	
Feeder terminals		S1	

1SYN829571C201



2CDDC241004F0009



1SEEC101184F0014



2CDDC241020F0011

MS450		MS495		MS497	
MO450		MO495		MO496	
Yes	No	Yes	No	Yes	No
ON/OFF/TRIP		ON/OFF/TRIP		ON/OFF/TRIP	
-		-		-	
Yes		Yes		Yes	
Yes		Yes		Yes	
55 mm		70 mm		70 mm	
40...50 A	40...50 A	63...100 A	63...100 A	32...100 A	32...100 A
28...50 A	-	45...100 A	-	22...100 A	-
690 V AC / 440 V DC		690 V AC / 440 V DC		690 V AC / 440 V DC	
DC, 50/60 Hz		DC, 50/60 Hz		DC, 50/60 Hz	
10		10		10	
Up to 50 kA		Up to 50 kA		Up to 100 kA	
-20...+60 °C		-20...+60 °C		-20...+60 °C	

HK4					
HKS4					
SK4					
SK4					
AA4					
UA4					
PS4		-			
S4		-			

MS116 manual motor starters

0.10 to 32 A – with thermal and electromagnetic protection

3



2CD241010F0011

MS116-16



2CD241001F0011

MS116-25



2CD241013F0011

MS116-0.16-HKF1-11



2CD241012F0011

MS116-32-HKF1-11

Description

Manual motor starters (MMS) are protection devices for the main circuit. They combine motor control and protection in a single device. MMS are used mainly to switch motors manually ON/OFF and protect them and the installation fuse less against short-circuit, overload and phase failures. Fuse less protection with a manual motor starter saves costs, space and ensures a quick reaction under short-circuit condition, by switching off the motor within milliseconds.

MS116 is a compact and economic range for motor protection up to 15.5 kW (400 V) / 32 A in width of 45 mm. Further features are the build-in disconnect function, temperature compensation, trip-free mechanism and a rotary handle with a clear switch position indication. The manual motor starter is suitable for three- and single-phase applications. Auxiliary contacts, signalling contacts, undervoltage releases, shunt trips, three-phase bus bars, power in-feed blocks and locking devices for protection against unauthorized changes are available as accessory.

Ordering details

Rated operational power 400 V AC-3 kW	Setting range A	Short-circuit breaking capacity Ics at 400 V AC kA	Rated instantaneous short-circuit current setting Ii A	Type	Order code	Weight (1 pce) kg
0.03	0.10...0.16	50	1.56	MS116-0.16	1SAM250000R1001	0.225
0.06	0.16...0.25	50	2.44	MS116-0.25	1SAM250000R1002	0.225
0.09	0.25...0.40	50	3.90	MS116-0.4	1SAM250000R1003	0.225
0.12	0.40...0.63	50	6.14	MS116-0.63	1SAM250000R1004	0.225
0.25	0.63...1.00	50	11.50	MS116-1.0	1SAM250000R1005	0.225
0.55	1.00...1.60	50	18.40	MS116-1.6	1SAM250000R1006	0.265
0.75	1.60...2.50	50	28.75	MS116-2.5	1SAM250000R1007	0.265
1.5	2.50...4.00	50	50.00	MS116-4.0	1SAM250000R1008	0.265
2.2	4.00...6.30	50	78.75	MS116-6.3	1SAM250000R1009	0.265
4.0	6.30...10.0	50	150	MS116-10	1SAM250000R1010	0.265
5.5	8.00...12.0	25	180	MS116-12	1SAM250000R1012	0.265
7.5	10.0...16.0	16	240	MS116-16	1SAM250000R1011	0.265
9.0	16.0...20.0	10	300	MS116-20	1SAM250000R1013	0.310
12.5	20.0...25.0	10	375	MS116-25	1SAM250000R1014	0.310
15.5	25.0...32.0	10	480	MS116-32	1SAM250000R1015	0.310

Auxiliary contacts mounted on the front (1 N.O. + 1 N.C.)

0.03	0.10...0.16	50	1.56	MS116-0.16-HKF1-11	1SAM250005R1001	0.240
0.06	0.16...0.25	50	2.44	MS116-0.25-HKF1-11	1SAM250005R1002	0.240
0.09	0.25...0.40	50	3.90	MS116-0.4-HKF1-11	1SAM250005R1003	0.240
0.12	0.40...0.63	50	6.14	MS116-0.63-HKF1-11	1SAM250005R1004	0.240
0.25	0.63...1.00	50	11.50	MS116-1.0-HKF1-11	1SAM250005R1005	0.240
0.55	1.00...1.60	50	18.40	MS116-1.6-HKF1-11	1SAM250005R1006	0.280
0.75	1.60...2.50	50	28.75	MS116-2.5-HKF1-11	1SAM250005R1007	0.280
1.5	2.50...4.00	50	50.00	MS116-4.0-HKF1-11	1SAM250005R1008	0.280
2.2	4.00...6.30	50	78.75	MS116-6.3-HKF1-11	1SAM250005R1009	0.280
4.0	6.30...10.0	50	150	MS116-10.0-HKF1-11	1SAM250005R1010	0.280
5.5	8.00...12.0	25	180	MS116-12.0-HKF1-11	1SAM250005R1012	0.280
7.5	10.0...16.0	16	240	MS116-16.0-HKF1-11	1SAM250005R1011	0.280
9.0	16.0...20.0	10	300	MS116-20-HKF1-11	1SAM250005R1013	0.326
12.5	20.0...25.0	10	375	MS116-25-HKF1-11	1SAM250005R1014	0.326
15.5	25.0...32.0	10	480	MS116-32-HKF1-11	1SAM250005R1015	0.326

1SYN829571C201

MS116 manual motor starters

Technical data

Main circuit – Utilization characteristics according to IEC/EN

Type	MS116	
Standards	IEC/EN 60947-2, IEC/EN 60947-4-1, IEC/EN 60947-1	
Rated operational voltage U_e	690 V AC	
Rated frequency	50/60 Hz	
Trip class	10A	
Number of poles	3	
Duty time	100 %	
Mechanical durability	100000 cycles	
Electrical durability	up to 16 A	100000 cycles
	20 ... 32 A	50000 cycles
Rated impulse withstand voltage U_{imp}	6 kV	
Rated insulation voltage U_i	690 V AC	
Rated operational current I_e	See ordering details	
Rated instantaneous short-circuit current setting I_i	See ordering details	
Rated service short-circuit breaking capacity I_{cs}	See table "Short-circuit breaking capacity and back-up fuses"	
Rated ultimate short-circuit breaking capacity I_{cu}	See table "Short-circuit breaking capacity and back-up fuses"	

Short-circuit breaking capacity and back-up fuses

I_{cs} Rated service short-circuit breaking capacity

I_{cu} Rated ultimate short-circuit breaking capacity

I_{cc} Prospective short-circuit current at installation location

Note: Maximum rated current of the back-up fuses if $I_{cc} > I_{cs}$

Type	230 V AC			400 V AC			440 V AC			500 V AC			690 V AC		
	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A
MS116-0.16															
MS116-0.25															
MS116-0.4															
MS116-0.63															
MS116-1.0	No back-up fuse required up to $I_{cc} = 50$ kA														
MS116-1.6	No back-up fuse required up to $I_{cc} = 50$ kA														
MS116-2.5							10	10	25	10	10	25	5	5	25
MS116-4.0							6	6	25	6	6	25	2	2	25
MS116-6.3							6	6	63	6	6	63	2	2	40
MS116-10							6	6	63	6	6	63	2	2	50
MS116-12	25	25	80	25	25	80	6	6	63	6	6	63	2	2	50
MS116-16	16	16	80	16	16	80	6	6	63	4	4	63	2	2	63
MS116-20	10	15	-	10	15	-	3	6	-	3	4	-	2	2	-
MS116-25	10	15	-	10	15	-	3	6	-	3	4	-	2	2	-
MS116-32	10	10	-	10	10	-	3	6	-	3	4	-	2	2	-

MS116-10: No need for back-up fuse in networks with a prospective current of up to 50 kA at 400 V.

MS116-16: No need for back-up fuse in networks with a prospective current of up to 16 kA at 400 V.

With an appropriate 80 A type gG fuse the device can be used in a network with a prospective current of up to 100 kA.

MS116-32: No need for back-up fuse in networks with a prospective current of up to 10 kA at 400 V.

MS116 manual motor starters





Technical data

General technical data

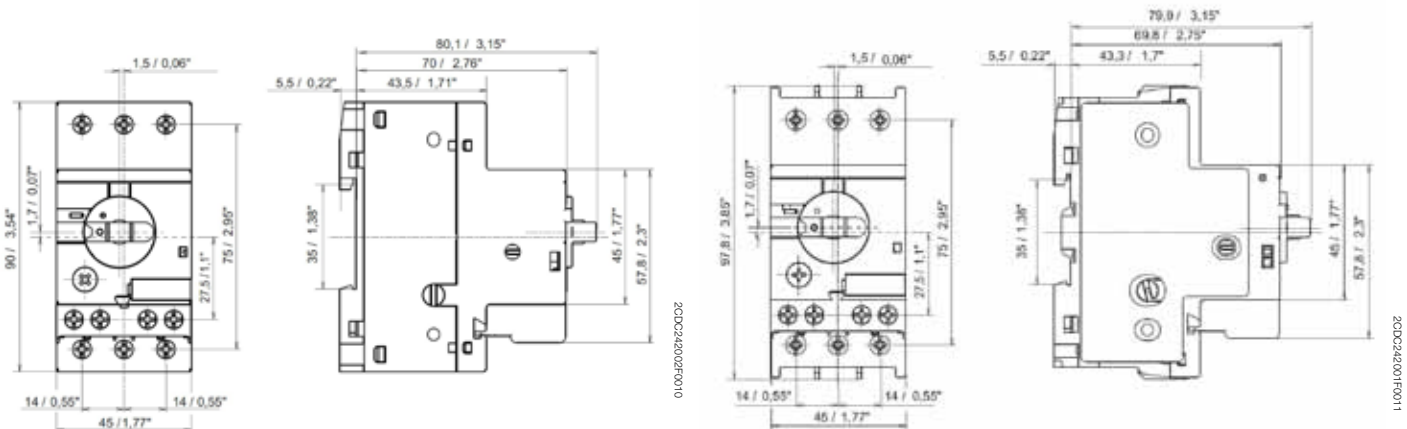
Type	MS116	
Pollution degree	3	
Phase loss sensitivity	Yes	
Disconnect function acc. to IEC/EN 60947-2	Yes	
Ambient air temperature		
Operation	Open - compensated	-25 ... +55 °C
	Open	-25 ... +70 °C
	Enclosed (IB132)	0 ... +40 °C
Storage	-50 ... +80 °C	
Ambient air temperature compensation	Acc. to IEC/EN60947-4-1	
Maximum operating altitude permissible	2000 m	
Resistance to shock acc. to IEC 60068-2-27	25g / 11 ms	
Resistance to vibrations acc. to IEC 60068-2-6	5g / 3 ... 150 Hz	
Mounting position	Position 1-6 (optional for single mounting)	
Mounting	DIN-rail (EN 60715)	
Group mounting	On request	
Minimum distance to other units same type	Horizontal	0 mm
	Vertical	150 mm
Minimum distance to electrical conductive board	Horizontal, up to 400 V	0 mm
	Horizontal, up to 690 V	> 1.5 mm
	Vertical	75 mm
Degree of protection	Housing	IP20
	Main circuit terminals	IP20

Connecting characteristics

Main circuit

Type	MS116 ≤ 16 A		MS116 ≥ 20 A
Connecting capacity			
 Rigid	1 or 2 x	1 ... 4 mm ²	2.5 ... 6 mm ²
 Flexible with ferrule	1 or 2 x	0.75 ... 2.5 mm ²	1 ... 6 mm ²
 Flexible with insulated ferrule	1 or 2 x	0.75 ... 2.5 mm ²	1 ... 6 mm ²
 Flexible	1 or 2 x	0.75 ... 2.5 mm ²	1 ... 6 mm ²
Stripping length	9 mm		10 mm
Tightening torques	0.8 ... 1.2 Nm / 10 ... 12 lb.in		2.0 Nm / 18 lb.in
Connection screw	M3.5 (Pozidriv 2 / 5.5 mm)		M4 (Pozidriv 2 / 6.5 mm)

Main dimensions mm, inches



MS116 ≤ 16 A & MS116-HKF1-11 ≤ 16 A

MS116 ≥ 20 A & MS116-HKF1-11 ≥ 20 A

MS132 manual motor starters

0.10 to 32 A – with thermal and electromagnetic protection



1SBC10123RF0010

MS132-10



2C0C2A1001F0011

MS132-32



2C0C2A1014F0011

MS132-0.16-HKF1-11



2C0C2A1015F0011

MS132-32-HKF1-11

Description

Manual motor starters (MMS) are protection devices for the main circuit. They combine motor control and protection in a single device. MMS are used mainly to switch motors manually ON/OFF and protect them and the installation fuse less against short-circuit, overload and phase failures. Fuse less protection with a manual motor starter saves costs, space and ensures a quick reaction under short-circuit condition, by switching off the motor within milliseconds. MS132 is a compact and powerful range for motor protection up to 15.5 kW (400 V) / 32 A in width of 45 mm. Further features are the built-in disconnect function, temperature compensation, trip-free mechanism and a rotary handle with a clear switch position indication. The manual motor starter is suitable for three- and single-phase applications. The handle is lockable to protect against unauthorized changes. Auxiliary contacts, signalling contacts, undervoltage releases, shunt trips, three-phase bus bars, power in-feed blocks.

Ordering details

Rated operational power 400 V AC-3	Setting range	Short-circuit breaking capacity Ics at 400 V AC	Rated instantaneous short-circuit current setting li	Type	Order code	Weight (1 pce)
kW	A	kA	A			kg
0.03	0.10...0.16	100	1.56	MS132-0.16	1SAM350000R1001	0.215
0.06	0.16...0.25	100	2.44	MS132-0.25	1SAM350000R1002	0.215
0.09	0.25...0.40	100	3.90	MS132-0.4	1SAM350000R1003	0.215
0.12	0.40...0.63	100	6.14	MS132-0.63	1SAM350000R1004	0.215
0.25	0.63...1.00	100	11.50	MS132-1.0	1SAM350000R1005	0.215
0.55	1.00...1.60	100	18.40	MS132-1.6	1SAM350000R1006	0.265
0.75	1.60...2.50	100	28.75	MS132-2.5	1SAM350000R1007	0.265
1.5	2.50...4.00	100	50.00	MS132-4.0	1SAM350000R1008	0.265
2.2	4.00...6.30	100	78.75	MS132-6.3	1SAM350000R1009	0.265
4.0	6.30...10.0	100	150	MS132-10	1SAM350000R1010	0.265
5.5	8.00...12.0	100	180	MS132-12	1SAM350000R1012	0.310
7.5	10.0...16.0	100	240	MS132-16	1SAM350000R1011	0.310
9.0	16.0...20.0	100	300	MS132-20	1SAM350000R1013	0.310
12.5	20.0...25.0	50	375	MS132-25	1SAM350000R1014	0.310
15.5	25.0...32.0	25	480	MS132-32	1SAM350000R1015	0.310

Auxiliary contacts mounted on the front (1 N.O. + 1 N.C.)

0.03	0.10...0.16	100	1.56	MS132-0.16-HKF1-11	1SAM350005R1001	0.231
0.06	0.16...0.25	100	2.44	MS132-0.25-HKF1-11	1SAM350005R1002	0.231
0.09	0.25...0.40	100	3.90	MS132-0.4-HKF1-11	1SAM350005R1003	0.231
0.12	0.40...0.63	100	6.14	MS132-0.63-HKF1-11	1SAM350005R1004	0.231
0.25	0.63...1.00	100	11.50	MS132-1.0-HKF1-11	1SAM350005R1005	0.231
0.55	1.00...1.60	100	18.40	MS132-1.6-HKF1-11	1SAM350005R1006	0.281
0.75	1.60...2.50	100	28.75	MS132-2.5-HKF1-11	1SAM350005R1007	0.281
1.5	2.50...4.00	100	50.00	MS132-4.0-HKF1-11	1SAM350005R1008	0.281
2.2	4.00...6.30	100	78.75	MS132-6.3-HKF1-11	1SAM350005R1009	0.281
4.0	6.30...10.0	100	150	MS132-10.0-HKF1-11	1SAM350005R1010	0.281
5.5	8.00...12.0	100	180	MS132-12.0-HKF1-11	1SAM350005R1012	0.326
7.5	10.0...16.0	100	240	MS132-16.0-HKF1-11	1SAM350005R1011	0.326
9.0	16.0...20.0	100	300	MS132-20-HKF1-11	1SAM350005R1013	0.326
12.5	20.0...25.0	50	375	MS132-25-HKF1-11	1SAM350005R1014	0.326
15.5	25.0...32.0	25	480	MS132-32-HKF1-11	1SAM350005R1015	0.326

MS132 manual motor starters

Technical data

Main circuit – Utilization characteristics according to IEC/EN

Type	MS132
Standards	IEC/EN 60947-2, IEC/EN 60947-4-1, IEC/EN 60947-1
Rated operational voltage U_e	690 V AC / 250 V DC
Rated frequency	DC, 50/60 Hz
Trip class	10 (10A for 1SAM350000R1001)
Number of poles	3
Duty time	100 %
Mechanical durability	100000 cycles
Electrical durability	50000 cycles
Rated impulse withstand voltage U_{imp}	6 kV
Rated insulation voltage U_i	690 V AC
Rated operational current I_e	See ordering details
Rated operational current DC-5 I_e	See "Rated operational current I_e "
3 conducting paths in series up to 250 V	
Rated instantaneous short-circuit current setting I_i	See ordering details
Rated service short-circuit breaking capacity I_{cs}	See table "Short-circuit breaking capacity and back-up fuses"
Rated ultimate short-circuit breaking capacity I_{cu}	See table "Short-circuit breaking capacity and back-up fuses"
Rated service short-circuit breaking capacity DC I_{cs}	10 kA
3 conducting paths in series up to 250 V	

Short-circuit breaking capacity and back-up fuses

I_{cs} Rated service short-circuit breaking capacity

I_{cu} Rated ultimate short-circuit breaking capacity

I_{cc} Prospective short-circuit current at installation location

Note: Maximum rated current of the back-up fuses if $I_{cc} > I_{cs}$

Type	230 V AC			400 V AC			440 V AC			500 V AC			690 V AC		
	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A
MS132-0.16															
MS132-0.25															
MS132-0.4															
MS132-0.63	No back-up fuse required up to $I_{cc} = 100$ kA														
MS132-1.0															
MS132-1.6															
MS132-2.5															
MS132-4.0							20	20	35	20	20	35	3	3	32
MS132-6.3							20	20	63	20	20	63	3	3	50
MS132-10							20	20	100	20	20	100	3	3	50
MS132-12							20	20	100	20	20	100	3	3	63
MS132-16							20	20	125	20	20	125	3	3	63
MS132-20							20	20	125	20	20	125	3	3	80
MS132-25	50	50	125	50	50	125	20	20	125	10	10	125	3	3	100
MS132-32	25	50	125	25	50	125	20	20	125	10	10	125	3	3	100

MS132-16: No need for back-up fuse in networks with a prospective current of up to 100 kA at 400 V.

MS132-32: No need for back-up fuse in networks with a prospective current of up to 50 kA at 400 V.

With an appropriate 125 A type gG fuse the device can be used in a network with a prospective current of up to 100 kA.

MS132 manual motor starters





Technical data

General technical data

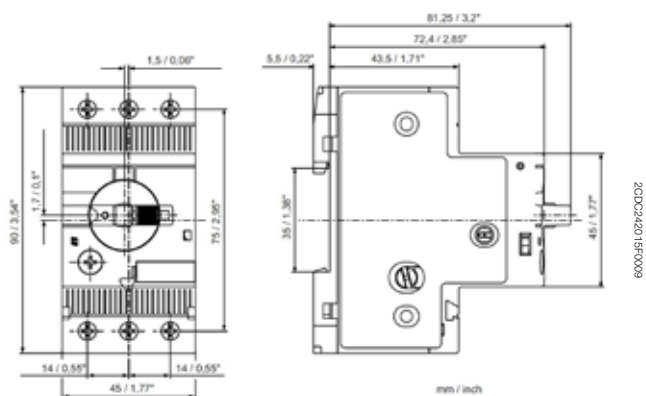
Type	MS132	
Pollution degree	3	
Phase loss sensitivity	Yes	
Disconnect function acc. to IEC/EN 60947-2	Yes	
Ambient air temperature		
Operation	Open - compensated	-25 ... +60 °C
	Open	-25 ... +70 °C
	Enclosed (IB132)	0 ... +40 °C
Storage	-50 ... +70 °C	
Ambient air temperature compensation	Acc. to IEC/EN60947-4-1	
Maximum operating altitude permissible	2000 m	
Resistance to shock acc. to IEC 60068-2-27	25g / 11 ms	
Resistance to vibrations acc. to IEC 60068-2-6	5g / 3 ... 150 Hz	
Mounting position	Position 1-6 (optional for single mounting)	
Mounting	DIN-rail (EN 60715)	
Group mounting	On request	
Minimum distance to other units same type	Horizontal	0 mm
	Vertical	150 mm
Minimum distance to electrical conductive board	Horizontal, up to 400 V	0 mm
	Horizontal, up to 690 V	> 1.5 mm
	Vertical	75 mm
Degree of protection	Housing	IP20
	Main circuit terminals	IP20

Connecting characteristics

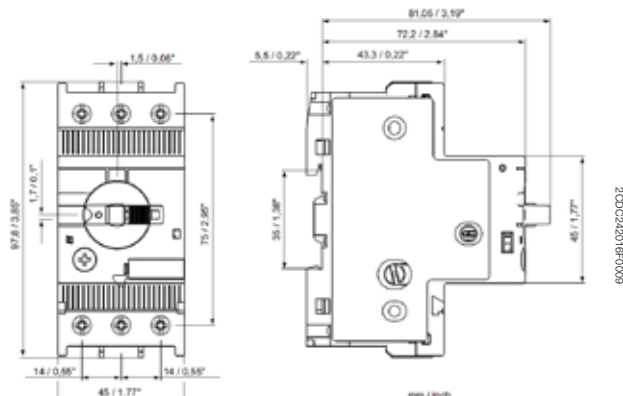
Main circuit

Type	MS132-0.16 ... MS132-10	MS132-12 ... MS132-16	MS132-20 ... MS132-32
Connecting capacity			
 Rigid	1 or 2 x 1 ... 4 mm ²	1 ... 4 mm ²	2.5 ... 6 mm ²
 Flexible with ferrule	1 or 2 x 1 ... 4 mm ²	1 ... 4 mm ²	2.5 ... 6 mm ²
 Flexible with insulated ferrule	1 or 2 x 1 ... 4 mm ²	1 ... 4 mm ²	2.5 ... 6 mm ²
 Flexible	1 or 2 x 1 ... 4 mm ²	1 ... 4 mm ²	2.5 ... 6 mm ²
Stripping length	9 mm	10 mm	10 mm
Tightening torques	0.8 ... 1.2 Nm / 10 ... 12 lb.in	1.5 Nm / 14 lb.in	2.0 Nm / 18 lb.in
Connection screw	M3.5 (Pozidriv 2)	M4 (Pozidriv 2)	M4 (Pozidriv 2)

Main dimensions mm, inches



MS132 ≤ 10 A



MS132 ≥ 12 A

MO132 manual motor starters magnetic only 0.16 to 32 A – with electromagnetic protection

3



2C0C241008R0011

MO132-6.3



2C0C241008R0011

MO132-32

Description

Manual motor starters magnetic only are electromechanical protection devices for the main circuit. They are used mainly to switch motors manually ON/OFF and protect them fuse less against short-circuit.

Fuse less protection with a manual motor starter saves costs, space and ensures a quick reaction under short-circuit condition, by switching off the motor within milliseconds. Fuse less starter combinations are setup together with contactors and overload relays.

Ordering details

Rated operational power 400 V AC-3 (1) kW	Rated operational current A	Short-circuit breaking capacity Ics at 400 V AC kA	Rated instantaneous short-circuit current setting li A	Type	Order code	Weight (1 pce) kg
0.03	0.16	100	1.56	MO132-0.16	1SAM360000R1001	0.215
0.06	0.25	100	2.44	MO132-0.25	1SAM360000R1002	0.215
0.09	0.40	100	3.90	MO132-0.4	1SAM360000R1003	0.215
0.12	0.63	100	6.14	MO132-0.63	1SAM360000R1004	0.215
0.25	1.0	100	11.50	MO132-1.0	1SAM360000R1005	0.215
0.55	1.6	100	18.40	MO132-1.6	1SAM360000R1006	0.265
0.75	2.5	100	28.75	MO132-2.5	1SAM360000R1007	0.265
1.5	4.0	50	50.00	MO132-4.0	1SAM360000R1008	0.265
2.2	6.3	50	78.75	MO132-6.3	1SAM360000R1009	0.265
4.0	10	50	125.00	MO132-10	1SAM360000R1010	0.265
5.5	12	50	150.00	MO132-12	1SAM360000R1012	0.310
7.5	16	50	200.00	MO132-16	1SAM360000R1011	0.310
9.0	20	50	250.00	MO132-20	1SAM360000R1013	0.310
12.5	25	50	312.50	MO132-25	1SAM360000R1014	0.310
15.5	32	25	400.00	MO132-32	1SAM360000R1015	0.310

(1) For overload protection of motors, an appropriate thermal or electronic overload relay must be used.

MO132 manual motor starters magnetic only

Technical data

Main circuit – Utilization characteristics according to IEC/EN

Type	MO132
Standards	IEC/EN 60947-2, IEC/EN 60947-4-1, IEC/EN 60947-1
Rated operational voltage U_e	690 V AC
Rated frequency	50/60 Hz
Number of poles	3
Duty time	100 %
Mechanical durability	100000 cycles
Electrical durability	50000 cycles
Rated impulse withstand voltage U_{imp}	6 kV
Rated insulation voltage U_i	690 V AC
Rated operational current I_e	See ordering details
Rated instantaneous short-circuit current setting I_i	See ordering details
Rated service short-circuit breaking capacity I_{cs}	See table "Short-circuit breaking capacity and back-up fuses"
Rated ultimate short-circuit breaking capacity I_{cu}	See table "Short-circuit breaking capacity and back-up fuses"

Short-circuit breaking capacity and back-up fuses

I_{cs} Rated service short-circuit breaking capacity

I_{cu} Rated ultimate short-circuit breaking capacity

I_{cc} Prospective short-circuit current at installation location

Note: Maximum rated current of the back-up fuses if $I_{cc} > I_{cs}$

Type	230 V AC			400 V AC			440 V AC			500 V AC			690 V AC		
	I_{cs}	I_{cu}	gG, aM	I_{cs}	I_{cu}	gG, aM	I_{cs}	I_{cu}	gG, aM	I_{cs}	I_{cu}	gG, aM	I_{cs}	I_{cu}	gG, aM
	kA	kA	A	kA	kA	A	kA	kA	A	kA	kA	A	kA	kA	A
MO132-0.16															
MO132-0.25															
MO132-0.4															
MO132-0.63	No back-up fuse required up to $I_{cc} = 100$ kA														
MO132-1.0															
MO132-1.6															
MO132-2.5															
MO132-4.0							20	20	35	20	20	35	3	3	32
MO132-6.3							20	20	63	20	20	63	3	3	50
MO132-10							20	20	100	20	20	100	3	3	50
MO132-12							20	20	100	20	20	100	3	3	63
MO132-16							20	20	125	20	20	125	3	3	63
MO132-20							20	20	125	20	20	125	3	3	80
MO132-25	50	50	125	50	50	125	10	10	125	10	10	125	3	3	100
MO132-32	25	50	125	25	50	125	10	10	125	10	10	125	3	3	100

MO132-20: No need for back-up fuse in networks with a prospective current of up to 100 kA at 400 V.

MO132-32: No need for back-up fuse in networks with a prospective current of up to 50 kA at 400 V.

With an appropriate 125 A type gG fuse the device can be used in a network with a prospective current of up to 100 kA.

MO132 manual motor starters magnetic only





Technical data

General technical data

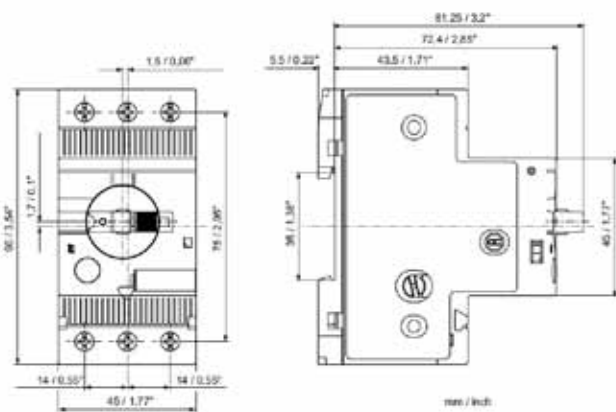
Type	MO132	
Pollution degree	3	
Phase loss sensitivity	No	
Disconnect function acc. to IEC/EN 60947-2	Yes	
Ambient air temperature		
Operation	Open	-25 ... +60 °C
Storage	Enclosed (IB132)	0 ... +40 °C
Storage		-50 ... +80 °C
Ambient air temperature compensation	-	
Maximum operating altitude permissible	2000 m	
Resistance to shock acc. to IEC 60068-2-27	25g / 11 ms	
Resistance to vibrations acc. to IEC 60068-2-6	5g / 3 ... 150 Hz	
Mounting position	Position 1-6 (optional for single mounting)	
Mounting	DIN-rail (EN 60715)	
Group mounting	On request	
Minimum distance to other units same type	Horizontal	0 mm
Minimum distance to electrical conductive board	Vertical	150 mm
Minimum distance to electrical conductive board	Horizontal, up to 400 V	0 mm
Minimum distance to electrical conductive board	Horizontal, up to 690 V	> 1.5 mm
Degree of protection	Vertical	75 mm
Degree of protection	Housing	IP20
Degree of protection	Main circuit terminals	IP20

Connecting characteristics

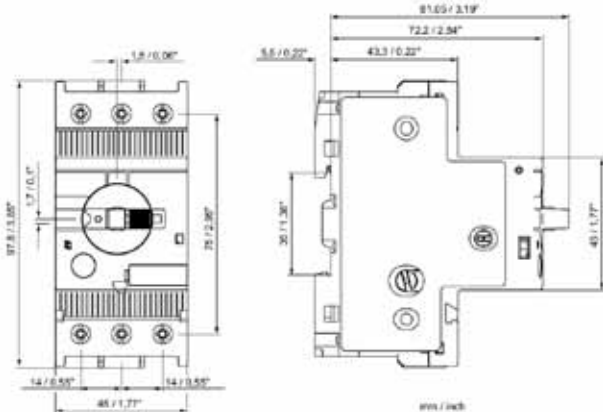
Main circuit

Type	MO132-0.16 ... MO132-10	MO132-12 ... MO132-16	MO132-20 ... MO132-32
Connecting capacity			
 Rigid	1 or 2 x 1 ... 4 mm ²	1 ... 4 mm ²	2.5 ... 6 mm ²
 Flexible with ferrule	1 or 2 x 0.75 ... 2.5 mm ²	0.75 ... 2.5 mm ²	1 ... 6 mm ²
 Flexible with insulated ferrule	1 or 2 x 0.75 ... 2.5 mm ²	0.75 ... 2.5 mm ²	1 ... 6 mm ²
 Flexible	1 or 2 x 0.75 ... 2.5 mm ²	0.75 ... 2.5 mm ²	1 ... 6 mm ²
Stripping length	9 mm	10 mm	10 mm
Tightening torques	0.8 ... 1.2 Nm / 10 ... 12 lb.in	1.5 Nm / 14 lb.in	2.0 Nm / 18 lb.in
Connection screw	M3.5 (Pozidriv 2)	M4 (Pozidriv 2)	M4 (Pozidriv 2)

Main dimensions mm, inches



MO132 ≤ 10 A

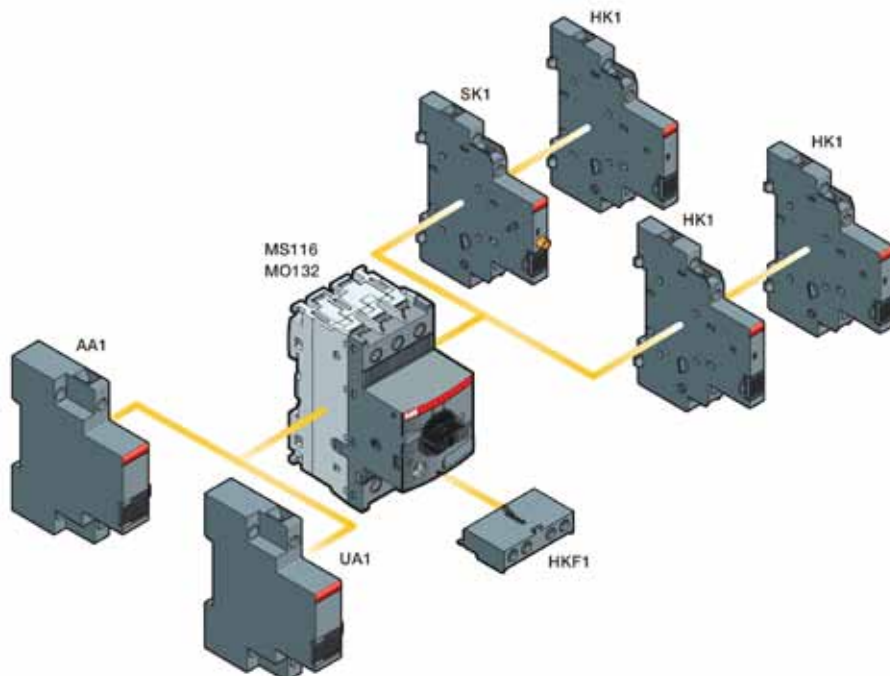


MO132 ≥ 12 A

MS116, MS132, MO132 manual motor starters

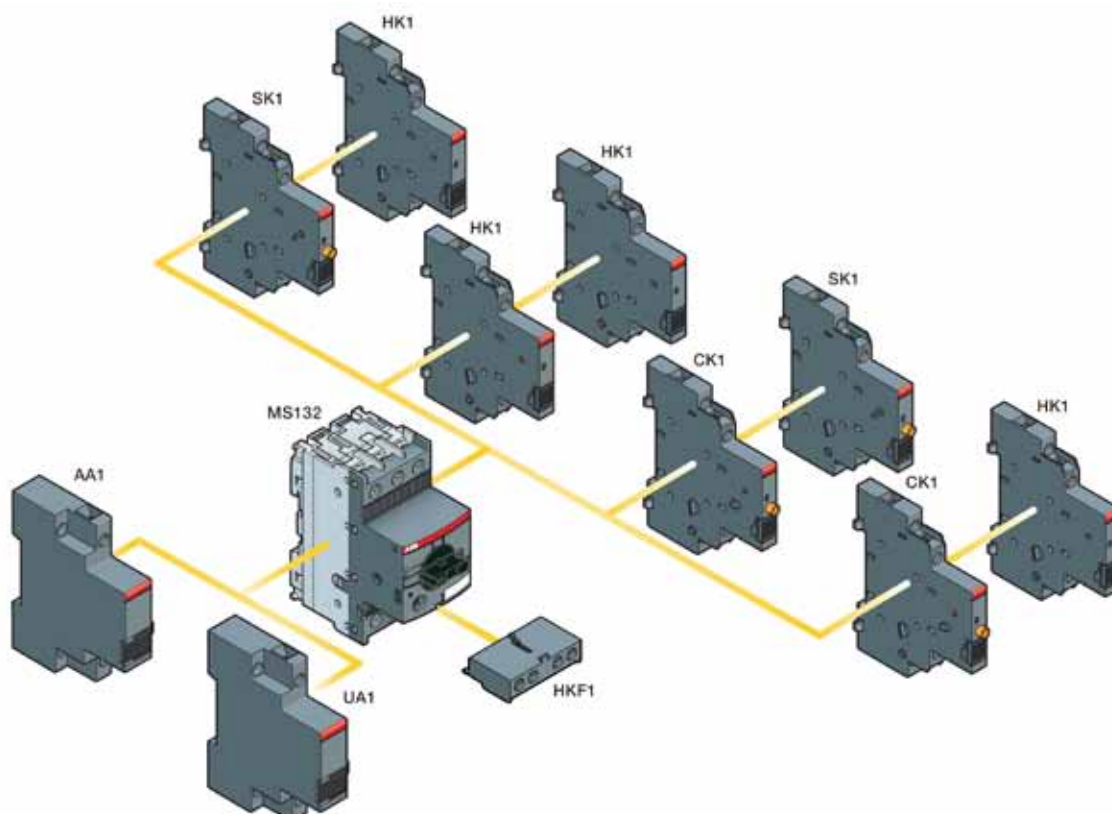
Main accessories

MS116, MO132 manual motor starters with accessories



2000248601F0013

MS132 manual motor starters with accessories



1SBC50011F0000

1SYN829571C201

MS116, MS132, MO132 manual motor starters

Main accessories



1SBC101209F0014

HKF1-11

3



1SBC101209F0014

HK1-11



1SBC101210F0014

SK1-11



1SBC101298F0014

CK1-11

Description

Manual motor starters can be equipped with auxiliary contacts for lateral/front mounting, signalling contact for lateral mounting, undervoltage release and shunt trips. Two different signalling contacts are available. The accessories can be fitted wiring free and without tools. A variety of combinations is possible as required for the application. The auxiliary contacts change position with the main contacts. The signalling contact SK signals tripping regardless if it was caused by short-circuit or overload. The signalling contact CK signals tripping in case it was caused by short-circuit. Undervoltage release are used for remote tripping of the manual motor starter especially for emergency stop circuits. Shunt trips release the MMS used for remote tripping.

Ordering details

Suitable for	Auxiliary contacts N.O.	Auxiliary contacts N.C.	Description	Type	Order code	Pkg qty	Weight (1 pce) kg
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Auxiliary contacts – mountable on the front

MS116,	1	1		HKF1-11	1SAM201901R1001	10	0.015
MS132,	2	0		HKF1-20	1SAM201901R1002	10	0.015
MO132							

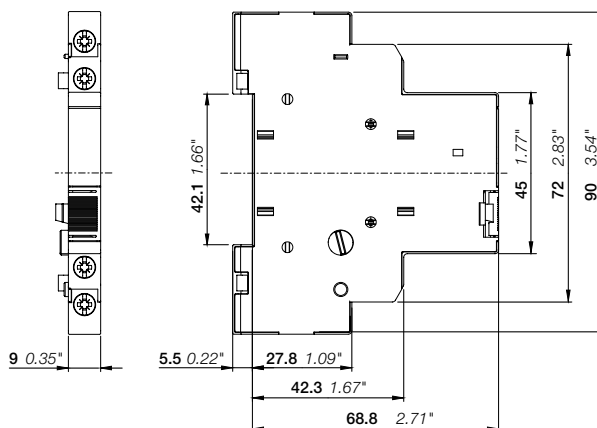
Auxiliary contacts – mountable on the right

MS116,	1	1	max. 2 pieces	HK1-11	1SAM201902R1001	2	0.035
MS132,	2	0	max. 2 pieces	HK1-20	1SAM201902R1002	2	0.035
MO132	0	2	max. 2 pieces	HK1-02	1SAM201902R1003	2	0.035
	2	0	with lead contacts	HK1-20L	1SAM201902R1004	2	0.035

Signalling contacts – mountable on the right

MS116,	1	1	for tripped alarm,	SK1-11	1SAM201903R1001	2	0.035
MS132,			max. 2 pieces				
MO132	2	0	for tripped alarm,	SK1-20	1SAM201903R1002	2	0.035
			max. 2 pieces				
	0	2	for tripped alarm,	SK1-02	1SAM201903R1003	2	0.035
			max. 2 pieces				
MS132	1	1	for short-circuit alarm,	CK1-11	1SAM301901R1001	2	0.035
			max. 2 pieces				
	2	0	for short-circuit alarm,	CK1-20	1SAM301901R1002	2	0.035
			max. 2 pieces				
	0	2	for short-circuit alarm,	CK1-02	1SAM301901R1003	2	0.035
			max. 2 pieces				

Main dimensions mm, inches



HK1

20D02942001F0012

1SYN829571C201

MS116, MS132, MO132 manual motor starters

Main accessories



AA1-24

1SBG101211F0014



UA1-24

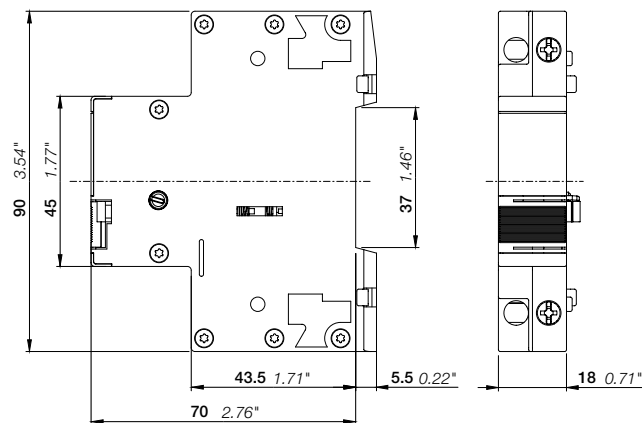
1SBG101212F0014

Ordering details

Suitable for	Rated control supply voltage	Frequency	Type	Order code	Pkg qty	Weight (1 pce)
	V	Hz				kg
Shunt trips – mountable on the left						
MS116,	20...24	50/60	AA1-24	1SAM201910R1001	1	0.100
MS132,	110	50/60	AA1-110	1SAM201910R1002	1	0.100
MO132	200...240	50/60	AA1-230	1SAM201910R1003	1	0.100
	350...415	50/60	AA1-400	1SAM201910R1004	1	0.100
Undervoltage releases – mountable on the left						
MS116,	24	50	UA1-24	1SAM201904R1001	1	0.100
MS132,	48	50	UA1-48	1SAM201904R1002	1	0.100
MO132	60	50	UA1-60	1SAM201904R1003	1	0.100
	110...120	50/60	UA1-110	1SAM201904R1004	1	0.100
	208	60	UA1-208	1SAM201904R1008	1	0.100
	230...240	50/60	UA1-230	1SAM201904R1005	1	0.100
	400	50	UA1-400	1SAM201904R1006	1	0.100
	415...480	50/60	UA1-415	1SAM201904R1007	1	0.100

3

Main dimensions mm, inches



AA1, UA1

20C024202F0012

1SYN829571C201

MS116, MS132, MO132 manual motor starters





Main accessories

General technical data

Type		HK1	SK1	HKF1
Standards		IEC/EN 60947-2, IEC/EN 60947-4-1, IEC/EN 60947-1		
Rated operational voltage U_e		690 V AC / 600 DC		250 V AC / 250 V DC
Conventional free-air thermal current I_{th}		6 A		5 A
Rated frequency		50/60 Hz		
Rated impulse withstand voltage U_{imp}		6 kV		
Rated insulation voltage U_i		690 V AC		250 V AC
Pollution degree		3		
Ambient air temperature	Operation	-25 ... +70 °C		
	Storage	-50 ... +80 °C		
Resistance to shock acc. to IEC 60068-2-27		25g / 11 ms		
Resistance to vibrations acc. to IEC 60068-2-6		5g / 3 ... 150 Hz		
I_e / Rated operational current AC-15 acc. to IEC/EN 60947-5-1 for utilization category				
	24 V, 120 V	6 A		3 A
	240 V	4 A		1.5 A
	400 V	3 A		-
	440 V, 690 V	1 A		-
I_e / Rated operational current DC-13 acc. to IEC/EN 60947-5-1 for utilization category				
	24 V	2 A		1 A
	125 V	0.55 A		0.27 A
	250 V	0.27 A		0.11 A
	440 V, 600 V	0.15 A		-
Minimum switching capacity		17 V / 5 mA		
Short-circuit protective device	N.C., 95-96	10 A Type gG		
	N.O., 97-98	10 A Type gG		
Duty time		100 %		
Mounting		Right side of MMS		Front of MMS
Mounting positions		1-6		
Mechanical durability		50000 cycles		
Electrical durability		50000 cycles		

Connecting characteristics

Auxiliary circuit

Type		HK1	SK1	HKF1
Connecting capacity				
 Rigid	1 or 2 x	1 ... 1.5 mm ²		1 ... 2.5 mm ²
 Flexible with ferrule	1 or 2 x	0.75 ... 1.5 mm ²		
 Flexible with insulated ferrule	1 or 2 x	0.75 ... 1.5 mm ²		
 Flexible	1 or 2 x	0.75 ... 1.5 mm ²		
Stripping length		8 mm		
Tightening torques		0.8 ... 1.2 Nm / 7 lb.in		
Connection screw		M3 (Pozi driv 2)		

MS450, MS495, MS497 manual motor starters

22 to 100 A – with thermal and electromagnetic protection



MS450-40

2DCD241004F0013



MS495-40

1SBC101184F0014



MS497-100

2DCD241020F0011

Description

Manual motor starters (MMS) are protection devices for the main circuit. They combine motor control and protection in a single device. MMS are used mainly to switch motors manually ON/OFF and protect them and the installation fuse less against short-circuit, overload and phase failures. Fuse less protection with a manual motor starter saves costs, space and ensures a quick reaction under short-circuit condition, by switching off the motor within milliseconds. Further features are the build-in disconnect function, temperature compensation, trip-free mechanism and a rotary handle with a clear switch position indication. The manual motor starter is suitable for three- and single-phase applications. The handle is lockable to protect against unauthorized changes. Auxiliary contacts, signalling contacts, undervoltage releases, shunt trips, three-phase busbars, power in-feed blocks are available as accessory.

Ordering details

Rated operational power 400 V AC-3 kW	Setting range A	Short-circuit breaking capacity Ics at 400 V AC kA	Rated instantaneous short-circuit current setting Ii A	Type	Order code	Weight (1 pce) kg
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MS450 manual motor starters

15.8	28.0...40.0	25	520.00	MS450-40	1SAM450000R1005	1.047
22	36.0...45.0	25	585.00	MS450-45	1SAM450000R1006	1.039
22	40.0...50.0	25	650.00	MS450-50	1SAM450000R1007	1.027

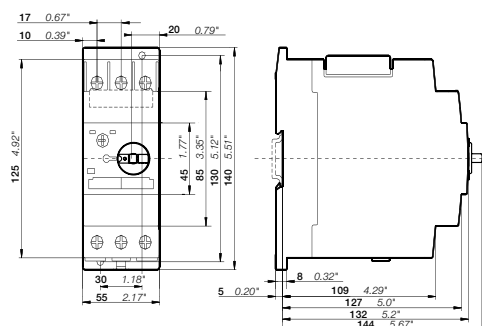
MS495 manual motor starters

30	45.0...63.0	25	819.00	MS495-63	1SAM550000R1007	2.247
37	57.0...75.0	25	975.00	MS495-75	1SAM550000R1008	2.253
45	70.0...90.0	25	1170.00	MS495-90	1SAM550000R1009	2.280
55	80.0...100.0	25	1235.00	MS495-100	1SAM550000R1010	2.295

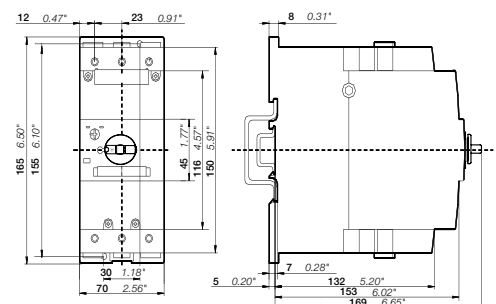
MS497 manual motor starters

15	22.0...32.0	50	416.00	MS497-32	1SAM580000R1004	2.222
18.5	28.0...40.0	50	520.00	MS497-40	1SAM580000R1005	2.203
22	36.0...50.0	50	650.00	MS497-50	1SAM580000R1006	2.230
30	45.0...63.0	50	819.00	MS497-63	1SAM580000R1007	2.255
37	57.0...75.0	50	975.00	MS497-75	1SAM580000R1008	2.266
45	70.0...90.0	50	1170.00	MS497-90	1SAM580000R1009	2.268
55	80.0...100.0	50	1235.00	MS497-100	1SAM580000R1010	2.275

Main dimensions mm, inches



MS450



MS495, MS497

MS450, MS495, MS497 manual motor starters

Technical data

Main circuit – Utilization characteristics according to IEC/EN

Type	MS450, MS495, MS497
Standards	IEC/EN 60947-2, IEC/EN 60947-4-1, IEC/EN 60947-1
Rated operational voltage U_e	690 V AC / 450 V DC
Rated frequency	50/60 Hz
Trip class	10
Number of poles	3
Duty time	100 %
Mechanical durability	50000 cycles
Electrical durability	25000 cycles
Rated impulse withstand voltage U_{imp}	6 kV
Rated insulation voltage U_i	690 V AC
Rated operational current I_e	See ordering details
Rated instantaneous short-circuit current setting I_i	See ordering details
Rated service short-circuit breaking capacity I_{cs}	See table "Short-circuit breaking capacity and back-up fuses"
Rated ultimate short-circuit breaking capacity I_{cu}	See table "Short-circuit breaking capacity and back-up fuses"

Short-circuit breaking capacity and back-up fuses

I_{cs} Rated service short-circuit breaking capacity

I_{cu} Rated ultimate short-circuit breaking capacity

I_{cc} Prospective short-circuit current at installation location

Note: Maximum rated current of the back-up fuses if $I_{cc} > I_{cs}$

Type	240 V AC			400 V AC			440 V AC			500 V AC			690 V AC		
	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A

Short-circuit protection MS450

MS450-40	No back-up fuse required up to $I_{cc} = 100$ kA	25	50	160	15	50	125	5	10	100	2	4	63
MS450-45		25	50	160	15	50	125	5	10	100	2	4	63
MS450-50		25	50	160	15	50	125	5	10	100	2	4	80

MS450: No need for back-up fuse in networks with a prospective current of up to 50 kA at 400 V.

With an appropriate 160 A type gG fuse the device can be used in a network with a prospective current of up to 100 kA.

Short-circuit protection MS495

MS495-40	No back-up fuse required up to $I_{cc} = 100$ kA	25	50	125	20	50	125	6	12	125	3	6	63
MS495-50		25	50	125	20	50	125	6	12	125	3	6	80
MS495-63		25	50	160	20	50	160	6	12	160	3	6	80
MS495-75		25	50	160	20	50	160	6	8	160	3	5	100
MS495-90		25	50	160	20	50	160	6	8	160	3	5	125
MS495-100		25	50	160	20	50	160	6	8	160	3	5	125

MS495-40: No need for back-up fuse in networks with a prospective current of up to 50 kA at 400 V.

With an appropriate 125 A type gG fuse the device can be used in a network with a prospective current of up to 100 kA.

MS495-100: No need for back-up fuse in networks with a prospective current of up to 50 kA at 400 V.

With an appropriate 160 A type gG fuse the device can be used in a network with a prospective current of up to 100 kA.

Short-circuit protection MS497

MS497-32	No back-up fuse required up to $I_{cc} = 100$ kA	50	100	No back-up fuse required up to $I_{cc} = 100$ kA	50	100	No back-up fuse required up to $I_{cc} = 100$ kA	11	22	100	7	12	63	
MS497-40		50	100		50	100		9	18	160	6	12	80	
MS497-50		50	100		50	100		7.5	15	160	5	10	100	
MS497-63		50	100		50	70		200	7.5	15	160	4	7.5	100
MS497-75		50	100		50	70		200	5	10	160	3	6	125
MS497-90		50	100		50	70		200	5	10	160	3	6	160
MS497-100		50	100		50	70		200	5	10	160	3	6	160

MS497-32: No need for back-up fuse in networks with a prospective current of up to 100 kA at 440 V.

MS497-90: No need for back-up fuse in networks with a prospective current of up to 70 kA at 440 V.

With an appropriate 200 A type gG fuse the device can be used in a network with a prospective current of up to 100 kA.

MS450, MS495, MS497 manual motor starters




Technical data

General technical data

Type	MS450	MS495	MS497
Pollution degree	3		
Phase loss sensitivity	Yes		
Disconnect function acc. to IEC/EN 60947-2	Yes		
Ambient air temperature			
Operation			
Open - compensated	-20 ... +60 °C		
Open	-20 ... +70 °C		
Enclosed	-20 ... +35 °C		
Storage	-50 ... +80 °C		
Ambient air temperature compensation	Acc. to IEC/EN60947-4-1		
Maximum operating altitude permissible	2000 m		
Resistance to shock acc. to IEC 60068-2-27	25g / 11 ms	-	
Resistance to vibrations acc. to IEC 60068-2-6	2g / 5-150 Hz		
Mounting position	Position 1-6 (optional for single mounting)		
Mounting	DIN-rail 35 mm (EN 60715)	DIN-rail 15 mm / 75 mm (EN 60715)	
Minimum distance to other units same type			
Horizontal	0 mm	0 mm	
Vertical - up to 240 V	-	50 mm	
Vertical - up to 440 V	-	70 mm	
Vertical - up to 500 V	-	110 mm	
Vertical - up to 690 V	-	150 mm	
Vertical	50 mm	-	
Minimum distance to electrical conductive board			
Horizontal	10 mm	-	
Horizontal - up to 500 V	-	10 mm	
Horizontal - up to 690 V	-	30 mm	
Vertical - up to 240 V	-	50 mm	
Vertical - up to 440 V	-	70 mm	
Vertical - up to 500 V	-	110 mm	
Vertical - up to 690 V	-	150 mm	
Vertical	50 mm	-	
Degree of protection			
Housing	IP20		
Main circuit terminals	IP00		

Connecting characteristics

Main circuit

Type	MS450	MS495	MS497
Connecting capacity			
 Rigid	1 or 2 x 0.75 ... 16 mm ²	2.5 ... 16 mm ²	2.5 ... 16 mm ²
 Flexible with ferrule	1 x 0.75 ... 35 mm ²	10 ... 70 mm ²	10 ... 70 mm ²
	2 x 0.75 ... 25 mm ²	10 ... 50 mm ²	10 ... 50 mm ²
 Flexible	1 x 0.75 ... 35 mm ²	10 ... 70 mm ²	10 ... 70 mm ²
	2 x 0.75 ... 25 mm ²	10 ... 50 mm ²	10 ... 50 mm ²
Stripping length	13 mm	17 mm	17 mm
Tightening torques	3 - 4.5 Nm / 27 ... 40 lb.in	4 - 6 Nm / 35 - 53 lb.in	4 - 6 Nm / 35 - 53 lb.in
Connection screw	Pozidriv 2	Hexagon 4	Hexagon 4

MO450, MO495, MO496 manual motor starters magnetic only 32 to 100 A – with electromagnetic protection

3



2CD241004R0009

MS450-40

Description

The manual motor starter magnetic only is used to manually switch on and off motors and to protect them reliably and without the need for a fuse from short-circuits.

Further features are the build-in disconnect function, trip-free mechanism and a rotary handle with a clear switch position indication. The manual motor starter magnetic only is suitable for three- and single-phase applications. The handle is lockable to protect against unauthorized changes. Auxiliary contacts, signalling contacts, undervoltage releases, shunt trips, three-phase busbars, power in-feed blocks are available as accessory.

Ordering details

Rated operational power 400 V AC-3 (1) kW	Rated operational current A	Short-circuit breaking capacity Ics at 400 V AC kA	Rated instantaneous short-circuit current setting Ii A	Type	Order code	Weight (1 pce) kg
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MO450 manual motor starter magnetic only

15.8	40	25	520.00	MO450-40	1SAM460000R1005	1.033
22	45	25	585.00	MO450-45	1SAM460000R1006	1.040
22	50	25	650.00	MO450-50	1SAM460000R1007	1.019

MO495 manual motor starter magnetic only

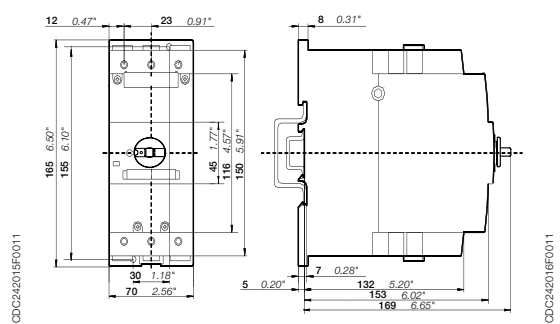
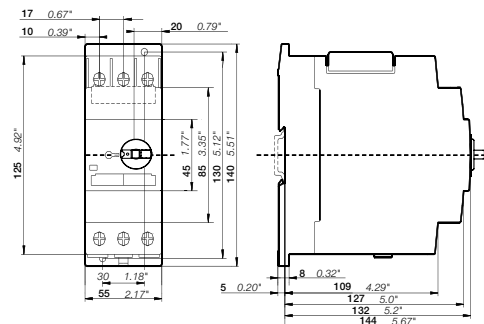
30	63	25	819.00	MO495-63	1SAM560000R1007	2.244
37	75	25	975.00	MO495-75	1SAM560000R1008	2.247
45	90	25	1170.00	MO495-90	1SAM560000R1009	2.269
55	100	25	1235.00	MO495-100	1SAM560000R1010	2.292

MO496 manual motor starter magnetic only

15	32	50	416.00	MO496-32	1SAM590000R1004	2.208
18.5	40	50	520.00	MO496-40	1SAM590000R1005	2.218
22	50	50	650.00	MO496-50	1SAM590000R1006	2.218
30	63	50	819.00	MO496-63	1SAM590000R1007	2.248
37	75	50	975.00	MO496-75	1SAM590000R1008	2.278
45	90	50	1170.00	MO496-90	1SAM590000R1009	2.266
55	100	50	1235.00	MO496-100	1SAM590000R1010	2.293

(1) For overload protection of motors, an appropriate thermal or electronic overload relay must be used.

Main dimensions mm, inches



1SYN829571C201

2CD242016F0011

MO450, MO495, MO496 manual motor starters magnetic only

Technical data

Main circuit – Utilization characteristics according to IEC/EN

Type	MO450, MO495, MO496
Standards	IEC/EN 60947-2, IEC/EN 60947-4-1, IEC/EN 60947-1
Rated operational voltage U_e	690 V AC / 450 V DC
Rated frequency	50/60 Hz
Number of poles	3
Duty time	100 %
Mechanical durability	50000 cycles
Electrical durability	25000 cycles
Rated impulse withstand voltage U_{imp}	6 kV
Rated insulation voltage U_i	690 V AC
Rated operational current I_e	See ordering details
Rated instantaneous short-circuit current setting I_i	See ordering details
Rated service short-circuit breaking capacity I_{cs}	See table "Short-circuit breaking capacity and back-up fuses"
Rated ultimate short-circuit breaking capacity I_{cu}	See table "Short-circuit breaking capacity and back-up fuses"

Short-circuit breaking capacity and back-up fuses

- I_{cs} Rated service short-circuit breaking capacity
- I_{cu} Rated ultimate short-circuit breaking capacity
- I_{cc} Prospective short-circuit current at installation location

Note: Maximum rated current of the back-up fuses if $I_{cc} > I_{cs}$

Type	240 V AC			400 V AC			440 V AC			500 V AC			690 V AC		
	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A	I_{cs} kA	I_{cu} kA	gG, aM A
Short-circuit protection MO450															
MO450-40	No back-up fuse required			25	50	160	15	50	125	5	10	100	2	4	63
MO450-45	up to $I_{cc} = 100$ kA			25	50	160	15	50	125	5	10	100	2	4	63
MO450-50				25	50	160	15	50	125	5	10	100	2	4	80

MO450: No need for back-up fuse in networks with a prospective current of up to 50 kA at 400 V.
With an appropriate 160 A type gG fuse the device can be used in a network with a prospective current of up to 100 kA.

Short-circuit protection MO495

MO495-63				25	50	160	20	50	160	6	12	160	3	6	80
MO495-75	No back-up fuse required			25	50	160	20	50	160	6	8	160	3	5	100
MO495-90	up to $I_{cc} = 100$ kA			25	50	160	20	50	160	6	8	160	3	5	125
MO495-100				25	50	160	20	50	160	6	8	160	3	5	125

MO495-100: No need for back-up fuse in networks with a prospective current of up to 50 kA at 400 V.
With an appropriate 160 A type gG fuse the device can be used in a network with a prospective current of up to 100 kA.

Short-circuit protection MO496

MO496-32				50	100		50	100	No	11	22	100	7	12	63
MO496-40				50	100		50	100	back-	9	18	160	6	12	80
MO496-50				50	100	No	50	100	up fuse	7.5	15	160	5	10	100
	No back-up fuse required					back-			required						
	up to $I_{cc} = 100$ kA					up fuse			up to						
						required			$I_{cc} =$						
						up to			up to						
MO496-63				50	100	$I_{cc} =$	50	70	200	7.5	15	160	4	7.5	100
MO496-75				50	100	100 kA	50	70	200	5	10	160	3	6	125
MO496-90				50	100		50	70	200	5	10	160	3	6	160
MO496-100				50	100		50	70	200	5	10	160	3	6	160

MO496-32: No need for back-up fuse in networks with a prospective current of up to 100 kA at 440 V.
MO496-90: No need for back-up fuse in networks with a prospective current of up to 70 kA at 440 V.
With an appropriate 200 A type gG fuse the device can be used in a network with a prospective current of up to 100 kA.

MO450, MO495, MO496 manual motor starters magnetic only




Technical data

General technical data

Type		MO450	MO495	MO496
Pollution degree		3		
Phase loss sensitivity		No		
Disconnect function acc. to IEC/EN 60947-2		Yes		
Ambient air temperature				
Operation	Open - compensated	-20 ... +60 °C		
	Open	-20 ... +70 °C (above 60° C, current derating)		
	Enclosed	-20 ... +35 °C		
Storage		-50 ... +80 °C		
Ambient air temperature compensation		-		
Maximum operating altitude permissible		2000 m		
Resistance to shock acc. to IEC 60068-2-27		25g / 11 ms		
Resistance to vibrations acc. to IEC 60068-2-6		2g / 5-150 Hz	-	
Mounting position		Position 1-6 (optional for single mounting)		
Mounting		DIN-rail 35 mm (EN 60715)	DIN-rail 15 mm / 75 mm (EN 60715)	
Minimum distance to other units same type	Horizontal	0 mm	0 mm	
	Vertical - up to 240 V	-	50 mm	
	Vertical - up to 440 V	-	70 mm	
	Vertical - up to 500 V	-	110 mm	
	Vertical - up to 690 V	-	150 mm	
	Vertical	50 mm	-	
Minimum distance to electrical conductive board	Horizontal	10 mm	-	
	Horizontal - up to 500 V	-	10 mm	
	Horizontal - up to 690 V	-	30 mm	
	Vertical - up to 240 V	-	50 mm	
	Vertical - up to 440 V	-	70 mm	
	Vertical - up to 500 V	-	110 mm	
	Vertical - up to 690 V	-	150 mm	
	Vertical	50 mm	-	
Degree of protection	Housing	IP20		
	Main circuit terminals	IP20		

Connecting characteristics

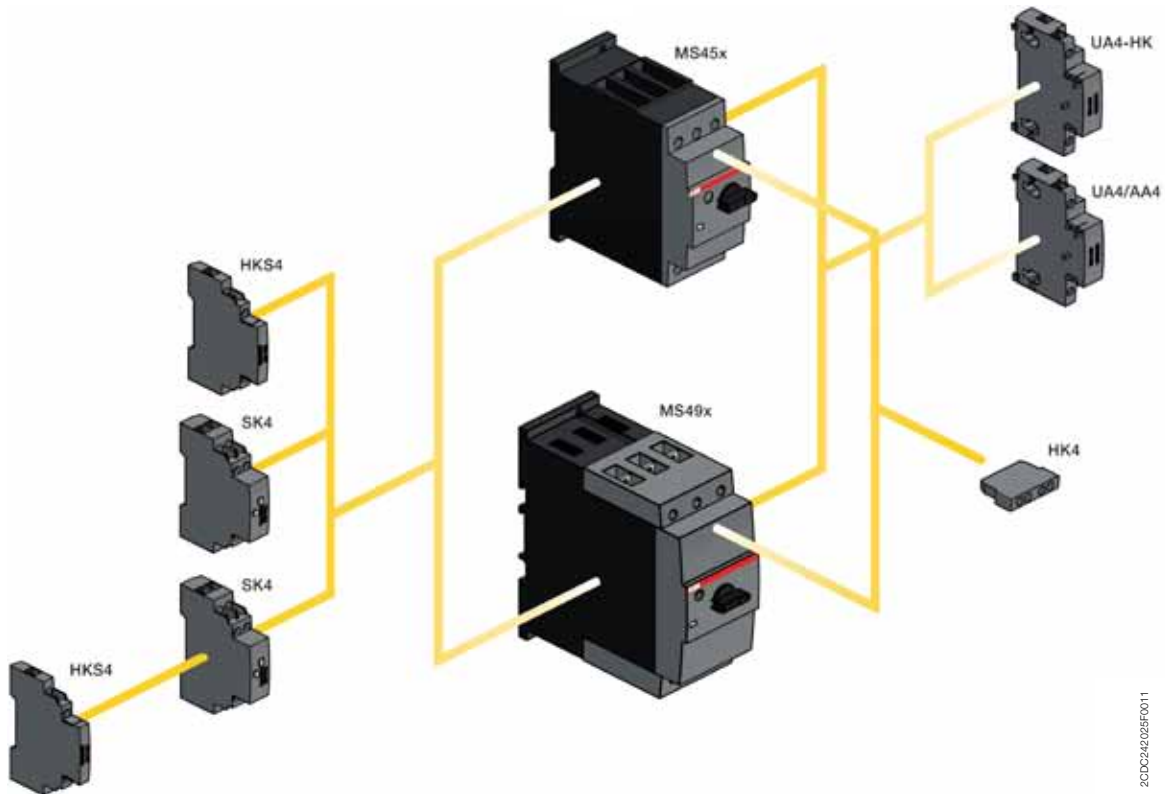
Main circuit

Type		MO450	MO495	MO496
Connecting capacity				
 Rigid	1 or 2 x	0.75 ... 16 mm ²	2.5 ... 16 mm ²	2.5 ... 16 mm ²
 Flexible with ferrule	1 x	0.75 ... 35 mm ²	10 ... 70 mm ²	10 ... 70 mm ²
	2 x	0.75 ... 25 mm ²	10 ... 50 mm ²	10 ... 50 mm ²
 Flexible	1 x	0.75 ... 35 mm ²	10 ... 70 mm ²	10 ... 70 mm ²
	2 x	0.75 ... 25 mm ²	10 ... 50 mm ²	10 ... 50 mm ²
Stripping length		13 mm	17 mm	17 mm
Tightening torques		3 - 4.5 Nm / 27 ... 40 lb.in	4 - 6 Nm / 35 - 53 lb.in	4 - 6 Nm / 35 - 53 lb.in
Connection screw		Pozidriv 2	Hexagon 4	Hexagon 4

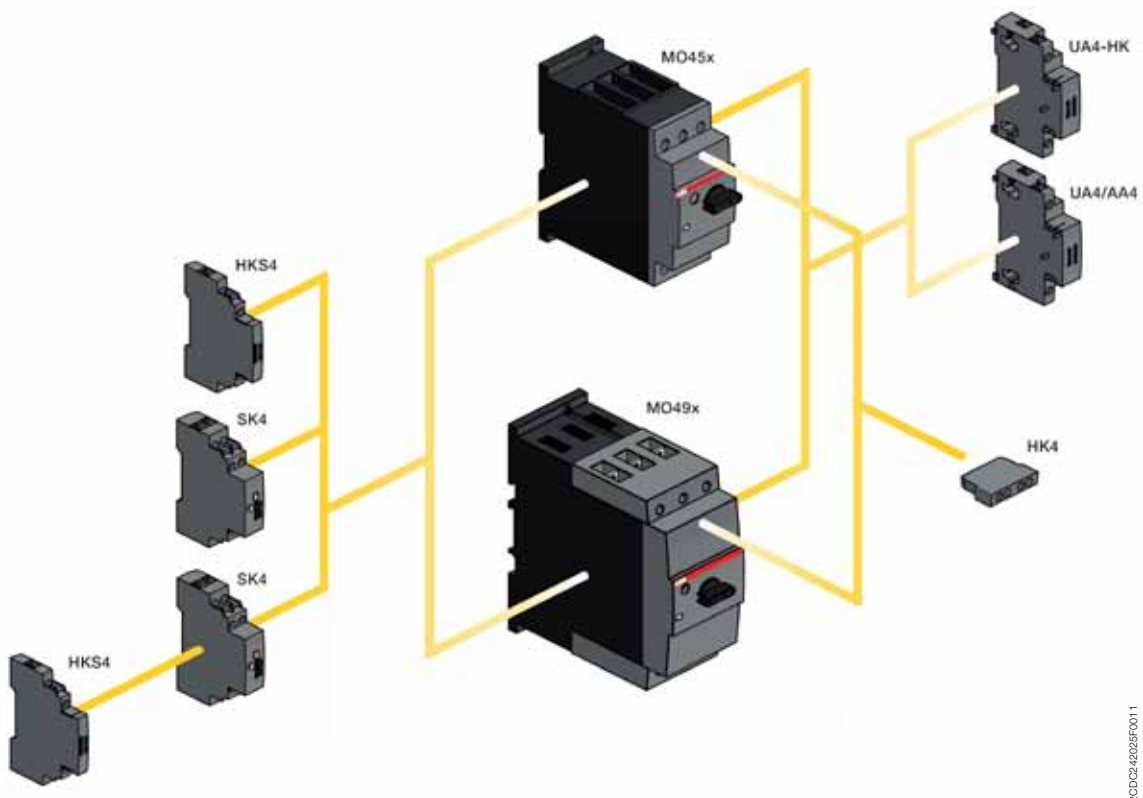
MS45x, MS49x, MO45x, MO49x manual motor starters

Main accessories

MS45x and MS49x manual motor starters with accessories



MO45x and MO49x manual motor starters with accessories



MS45x, MS49x, MO45x, MO49x manual motor starters

Main accessories



HK4-11

20DC241028F0011



HKS4-20

20DC241022F0011



SK4-11

20DC241028F0011



AA4-24

20DC241028F0011



UA4-110

20DC241028F0011

Description

Manual motor starters can be equipped with auxiliary contacts for lateral/front mounting, signalling contact for lateral mounting, undervoltage release and shunt trips. The accessories can be fitted wiring free and without tools. A variety of combinations is possible as required for the application. The auxiliary contacts change position with the main contacts. Undervoltage release are used for remote tripping of the manual motor starter especially for emergency stop circuits. Shunt trips release the MMS used for remote tripping.

Ordering details

Suitable for	Auxiliary contacts N.O.	Auxiliary contacts N.C.	Description	Type	Order code	Pkg qty	Weight (1 pce) kg
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Auxiliary contacts – mountable on the front

MS45x,	1	1		HK4-11	1SAM401901R1001	10	0.017
MS49x, MO45x, MO49x			Changeover	HK4-W	1SAM401901R1002	10	0.015

Auxiliary contacts – mountable on the left

MS45x,	1	1	Max. 1 piece	HKS4-11	1SAM401902R1001	2	0.045
MS49x,	2	0	Max. 1 piece	HKS4-20	1SAM401902R1002	2	0.045
MO45x, MO49x	0	2	Max. 1 piece	HKS4-02	1SAM401902R1003	2	0.045

Signalling contacts – mountable on the left

MS45x, MS49x, MO45x, MO49x	2	2	Separate signalling acc. UL508E 1 N.O. + 1 N.C. for short circuit alarm and 1 N.O. + 1 N.C. for tripped alarm, max. 1x SK4-11 + 1 x HKS4-xx	SK4-11	1SAM401904R1001	1	0.093
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Suitable for	Rated control supply voltage V	Frequency Hz	Type	Order code	Pkg qty	Weight (1 pce) kg
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Shunt trip units – mountable on the right

MS45x,	20...24	50/60	AA4-24	1SAM401907R1001	1	0.135
MS49x,	90...110	50/60	AA4-110	1SAM401907R1002	1	0.135
MO45x,	200...240	50/60	AA4-230	1SAM401907R1003	1	0.128
MO49x	350...415	50/60	AA4-400	1SAM401907R1004	1	0.125

Undervoltage releases – mountable on the right

MS45x,	24	50/60	UA4-24	1SAM401905R1004	1	0.134
MS49x,	110/120	50/60	UA4-110	1SAM401905R1001	1	0.134
MO45x,	230/240	50/60	UA4-230	1SAM401905R1002	1	0.131
MO49x	400/440	50/60	UA4-400	1SAM401905R1003	1	0.129
	230/240	50/60	UA4-HK-230	1SAM401906R1001	1	0.140
	400/440	50/60	UA4-HK-400	1SAM401906R1002	1	0.137

MS45x, MS49x, MO45x, MO49x manual motor starters



Main accessories

General technical data

Type	HK4-11	HK4-W	HKS4	SK4
Standards	IEC/EN 60947-1, IEC/EN 60947-5-1, UL 508, CSA22.2 No. 14			
Rated operational voltage U_e	230 V AC / 220 V	690 V AC / 220 V	690 V AC	690 V AC
	DC	DC		
Conventional free-air thermal current I_{th}	2.5 A	5 A	10 A	10 A
Rated frequency	DC, 50/60 Hz			
Rated impulse withstand voltage U_{imp}	6 kV			
Rated insulation voltage U_i	300 V	300 V	690 V	690 V
Pollution degree	3			
Ambient air temperature	Operation Storage			
	-20 ... +70 °C -50 ... +80 °C			
Resistance to shock acc. to IEC 60068-2-27	25g / 11 ms			
Resistance to vibrations acc. to IEC 60068-2-6	2g / 5 ... 150 Hz			
Number of poles	1 N.C. + 1 N.O.	Changeover	1 N.C. + 1 N.O. / 2 N.O. / 2 N.C.	2 N.C. + 2 N.O.
I_e / Rated operational current AC-15 acc. to IEC/EN 60947-5-1 for utilization category				
	24 V 2 A	4 A	6 A	6 A
	230 V 0.5 A	3 A	4 A	4 A
	400 V -	1.5 A	3 A	3 A
	690 V -	0.5 A	1 A	1 A
I_e / Rated operational current DC-13 acc. to IEC/EN 60947-5-1 for utilization category				
	24 V 1 A	1 A	2 A	2 A
	48 V 0.3 A	-	-	-
	60 V 0.15 A	-	-	-
	110 V -	0.22 A	0.5 A	0.5 A
	230 V -	0.1 A	0.25 A	0.25 A
Minimum switching capacity	17 V / 1 mA			
Short-circuit protective device	10 A Type gG			
Duty time	100 %			
Mounting	Front of MMS	Front of MMS	Left side of MMS	Left side of MMS
Mounting positions	1-6			
Mechanical durability	100000 cycles			
Electrical durability	100000 cycles			

Connecting characteristics

Auxiliary circuit

Type	HK4-11	HK4-W	HKS4	SK4
Connecting capacity				
 Rigid	1 x 0.5... 2.5 mm ²			
	2 x 0.5 ... 1.5 mm ² or 0.75 ... 2.5 mm			
 Flexible with ferrule	1 x 0.5 ... 2.5 mm ²			
	2 x 0.5 ... 1.5 mm ² or 0.75 ... 2.5 mm			
Stripping length	10 mm			
Tightening torques	0.8 ... 1.2 Nm / 7 ... 10.3 lb.in			
Connection screw	Pozidriv 2			

Type	UA4-xxx	AA4-xxx
Power consumption		
Pull-in	AC 20.2/13 VA/W	20.2/13 VA/W
	DC 20 W	13 ... 80 W
Holding	AC 7.2/2.4 VA/W	-
	DC 2.1 W	-
Operating voltage		
Tripping	0.35 ... 0.7 V x U_s	0.7 ... 1.1 V x U_s
Coil operating voltage	0.85 ... 1.1 V x U_s	-

MS116, MS132, MO132, MS4xx, MO4xx manual motor starters

General accessories



2CDC241003R0011

MSHD-LB



2CDC241002S0011

MSHD-LY



2CDC241004F0011

MSMN



2CDC241001F0012

MSH-AR



2CDC241017V0013

MSAH1

Description

With this solution of door coupling rotary mechanism it is possible to operate a Manual Motor Starter in the back of a switch cabinet from outside. The door coupling mechanism prevents opening of the door of a switch cabinet with the Manual Motor Starter in ON position. The complete mechanism includes handle, shaft, driver, shaft alignment ring and shaft supporter.

All accessories fit for 6 mm shafts with a maximum length of 180 mm. The degree of protection for handles MSHD is IP64.

Ordering details

Suitable for	Description	Shaft length mm	Color	Type	Order code	Pkg qty	Weight (1 pce) kg
Shafts							
MS116,	For MSHD handles. Shaft	85		OXS6X85	1SCA101647R1001	1	0.020
MS132,	diameter 6 mm. Shaft	105		OXS6X105	1SCA108043R1001	1	0.020
MO132,	extension for door	130		OXS6X130	1SCA101655R1001	1	0.030
MS4xx,	coupling driver.	180		OXS6X180	1SCA101659R1001	1	0.040
MO4xx							
IP64 handles (UL: Type 1, 3R, 12)							
MS116,	Padlockable max. 3 padlocks		Black	MSHD-LB (1)	1SAM201920R1001	1	0.065
MS132,	with bail diameter 5 ... 8 mm,		Yellow	MSHD-LY (1)	1SAM201920R1002	1	0.065
MO132,	door interlock in ON position		Black	MSHD-LTB (2)	1SAM201920R1011	1	0.065
MS4xx,	defeatable, for use with 6 mm		Yellow	MSHD-LTY (2)	1SAM201920R1012	1	0.065
MO4xx	OXS6...types up to 180 mm or driver shafts MSOX.						
Driver							
MS116,	Coupling driver for use with			MSMN (3)	1SAM101923R0002	1	0.002
MS132,	6 mm OXS6... types up to 180			MSMNO (4)	1SAM101923R0012	1	0.002
MO132,	mm.						
MS4xx,							
MO4xx							
Shaft alignment ring							
MS116,	The MSH-AR supports the			MSH-AR	1SAM201920R1000	1	0.010
MS132,	long shafts for alignment to the						
MO132,	handle inlet. It makes closing						
MS4xx,	panel doors more easy. Use for						
MO4xx	OXS6X > 105 mm.						
Shaft supporter							
MS116,	With the MSAH1 it is possible			MSAH1	1SAM201909R1021	1	0.035
MS132,	to support the shaft in the						
MO132	extension of handle (MSHD). It is mandatory for the usage of shafts >130 mm.						

(1) Indication I-O and ON-OFF (recommended for MS116, MS4xx, MO4xx).

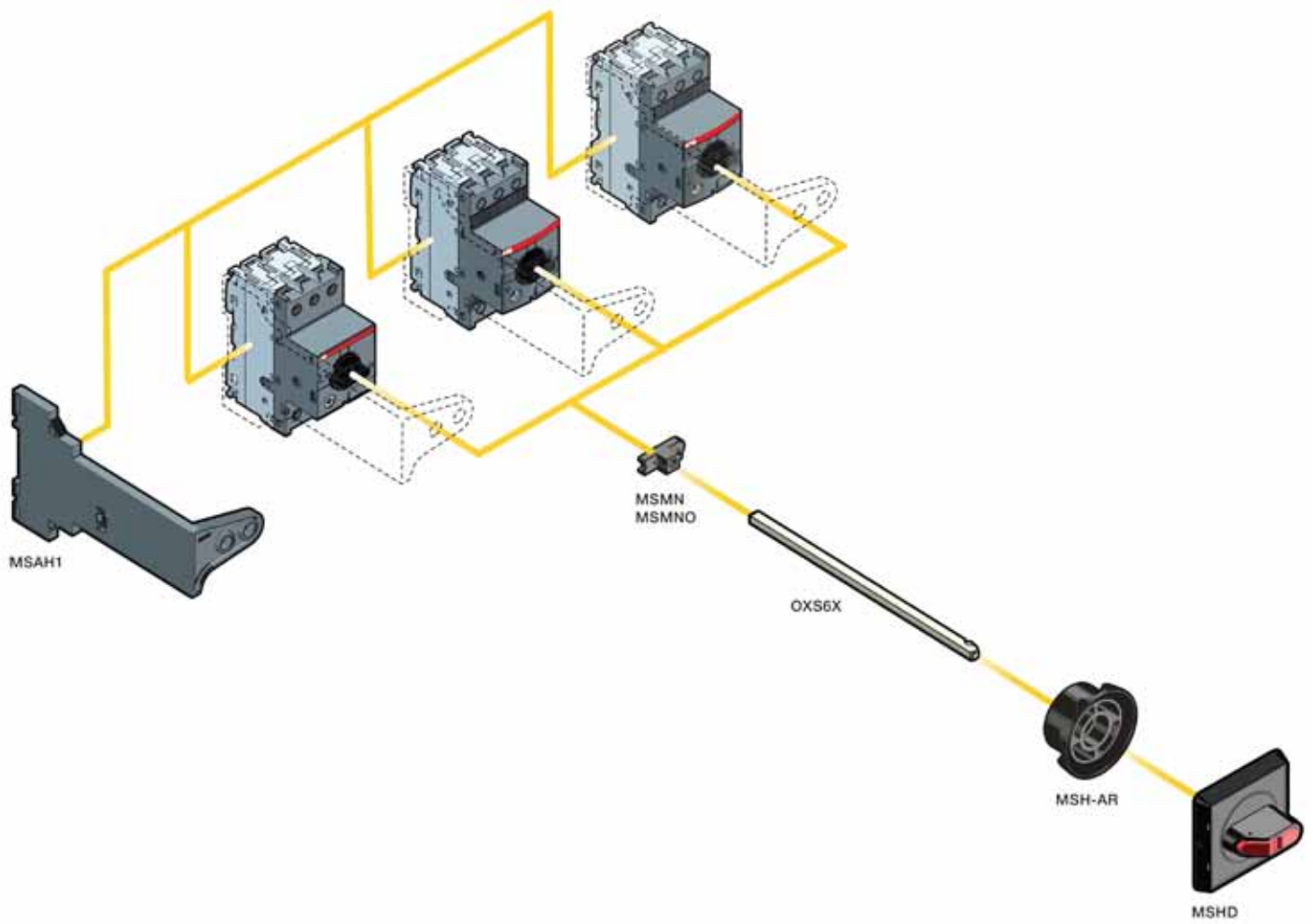
(2) Indication I-O and ON-OFF + Trip indication.

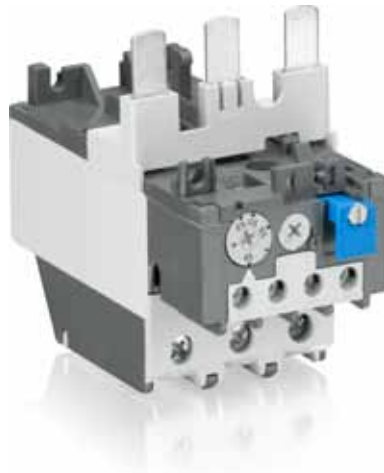
(3) Coded - Positioning of ON indication dependent from mounting orientation of the MMS.

(4) Uncoded - Positioning of ON indication independent from mounting orientation of the MMS.

MS116, MS132, MO132, MS4xx, MO4xx manual motor starters

General accessories





Overview 4/2

Thermal overload relays

TA25DU-M (0.10 ... 32 A)

Ordering details 4/3

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TA42DU-M (18 ... 42 A)

Ordering details 4/3

Technical data 4/4

TA75DU-M (18 ... 80 A)

Ordering details 4/3

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Accessories 4/6

TA80DU (29 ... 80 A)

Ordering details 4/7

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TA110DU (66 ... 110 A)

Ordering details 4/7

Technical data 4/8

TA200DU (66 ... 200 A)

Ordering details 4/7

Technical data 4/8

Dimensions 4/10

Electronic overload relays

E16DU (0.10 ... 18.9 A)

E45DU (9 ... 45 A)

E80DU (27 ... 80 A)

E140DU (50 ... 140 A)

Ordering details 4/12

Technical data 4/13

Accessories 4/15

EF205, EF370 (63 ... 380 A)

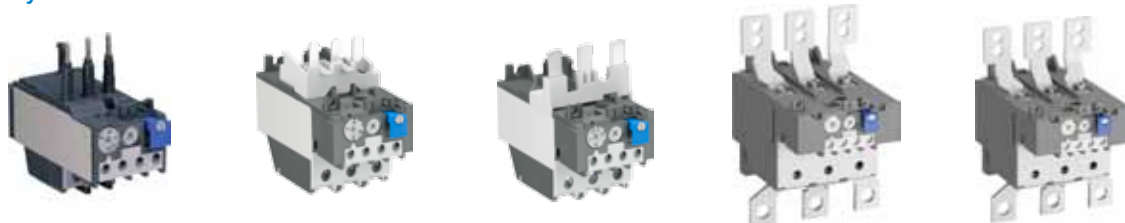
Ordering details 4/16

Technical data 4/17

Dimensions 4/19

Overload relays

Thermal overload relay



4

Type	TA25DU-M	TA42DU-M	TA75DU-M	TA80DU	TA110DU	TA200DU
Current range	0.10 ... 32 A	18 ... 42 A	18 ... 80 A	29 ... 80 A	66 ... 110 A	66 ... 200 A
Trip class	10A	10A	10A	10A	10A	10A
Single mounting kit	DB25	DB80	DB80	DB80	DB200	DB200
For contactors	AX09 ... AX32	AX32 ... AX40	AX50 ... AX80	AX95 ... AX150	AX95 ... AX150	AX185 ... AX205

Electronic overload relay



Type	E16DU	E45DU	E80DU	E140DU	EF205	EF370
Current range	0.10 ... 18.9 A	9 ... 45 A	27 ... 80 A	50 ... 140 A	63 ... 210 A	115 ... 380 A
Trip class	10E, 20E, 30E selectable					
Single mounting kit	DB16E	DB45E	DB80E	DB140E	-	-
For contactors	AX09 ... AX18	AX32 ... AX40	AX50 ... AX115	AX150	AX185 ... AX205	AX205 ... AX370

Thermal overload relays TA25DU-M / TA42DU-M / TA75DU-M

0.10 to 80 A



TA25DU-M

2CDC231019F0013

Description

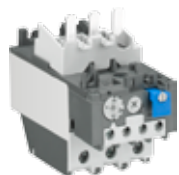
The TA25DU-M / TA42DU-M and TA75DU-M thermal overload relays are economic electromechanical protection devices for the main circuit. They offer reliable protection for motors in the event of overload or phase failure. The devices have trip class 10A.

The thermal overload relays are three pole relays with bimetal tripping elements. The motor current flows through the bimetal tripping elements and heats them directly and indirectly. In case of an overload (over current), the bimetal elements bent as a result of the heating. This leads to a release of the relay and a change of the contacts switching position (95-96 / 97-98).

- Manual or automatic reset selectable
- Phase loss sensitive acc. to IEC/EN 60947-4-1
- Two electrically isolated auxiliary contacts – 1 N.O. + 1 N.C.
- TEST and STOP function – Trip indication on the front
- Temperature compensation
- Suitable for three- and single-phase applications

Ordering details

Setting range	Short-circuit protective device	Trip class	Type	Order code	Weight (1 pce) kg
A					
TA25DU-M					
0.10 ... 0.16	0.50 A, Fuse type F	10A	TA25DU-0.16M	1SAZ211201R2005	0.150
0.16 ... 0.25	0.63 A, Fuse type F	10A	TA25DU-0.25M	1SAZ211201R2009	0.150
0.25 ... 0.40	1.25 A, Fuse type F	10A	TA25DU-0.4M	1SAZ211201R2013	0.150
0.40 ... 0.63	2 A, Fuse type gG / -	10A	TA25DU-0.63M	1SAZ211201R2017	0.150
0.63 ... 1.00	4 A, Fuse type gG / 2 A aM	10A	TA25DU-1.0M	1SAZ211201R2021	0.150
1.00 ... 1.40	6 A, Fuse type gG / 2 A aM	10A	TA25DU-1.4M	1SAZ211201R2023	0.150
1.30 ... 1.80	6 A, Fuse type gG / 4 A aM	10A	TA25DU-1.8M	1SAZ211201R2025	0.150
1.70 ... 2.40	6 A, Fuse type gG / 4 A aM	10A	TA25DU-2.4M	1SAZ211201R2028	0.150
2.20 ... 3.10	10 A, Fuse type gG / 6 A aM	10A	TA25DU-3.1M	1SAZ211201R2031	0.150
2.80 ... 4.00	10 A, Fuse type gG / 6 A aM	10A	TA25DU-4.0M	1SAZ211201R2033	0.150
3.50 ... 5.00	16 A, Fuse type gG / 10 A aM	10A	TA25DU-5.0M	1SAZ211201R2035	0.150
4.50 ... 6.50	20 A, Fuse type gG / 16 A aM	10A	TA25DU-6.5M	1SAZ211201R2038	0.150
6.00 ... 8.50	20 A, Fuse type gG / 20 A aM	10A	TA25DU-8.5M	1SAZ211201R2040	0.150
7.50 ... 11.00	35 A, Fuse type gG / 25 A aM	10A	TA25DU-11M	1SAZ211201R2043	0.150
10.00 ... 14.00	35 A, Fuse type gG / 25 A aM	10A	TA25DU-14M	1SAZ211201R2045	0.150
13.00 ... 19.00	50 A, Fuse type gG / 35 A aM	10A	TA25DU-19M	1SAZ211201R2047	0.170
18.00 ... 25.00	63 A, Fuse type gG / 50 A aM	10A	TA25DU-25M	1SAZ211201R2051	0.170
24.00 ... 32.00	80 A, Fuse type gG / 63 A aM	10A	TA25DU-32M	1SAZ211201R2053	0.200

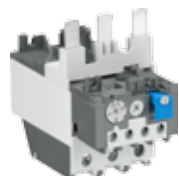


TA42DU-M

2CDC231020F0013

TA42DU-M

18 ... 25	63 A, Fuse type gG / 50 A aM	10A	TA42DU-25M	1SAZ311201R2001	0.335
22 ... 32	80 A, Fuse type gG / 63 A aM	10A	TA42DU-32M	1SAZ311201R2002	0.335
29 ... 42	100 A, Fuse type gG / 80 A aM	10A	TA42DU-42M	1SAZ311201R2003	0.335



TA75DU-M

2CDC231022F0013

TA75DU-M

18 ... 25	63 A, Fuse type gG / 50 A aM	10A	TA75DU-25M	1SAZ321201R2001	0.335
22 ... 32	80 A, Fuse type gG / 63 A aM	10A	TA75DU-32M	1SAZ321201R2002	0.335
29 ... 42	100 A, Fuse type gG / 80 A aM	10A	TA75DU-42M	1SAZ321201R2003	0.335
36 ... 52	125 A, Fuse type gG / 100 A aM	10A	TA75DU-52M	1SAZ321201R2004	0.335
45 ... 63	160 A, Fuse type gG / 125 A aM	10A	TA75DU-63M	1SAZ321201R2005	0.335
60 ... 80	200 A, Fuse type gG / 160 A aM	10A	TA75DU-80M	1SAZ321201R2006	0.370

Thermal overload relays TA25DU-M / TA42DU-M / TA75DU-M

Technical data

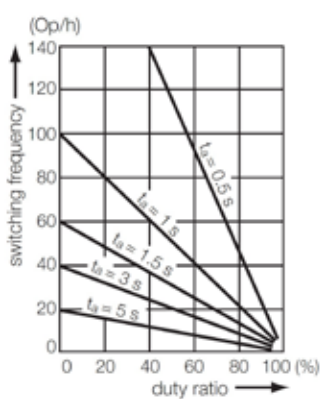
Main circuit – Utilization characteristics according to IEC/EN

Type	TA25DU-M	TA42DU-M	TA75DU-M
Standards	IEC/EN 60947-4-1, IEC/EN 60947-5-1, IEC/EN 60947-1		
Rated operational voltage U_e	690 V AC		
Rated frequency	DC, 50/60 Hz		
Frequency range	0 ... 400 Hz		
Trip class	10A		
Number of poles	3		
Duty time	100 %		
Operating frequency without early tripping	Up to 15 operations/h, see "Technical diagram – Intermittent periodic duty"		
Rated impulse withstand voltage U_{imp}	6 kV		
Rated insulation voltage U_i	690 V AC		

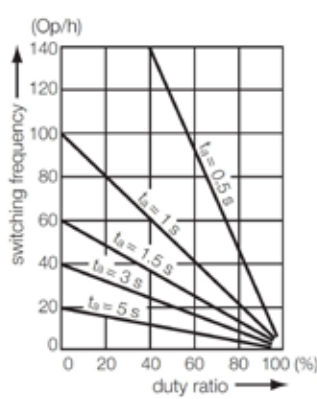
Auxiliary circuit according to IEC/EN

Type	TA25DU-M	TA42DU-M	TA75DU-M
Rated operational voltage U_e	500 V AC, 440 V DC		
Conventional free air thermal current I_{th}	N.C., 95-96 N.O., 97-98	10 A 6 A	
Rated frequency	DC, 50/60 Hz		
Number of poles	1 N.O. + 1 N.C.		
I_e / Rated operational current AC-15 acc. to IEC/EN 60947-5-1 for utilization category			I_e / Rated operational current DC-13 acc. to IEC/EN 60947-5-1 for utilization category
110-120 V	N.C., 95-96 N.O., 97-98	3.00 A 1.50 A	24 V N.C., 95-96 N.O., 97-98
220-230-240 V	N.C., 95-96 N.O., 97-98	3.00 A 1.50 A	60 V N.C., 95-96 N.O., 97-98
440 V	N.C., 95-96 N.O., 97-98	1.00 A 1.00 A	110-120- 125 V N.C., 95-96 N.O., 97-98
480-500 V	N.C., 95-96 N.O., 97-98	1.00 A 1.00 A	250 V N.C., 95-96 N.O., 97-98
Minimum switching capacity	17 V / 3 mA		
Short-circuit protective device	N.C., 95-96 N.O., 97-98	10 A, Fuse type gG 6 A, Fuse type gG	
Rated impulse withstand voltage U_{imp}	6 kV		
Rated insulation voltage U_i	690 V		

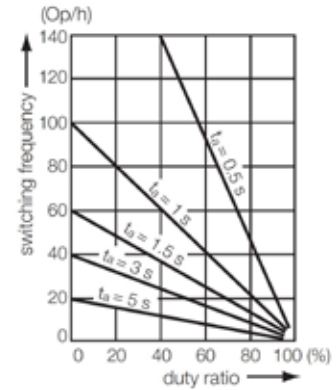
Technical diagram – Intermittent periodic duty



t_s : Motor starting time - TA25



t_s : Motor starting time - TA42



t_s : Motor starting time - TA75

Thermal overload relays TA25DU-M / TA42DU-M / TA75DU-M



Technical data

General technical data

Type	TA25DU-M	TA42DU-M	TA75DU-M
Pollution degree	3		
Phase loss sensitive	Yes		
Ambient air temperature			
Operation	Open - compensated	-25 ... +55 °C	
Storage	Open	-25 ... +55 °C	
Ambient air temperature compensation		Acc. to IEC/EN60947-4-1	
Maximum operating altitude permissible		2000 m	
Resistance to shock acc. to IEC 60068-2-27		12g / 15 ms	
Mounting position		Position 1-6	
Mounting		Mount on the contactor and tighten the screws of the main circuit terminals or with single mounting kit on DIN rail (35 mm)	
Degree of protection	Housing	IP20	
	Main circuit terminals	IP10	



Electrical connection

Main circuit



Type	TA25DU-M (0.16-11 A)	TA25DU-M (14-25 A)	TA25DU-M (32 A)
Connecting capacity			
 Rigid	1 x 0.75 ... 4 mm ² 2 x 0.75 ... 4 mm ²	1.5 ... 6 mm ² 1.5 ... 6 mm ²	1.5 ... 10 mm ² -
 Flexible with insulated ferrule	1 x or 2 x ¹⁾ 0.75 ... 4 mm ²	1.5 ... 4 mm ²	1.5 ... 6 mm ²
Stripping length	12 mm	12 mm	15 mm
Tightening torques	1.4 - 2.0 Nm	1.4 - 2.0 Nm	2.5 - 3.2 Nm
Connection screw	M4 (Pozidriv 2)	M4 (Pozidriv 2)	M5 (Pozidriv 2)

¹⁾ Combination of different wires not possible

Main circuit

Type	TA42DU-M	TA75DU-M
Connecting capacity		
 Rigid	1 x 2.5 ... 25 mm ² 2 x 2.5 ... 16 mm ²	
 Flexible with insulated ferrule	1 x 2.5 ... 25 mm ² 2 x 2.5 ... 10 mm ²	
Stripping length	14 mm	
Tightening torques	4.5 Nm	
Connection screw	M6 (Pozidriv 2)	

Auxiliary circuit

Type	TA25DU-M	TA42DU-M	TA75DU-M
Connecting capacity			
 Rigid	1 x or 2 x 0.75 ... 4 mm ²		
 Flexible	1 x or 2 x 0.75 ... 2.5 mm ²		
Stripping length	9 mm		
Tightening torques	0.8 ... 1.3 Nm		
Connection screw	M3.5 (Pozidriv 2)		

Thermal overload relays TA25DU-M / TA42DU-M / TA75DU-M

Accessories



DX25

SST01494



DB25/25A

2CDD25101TF0006



DR25-A-220/380

SST20891



KPR-101L

1SFC151402FC001



DB80

2CDD23100TF0010

Description

The single mounting kits offer the possibility to mount the overload relays separately from the contactor.

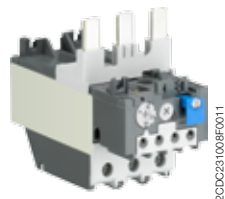
The DS25-A allows electrically remote tripping of TA25DU-M. DR25-A coil for remote reset of TA25DU-M.

Ordering details

For thermal overload relays	Description	Type	Order code	Weight (1 pce) kg
Terminal block and mounting kits				
TA25DU-0.16M; ... 25M / DB25/25 A	Terminal block 10 mm ²	DX25	1SAZ201307R0002	0.030
TA25DU-0.16M ... 25M	Single mounting kit	DB25/25A	1SAZ201108R0001	0.055
TA25DU-32M	Single mounting kit	DB25/32A	1SAZ201108R0002	0.080
TA42DU-M / TA75DU-M	Single mounting kit	DB80	1SAZ301110R0001	0.155
Remote reset coil				
TA25DU-M	24 V, 50/60 Hz	DR25-A-24	1SAZ201504R0001	0.050
TA25DU-M	48 V, 50/60 Hz	DR25-A-48	1SAZ201504R0002	0.050
TA25DU-M	110 V, 50/60 Hz	DR25-A-110	1SAZ201504R0003	0.050
TA25DU-M	220/380 V, 50/60 Hz	DR25-A-220/380	1SAZ201504R0005	0.050
TA25DU-M	500 V, 50/60 Hz	DR25-A-500	1SAZ201504R0006	0.050
Reset push button				
TA25DU-M / TA42DU -M / TA75DU -M	Reset push button*	KPR-101L	1SFA616162R1014	0.027

The remote reset coil is to be connected to auxiliary contact 97-98 of TA25DU-M.
The coil is not suitable for Continuous operation. Impulse duration: maximum 0.2 seconds.

Thermal overload relays TA80DU / TA110DU / TA200DU 29 to 200 A



2CDD231008F0011

TA80DU



2CDD231016F0013

TA200DU



2CDD23100750010

DB80



1SFC151402F0001

KPR-101L

Description

The TA80DU thermal overload relays are economic electromechanical protection devices for the main circuit. They offer reliable protection for motors in the event of overload or phase failure. The devices have trip class 10A.

The thermal overload relays are three pole relays with bimetal tripping elements. The motor current flows through the bimetal tripping elements and heats them directly and indirectly. In case of an overload (over current), the bimetal elements bent as a result of the heating. This leads to a release of the relay and a change of the contacts switching position (95-96 / 97-98).

- Manual or automatic reset selectable
- Phase loss sensitive acc. to IEC/EN 60947-4-1
- Two electrically isolated auxiliary contacts – 1 N.O. + 1 N.C.
- TEST and STOP function – Trip indication on the front
- Temperature compensation
- Suitable for three- and single-phase applications

Ordering details

Setting range	Short-circuit protective device	Trip class	Type	Order code	Weight (1 pce) kg
A					

TA80DU

29 ... 42	100 A, Fuse type gG / 80 A aM	10A	TA80DU-42	1SAZ331201R1003	0.360
36 ... 52	125 A, Fuse type gG / 100 A aM	10A	TA80DU-52	1SAZ331201R1004	0.365
45 ... 63	160 A, Fuse type gG / 125 A aM	10A	TA80DU-63	1SAZ331201R1005	0.365
60 ... 80	200 A, Fuse type gG / 160 A aM	10A	TA80DU-80	1SAZ331201R1006	0.375

TA110DU

66 ... 90	200 A, Fuse type gG / 160 A aM	10A	TA110DU-90	1SAZ411201R1001	0.750
80 ... 110	224 A, Fuse type gG / 200 A aM	10A	TA110DU-110	1SAZ411201R1002	0.755

TA200DU

66 ... 90	200 A, Fuse type gG / 125 A aM	10A	TA200DU-90	1SAZ421201R1001	0.755
80 ... 110	224 A, Fuse type gG / 160 A aM	10A	TA200DU-110	1SAZ421201R1002	0.760
100 ... 135	224 A, Fuse type gG / 200 A aM	10A	TA200DU-135	1SAZ421201R1003	0.760
110 ... 150	250 A, Fuse type gG / 200 A aM	10A	TA200DU-150	1SAZ421201R1004	0.760
130 ... 175	315 A, Fuse type gG / 250 A aM	10A	TA200DU-175	1SAZ421201R1005	0.770
150 ... 200	315 A, Fuse type gG / 250 A aM	10A	TA200DU-200	1SAZ421201R1006	0.785

Ordering details accessories

For thermal overload relays	Description	Type	Order code	Weight (1 pce) kg
A				
TA80DU	Single mounting kit	DB80	1SAZ301110R0001	0.155
TA200DU	Terminal shroud	LT200/A	1SAZ401901R1001	0.090
TA110DU / TA200DU	Single mounting kit	DB200	1SAZ401110R0001	0.225
TA80DU / TA110DU / TA200DU	Reset push button*	KPR-101L	1SFA616162R1014	0.027

Thermal overload relays TA80DU / TA110DU / TA200DU

Technical data

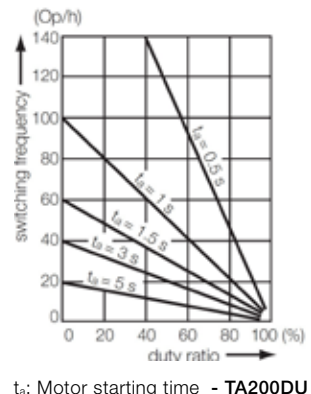
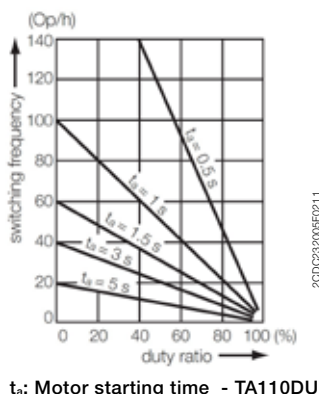
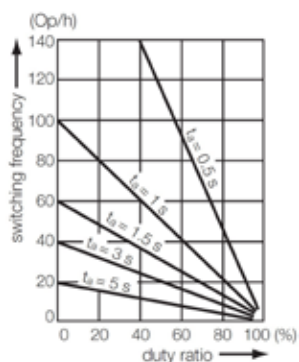
Main circuit – Utilization characteristics according to IEC/EN

Type	TA80DU	TA110DU	TA200DU
Standards	IEC 60947-1 / 60947-4-1 and EN 60947-1 / 60947-4-1		
Rated operational voltage U_e	690 V AC		
Rated frequency	DC, 50/60 Hz		
Frequency range	0 ... 400 Hz		
Trip class	10A		
Number of poles	3		
Duty time	100 %		
Operating frequency without early tripping	Up to 15 operations/h, see "Technical diagram – Intermittent periodic duty"		
Rated impulse withstand voltage U_{imp}	6 kV		
Rated insulation voltage U_i	690 V AC		

Auxiliary circuit according to IEC/EN

Type	TA80DU	TA110DU	TA200DU
Rated operational voltage U_e	500 V AC, 440 V DC		
Conventional free air thermal current I_{th}	N.C., 95-96 N.O., 97-98	10 A 6 A	
Rated frequency	DC, 50/60 Hz		
Number of poles	1 N.O. + 1 N.C.		
I_e / Rated operational current AC-15 acc. to IEC/EN 60947-5-1 for utilization category			
110-120 V	N.C., 95-96 N.O., 97-98	3.00 A 1.50 A	
220-230-240 V	N.C., 95-96 N.O., 97-98	3.00 A 1.50 A	
440 V	N.C., 95-96 N.O., 97-98	1.00 A 1.00 A	
480-500 V	N.C., 95-96 N.O., 97-98	1.00 A 1.00 A	
I_e / Rated operational current DC-13 acc. to IEC/EN 60947-5-1 for utilization category			
24 V	N.C., 95-96 N.O., 97-98	1.25 A 1.25 A	
60 V	N.C., 95-96 N.O., 97-98	0.25 A 0.25 A	
110-120-125 V	N.C., 95-96 N.O., 97-98	0.25 A 0.25 A	
250 V	N.C., 95-96 N.O., 97-98	0.12 A 0.04 A	
Minimum switching capacity	17 V / 3 mA		
Short-circuit protective device	N.C., 95-96 N.O., 97-98	10 A, Fuse type gG 6 A, Fuse type gG	
Rated impulse withstand voltage U_{imp}	6 kV		
Rated insulation voltage U_i	690 V		

Technical diagram – Intermittent periodic duty



Thermal overload relays TA80DU / TA110DU / TA200DU

Technical data




General technical data

Type	TA80DU	TA110DU	TA200DU
Pollution degree	3		
Phase loss sensitive	Yes		
Ambient air temperature			
Operation	Open - compensated	-25 ... +55 °C	
Open		-25 ... +55 °C	
Storage		-40 ... +70 °C	
Ambient air temperature compensation	Acc. to IEC/EN60947-4-1		
Maximum operating altitude permissible	2000 m		
Resistance to shock acc. to IEC 60068-2-27	12g / 15 ms		
Mounting position	Position 1-6		
Mounting	Mount on the contactor and tighten the screws of the main circuit terminals or with single mounting kit		
Degree of protection	Housing	IP20	
	Main circuit terminals	IP10	





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Electrical connection

Main circuit

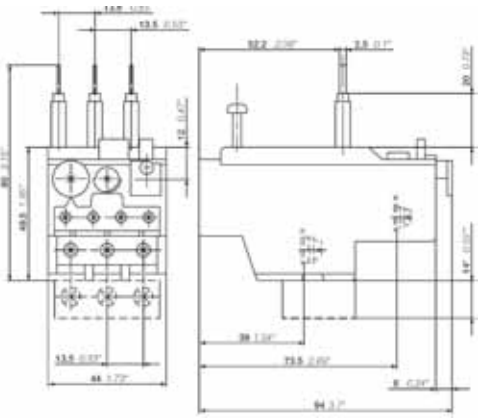
Type	TA80DU	TA110DU	TA200DU
Connecting capacity			
 Rigid	1 x 2.5 ... 25 mm ²	16 ... 35 mm ²	25 ... 120 mm ²
	2 x 2.5 ... 16 mm ²	-	-
 Flexible	1 x 2.5 ... 25 mm ²	16 ... 35 mm ²	16 ... 35 mm ²
	2 x 2.5 ... 10 mm ²	-	-
 Lugs	-	-	L ≤ 12mm / l > 6mm
Stripping length	14 mm	25 mm	-
Tightening torques	4.5 Nm / 40 lb.in	7.2 ... 9.6 Nm / 40 lb.in	4 Nm
Connection screw	M6 (Pozidriv 2)	M8 (Hexagon)	M6

Auxiliary circuit

Type	TA80DU	TA110DU	TA200DU
Connecting capacity			
 Rigid	1 x or 2 x 0.75 ... 4 mm ²		
 Flexible with ferrule	1 x or 2 x 0.75 ... 2.5 mm ²		
 Flexible with insulated ferrule	1 x or 2 x 0.75 ... 2.5 mm ²		
 Flexible	1 x or 2 x 0.75 ... 2.5 mm ²		
Stripping length	9 mm		
Tightening torques	0.8 ... 1.3 Nm / 12 lb.in		
Connection screw	M3.5 (Pozidriv 2)		

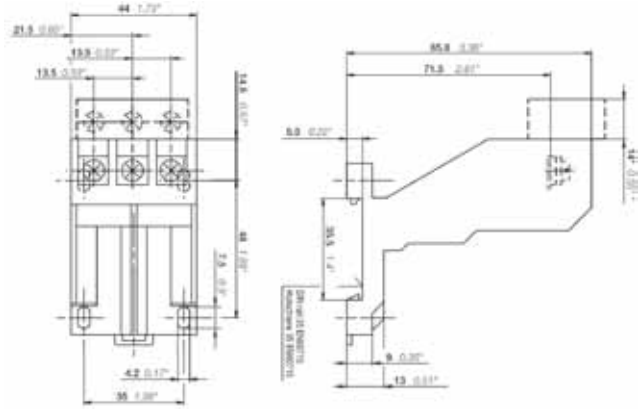
Thermal overload relays TA25DU-M / TA42DU -M / TA75DU -M Dimensions

Main dimensions mm, inches



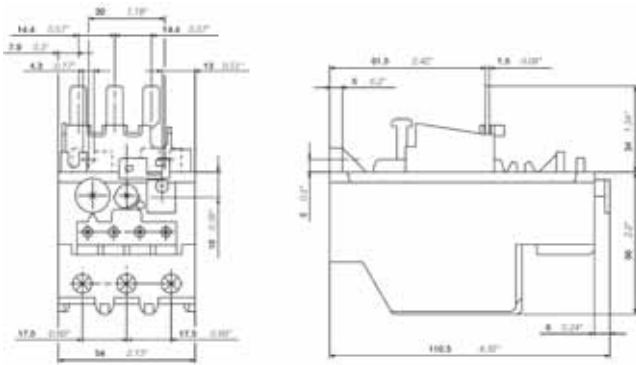
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TA25DU-M

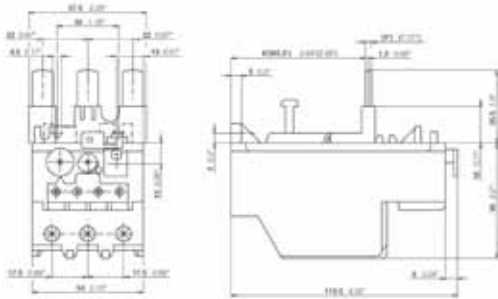


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DB25

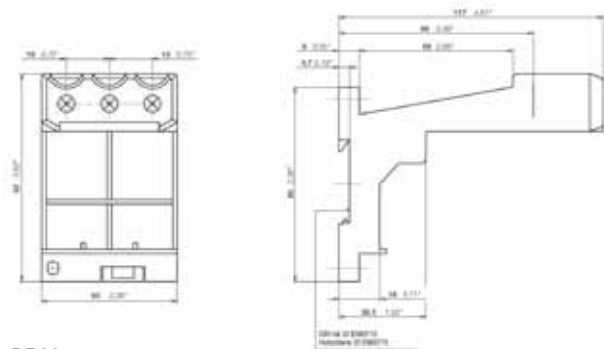


TA42DU-M



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TA75DU-M



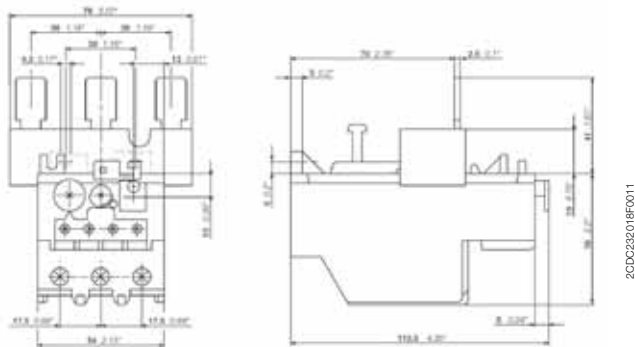
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DB80

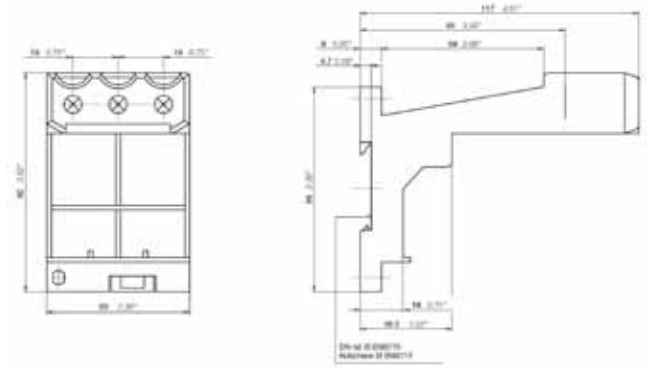
Thermal overload relays TA80DU / TA110DU / TA200DU

Dimensions

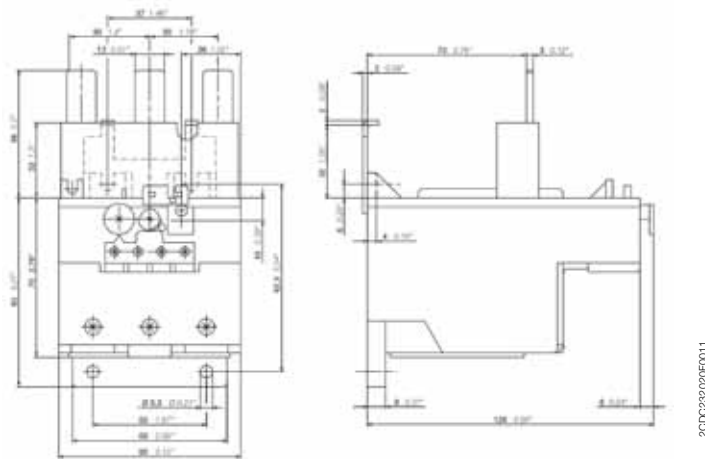
Main dimensions mm, inches



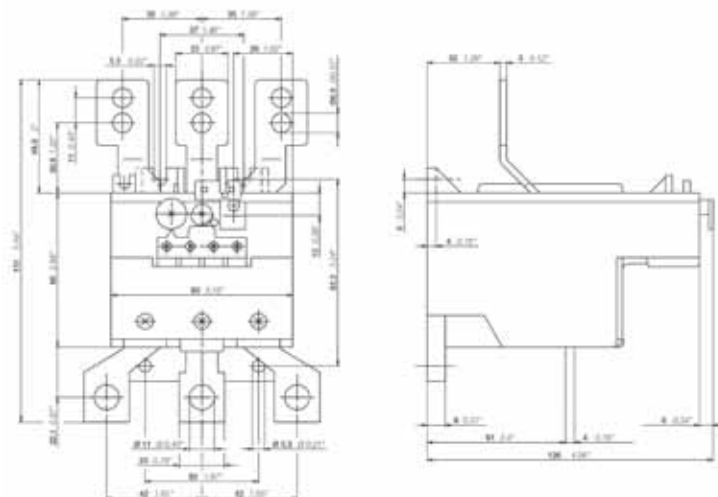
TA80DU



DB80



TA110DU



TA200DU

Electronic overload relays E16DU, E45DU, E80DU, E140DU 0.10 to 140 A



E16DU



E45DU



E80DU-80



E140DU

Description

The E16DU up to E140DU are self-supplied electronic overload relays, which means no extra external supply is needed. It offers reliable protection for motors in the event of overload or phase failure. Easy to use like a thermal overload relay and compatible with standard motor applications, the electronic overload relay is convincing, above all, due to its wide setting range, high accuracy, high operational temperature range and the possibility to select a trip class (10E, 20E, 30E). Further features are the temperature compensation, trip contact (N.C.), signal contact (N.O.), automatic or manual reset selectable, trip-free mechanism, STOP and TEST function and a trip indication. The overload relays are connected directly to the contactors. Single mounting kits are available as accessory.

Ordering details

Setting range	Short-circuit protective device	Trip class	Type	Order code	Weight (1 pce) kg
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A

E16DU electronic overload relays

0.10 ... 0.32	1 A, Fuse type gG	10E, 20E, 30E	E16DU-0.32	1SAX111001R1101	0.150
0.30 ... 1.00	4 A, Fuse type gG	10E, 20E, 30E	E16DU-1.0	1SAX111001R1102	0.150
0.80 ... 2.70	10 A, Fuse type gG	10E, 20E, 30E	E16DU-2.7	1SAX111001R1103	0.150
1.90 ... 6.30	20 A, Fuse type gG	10E, 20E, 30E	E16DU-6.3	1SAX111001R1104	0.150
5.70 ... 18.9	50 A, Fuse type gG	10E, 20E, 30E	E16DU-18.9	1SAX111001R1105	0.150

E45DU electronic overload relays

9.00 ... 30.0	160 A, Fuse type gG	10E, 20E, 30E	E45DU-30	1SAX211001R1101	0.350
15.0 ... 45.0	160 A, Fuse type gG	10E, 20E, 30E	E45DU-45	1SAX211001R1102	0.350

E80DU electronic overload relay

27.0 ... 80.0 A	250 A	10E, 20E, 30E	E80DU-80	1SAX311001R1101	0.770
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E140DU electronic overload relay

50.0 ... 140.0 A	400 A	10E, 20E, 30E	E140DU-140	1SAX321001R1101	0.915
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Electronic overload relays E16DU, E45DU, E80DU, E140DU

Technical data

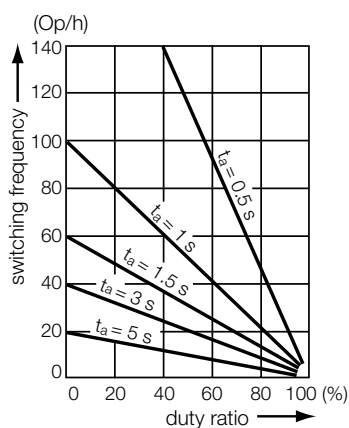
Main circuit – Utilization characteristics according to IEC/EN

Type	E16DU	E45DU	E80DU	E140DU
Standards	IEC 60947-1 / 60947-4-1 / 60947-5-1 and EN 60947-1 / 60947-4-1 / 60947-5-1			
Rated operational voltage U_e	690 V AC		1000 V AC	
Rated frequency	50/60 Hz			
Trip class	10E, 20E, 30E, selectable			
Number of poles	3			
Duty time	100 %			
Operating frequency without early tripping	Up to 15 operations/h, see "Technical diagram – Intermittent periodic duty"			
Rated impulse withstand voltage U_{imp}	6 kV			
Rated insulation voltage U_i	690 V AC		1000 V AC	

Auxiliary circuit according to IEC/EN

Type	E16DU	E45DU	E80DU	E140DU
Rated operational voltage U_e	600 V AC / DC			
Conventional free air thermal current I_{th}	6 A			
Rated frequency	DC, 50/60 Hz			
Number of poles	1 N.C. + 1 N.O.			
I_e / Rated operational current AC-15				
acc. to IEC/EN 60947-5-1 for utilization category				
110-120 V	50/60 Hz	3.00 A		
220-230-240 V	50/60 Hz	3.00 A		
440 V	50/60 Hz	1.10 A		
480-500 V	50/60 Hz	0.72 A		
I_e / Rated operational current DC-13				
acc. to IEC/EN 60947-5-1 for utilization category				
24 V	1.50 A			
60 V	0.55 A			
110-120-125 V	0.55 A			
250 V	0.27 A			
Minimum switching capacity	12 V / 3 mA			
Short-circuit protective device	6 A, Fuse type gG			
Rated impulse withstand voltage U_{imp}	6 kV			
Rated insulation voltage U_i	690 V			

Technical diagram – Intermittent periodic duty



t_a : Motor starting time

E16DU, E45DU, E80DU, E140DU electronic overload relays





Technical data

General technical data





	E16DU	E45DU	E80DU	E140DU
Type	3			
Pollution degree	3			
Phase loss sensitive	Yes			
Ambient air temperature				
Operation	Open - compensated			
Storage				
Ambient air temperature compensation	-25 ... +70 °C			
Maximum operating altitude permissible	-50 ... +85 °C			
Resistance to shock acc. to IEC 60068-2-27	Continuous			
Resistance to vibrations acc. to IEC 60068-2-6	2000 m			
Mounting position	15 g / 11 ms			
Mounting	5 g / 3 ... 150 Hz			
Degree of protection	Position 1-6			
	Mount on the contactor and tighten the screws of the main circuit terminals or with single mounting kit			
	IP20			

Electrical connection

Main circuit

Type	E16DU	E45DU	E80DU	E140DU
Connecting capacity				
 Rigid	1 x 1 ... 4 mm ²	2.5 ... 16 mm ²	6 ... 95 mm ²	6 ... 95 mm ²
 Flexible with insulated ferrule	2 x 1 ... 4 mm ²	2.5 ... 16 mm ²	6 ... 35 mm ²	6 ... 35 mm ²
 Flexible	1 x 0.75 ... 2.5 mm ²	2.5 ... 10 mm ²	6 ... 70 mm ²	6 ... 70 mm ²
 Flexible	2 x 0.75 ... 2.5 mm ²	2.5 ... 10 mm ²	6 ... 35 mm ²	6 ... 35 mm ²
Stripping length	9 mm	13 mm	-	-
Tightening torques	0.8 - 1.5 Nm / 7 lb.in	2.3 - 2.6 Nm / 22 lb.in	6 - 6.5 Nm / 53 lb.in	6 - 6.5 Nm / 53 lb.in
Connection screw	M3.5 (Pozidriv 2)	M5 (Pozidriv 2)	M8 (inbus 4)	M8 (inbus 4)

Auxiliary circuit

Type	E16DU	E45DU	E80DU	E140DU
Connecting capacity				
 Rigid	1 x or 2 x 1 ... 4 mm ²			
 Flexible with ferrule	1 x or 2 x 0.75 ... 2.5 mm ²			
 Flexible with insulated ferrule	1 x or 2 x 0.75 ... 2.5 mm ²			
 Flexible	1 x or 2 x 0.75 ... 2.5 mm ²			
Stripping length	9 mm			
Tightening torques	0.8 ... 1.2 Nm / 7 lb.in			
Connection screw	M3.5 (Pozidriv 2)			

E16DU, E45DU, E80DU, E140DU electronic overload relays Accessories



2CDC231003F0010

DB16E



2CDC231004F0010

DB45E



2CDC231005F0010

DB80E



2CDC231006F0010

DB140E

Description

Single mounting kits are available as accessory for E16DU, E45DU, E80DU, and E140DU. The single mounting kits offer the possibility to mount the overload relay separately from the contactor.

Ordering details

For thermal overload relays Single mounting kits	Description	Type	Order code	Weight (1 pce) kg
E16DU	Single mounting kit	DB16E	1SAX101110R0001	0.035
E45DU	Single mounting kit	DB45E	1SAX201110R1001	0.090
E80DU	Single mounting kit	DB80E	1SAX301110R1001	0.145
E140DU	Single mounting kit	DB140E	1SAX301110R1002	0.145

EF205, EF370 electronic overload relays 63 to 380 A



2CDC231010V0012

EF205-210



2CDC231019V012

EF370-380



1SFC151402F001

KPR-101L

Description

The EF205 and EF370 are self-supplied electronic overload relays, which means no extra external supply is needed. It offers reliable protection for motors in the event of overload or phase failure. Easy to use like a thermal overload relay and compatible with standard motor applications, the electronic overload relay is convincing, above all, due to its wide setting range, high accuracy, high operational temperature range and the possibility to select a trip class (10E, 20E, 30E). Further features are the temperature compensation, trip contact (N.C.), signal contact (N.O.), automatic or manual reset selectable, trip-free mechanism, STOP and TEST function and a trip indication. The overload relays are connected directly to the contactors.

Ordering details

Setting range	Short-circuit protective device	Trip class	Type	Order code	Weight (1 pce) kg
A					
63 ... 210	1250 A, Fuse type gG	10E, 20E, 30E	EF205-210	1SAX531001R1101	1.210
115 ... 380	1600 A, Fuse type gG	10E, 20E, 30E	EF370-380	1SAX611001R1101	1.430

Ordering details accessories

For thermal overload relays	Description	Type	Order code	Weight (1 pce) kg
A				
EF205, EF370	Reset push button*	KPR-101L	1SFA616162R1014	0.027

*Note: for more information see catalogue 1SFC151004C0201

EF205, EF370 electronic overload relays

Technical data

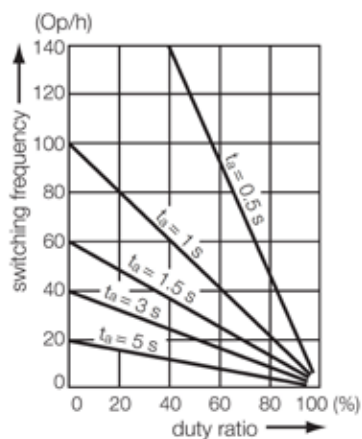
Main circuit – Utilization characteristics according to IEC/EN

Type	EF205, EF370
Standards	IEC/EN 60947-1, IEC/EN 60947-4-1, IEC/EN 60947-5-1
Rated operational voltage U_e	1000 V AC
Rated frequency	50/60 Hz – not suitable for DC applications
Trip class	10E, 20E, 30E, selectable
Number of poles	3
Duty time	100 %
Operating frequency without early tripping	Up to 15 operations/h, see "Technical diagram – Intermittent periodic duty"
Rated impulse withstand voltage U_{imp}	8 kV
Rated insulation voltage U_i	1000 V

Auxiliary circuit according to IEC/EN

Type	EF205, EF370
Rated operational voltage U_e	600 V AC / DC
Conventional free air thermal current I_{th}	6 A
Rated frequency	DC, 50/60 Hz
Number of poles	1 N.C. + 1 N.O.
I_e / Rated operational current AC-15 acc. to IEC/EN 60947-5-1 for utilization category	
110-120 V	50/60 Hz 3.00 A
220-230-240 V	50/60 Hz 3.00 A
400 V	50/60 Hz 1.10 A
480-500 V	50/60 Hz 0.75 A
I_e / Rated operational current DC-13 acc. to IEC/EN 60947-5-1 for utilization category	
24 V	1.50 A
60 V	0.55 A
110-120-125 V	0.55 A
250 V	0.27 A
Minimum switching capacity	12 V / 3 mA
Short-circuit protective device	6 A, Fuse type gG
Rated impulse withstand voltage U_{imp}	6 kV
Rated insulation voltage U_i	690 V

Technical diagram – Intermittent periodic duty



t_s : Motor starting time

EF205, EF370 electronic overload relays





Technical data

General data





Type	EF205, EF370	
Pollution degree	3	
Phase loss sensitive	Yes	
Ambient air temperature		
Operation	Open - compensated	-25 ... +70 °C
Storage		-50 ... +85 °C
Ambient air temperature compensation	Acc. to IEC/EN 60947-4-1	
Maximum operating altitude permissible	2000 m	
Resistance to shock acc. to IEC 60068-2-27	25g / 11 ms	
Resistance to vibrations acc. to IEC 60068-2-6	5g / 3 ... 150 Hz	
Mounting position	Position 1-6	
Mounting	Mount on the contactor and tighten the screws of the main circuit terminals	
Degree of protection	Housing	IP20
	Main circuit terminals	IP20

Electrical connection

Main circuit

Type	EF205	EF370
Connecting capacity		
 Rigid	1 x 16 ... 185 mm ²	50 ... 240 mm ²
	2 x 16 ... 120 mm ²	50 ... 150 mm ²
 Flexible	1 x 16 ... 185 mm ²	50 ... 240 mm ²
	2 x 16 ... 120 mm ²	50 ... 150 mm ²
 Lugs	L ≤ 24 mm	32 mm
 Bars	Ø > 8 mm	10 mm
Stripping length	-	-
Tightening torques	18 Nm / 160 lb.in	28 Nm / 247 lb.in
Connection screw	M8	M10

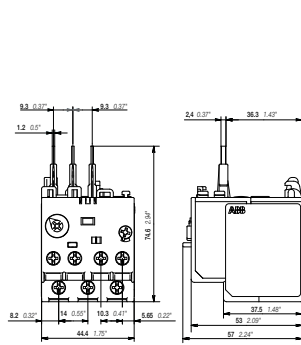
Auxiliary circuit

Type	EF205, EF370
Connecting capacity	
 Rigid	1 or 2 x 1 ... 4 mm ²
 Flexible with ferrule	1 or 2 x 0.75 ... 2.5 mm ²
 Flexible with insulated ferrule	1 or 2 x 0.75 ... 2.5 mm ²
 Flexible	1 or 2 x 0.75 ... 2.5 mm ²
Stripping length	9 mm
Tightening torques	0.8 ... 1.2 Nm / 7 ... 11 lb.in
Connection screw	M3.5 (Pozidriv 2)

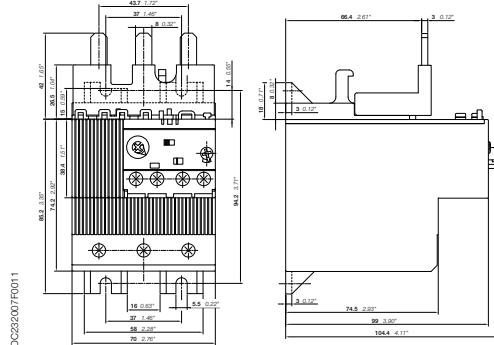
Electronic overload relays E16DU, E45DU, E80DU, E140DU

Dimensions

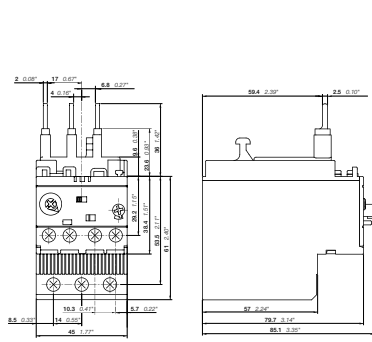
Main dimensions mm, inches



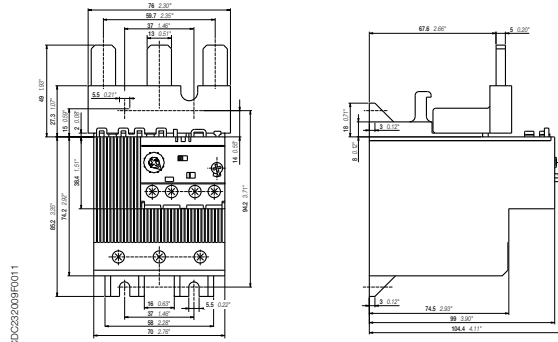
E16DU



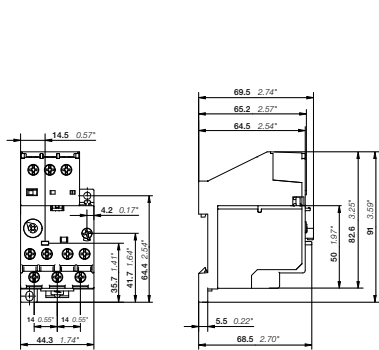
E80DU



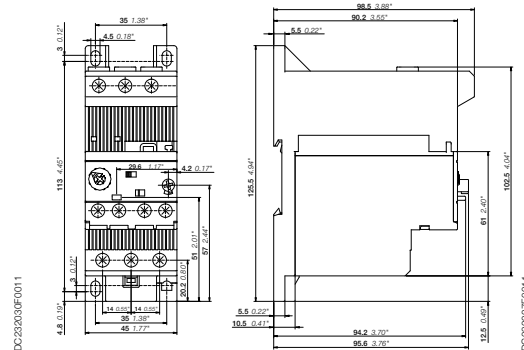
E45DU



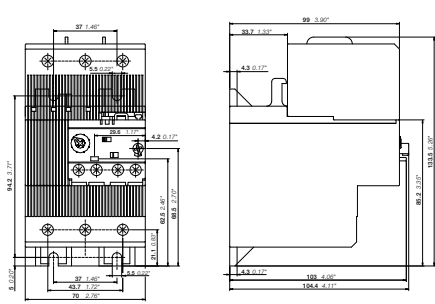
E140DU



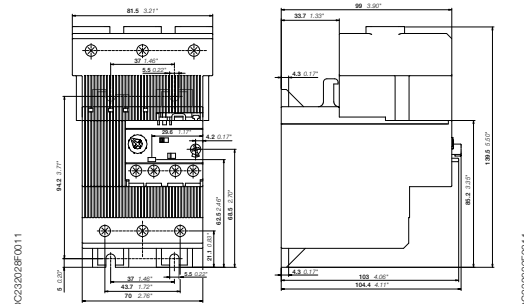
DB16E



DB45E



DB80E

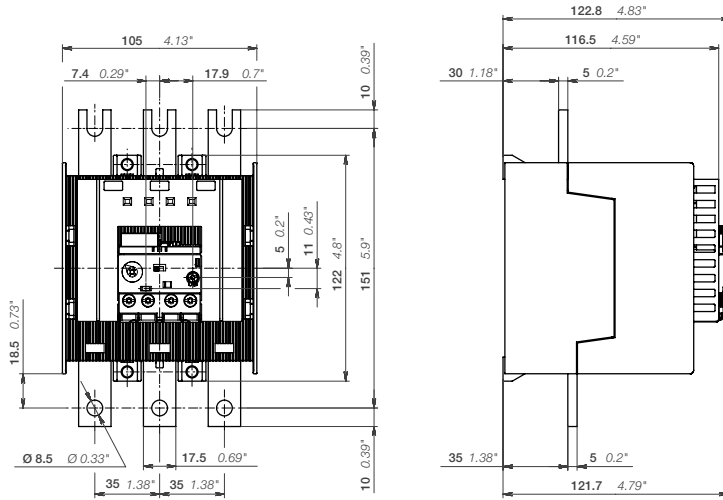


DB140E

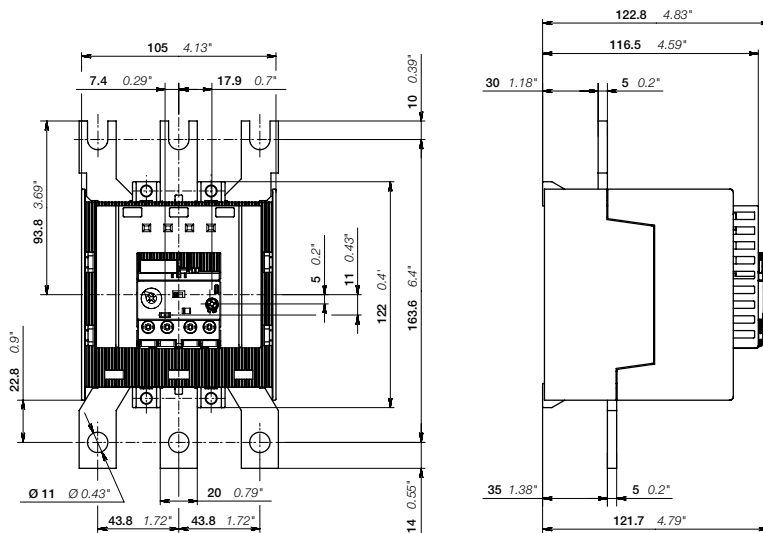
Electronic overload relays EF205, EF370

Dimensions

Main dimensions mm, inches



EF205-210



EF370-380

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General technical data

General technical data

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Coordination with short-circuit protection devices

In compliance with standards IEC 60947-4-1, we define for the contactors and starters the type, rating and characteristics of the short-circuit protection devices SCPD which allow selective protection against overloads and ensure protection against short circuits.

Basic functions

Any starter is designed to:

- start motors,
- ensure continuous functioning of motors,
- disconnect motors from the supply line,
- guarantee protection of motors against overloads.

The starter is typically made up of a switching device (contactor) and an overload protection device (thermal overload relay or electronic overload relay).

These two devices MUST be coordinated with equipment capable of providing protection against short circuit (SCPD: short circuit protective device): typically a circuit breaker with magnetic release only or a switch fuse. These are not necessarily part of the starter.

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Applicable standards

IEC 60947-4-1 (EN 60947-4-1) precisely defines the different points to be considered in order to carry out correct coordination.

Complete coordination for a combination includes the following points:

- Selectivity test between the overload relay and the short-circuit protection device SCPD.
- Short-circuit condition tests:
 - at prospective "r" currents - These currents depend on the rated operational current of the starter (I_e AC-3) and are given by the standard (Table 13). For example:
 - r = 1kA for I_e AC-3 < 16 A
 - r = 3 kA for 16 A < I_e AC-3 < 63 A
 - r = 5 kA for 63 A < I_e AC-3 < 125 A etc.
 - at the rated conditional short-circuit current "I_q" - This is the maximum prospective current that the combination can withstand, for example 50 kA.

Types of coordination

IEC 60947-4-1 (EN 60947-4-1) defines two types of coordination according to the expected level of service continuity. Acceptable extreme damage for the switchgear is divided into two types.

Type 1: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will not be able to then operate without being repaired or having parts replaced.

Type 2: In short-circuit conditions, the contactor or starter does not endanger persons or installations and will be able to operate afterwards. The risk of contacts light welding is acceptable. In this case, the manufacturer must stipulate the measures to be taken with respect to maintenance of the equipment.

The complete ABB offer

ABB has acquired years of experience with respect to problems of coordination and is able to make a complete offer based on tests performed in its qualified laboratories. This offer includes 400 V, 500 V, 690 V networks.

A complete data base of coordination tables, according to IEC 60947-4-1 (EN 60947-4-1), is available on the ABB Website.

In the coordination tables the following short-circuit protection devices are recommended:

- Moulded case circuit-breakers (MCCBs)
- Miniature circuit-breakers (MCBs)
- Switch-disconnector-fuses (aM, gG and BS)
- Manual Motor Starters (MMS).

General remarks applicable to all tables

- Each table is defined for a maximum ambient temperature of 40 °C. For higher temperatures, apply a derating factor according to the following rules:
 - Fuses: factor of 0.8 applied to I_n for an ambient temperature of 70 °C
 - MCCBs and MCBs: factor of 0.8 applied to I_n for an ambient temperature of 60 °C
 - The starter derating factor depends on the operating conditions of thermal overload relays:
 - Factor of 0.9 applied to I_n for an ambient temperature of 70 °C.
- Each table is defined for motor currents: 3-phase motors, 4-pole
- Normal starting means a starting time < 2 s. - Difficult starting means an accelerating time 10 s < t_s < 30 s
 - Tripping classes of thermal overload relays according to IEC 60947-4-1 (EN 60947-4-1): 10A and 10
 - Tripping classes of electronic overload relays according to IEC 60947-4-1 (EN 60947-4-1): 10E, 20E, 30E selectable
- In the tables with MCCBs, these are fitted with the magnetic relay alone. Setting is always carried out at > 12.3 I_e AC-3 so that the transient current peak occurring during starting does not lead to tripping.

Terms and technical definitions

Circuits

- auxiliary circuit: All the conductive parts of a contactor designed to be inserted in a different circuit from the main circuit and the contactor control circuits.
- control circuit: All the conductive parts of a contactor (other than the main circuit and the auxiliary circuit) used to control the contactor's closing operation or opening operation or both.
- main circuit: All the conductive parts of a contactor designed to be inserted in the circuit that it controls.

Thermal overload relay tripping classes

IEC 60947-4-1 defines tripping classes 10 A, 10, 20 and 30. Types 10 A, 10, etc. correspond to the maximum tripping time for a making current at 7.2 times the setting current.

Furthermore, for each class the standard specifies the tripping time for 1.5 times the setting current and sets the non tripping condition at 1.05 times the setting current.

All these data are summarized in the table below.

Extract from IEC 60947-4-1:

Tripping class	10 A	10	20	30
Max. tripping time for 1.5 times the setting current (warm state)	s 120	240	480	720
Tripping time for 7.2 times the setting current (cold state)	s 2 - 10	4 - 10	6 - 20	9 - 30
For 1.05 times the setting current	No tripping			

Electromagnetic compatibility

AF... contactors comply with IEC 60947-1, 60947-4-1 and EN 60947-1, 60947-4-1 standards.

Definitions:

Environment A: "Mainly relates to low-voltage non public or industrial networks/locations/installations (EN 50082-2 article 4) including highly disturbing sources".

Environment B: "Mainly relates to low-voltage public networks (EN 50082-1 article 5) such as residential, commercial and light industrial locations/installations. Highly disturbing sources such as arc welders are not covered by this environment".

Notice for AF09 ... AF38, AF116 ... AF2650 contactors and NF contactor relays: these products have been designed for environment A. Use of this product in environment B may cause unwanted electromagnetic disturbances in which case the user may be required to take adequate mitigation measures.

AF40 ... AF96 have been designed for environment B.

Definitions according to SEMI F47-0706

SEMIF47-0706 defines the voltage sag immunity required for semiconductor processing, metrology and automated test equipment, and on subsystems and components which are used in the construction of semiconductor processing equipment including but not limited to:

- Power supplies
- Generators
- Robots and factory interface
- Chillers, pumps, blowers
- AC operated contactors and contactor relays
- voltage sag: an rms reduction in the AC voltage, at the power frequency, for durations from a half cycle to a few seconds.

The IEC terminology for this phenomenon is voltage dip.

voltage sag immunity: the ability of equipment to withstand momentary electrical power interruptions or sags

Coordination of protections against short circuit

The goal here is to protect electromechanical starters and softstarters.

Any starter is designed to:

- start motors,
- ensure continuous functioning of motors,
- disconnect motors from the supply line,
- guarantee protection of motors against overloads.

The starter is typically made up of a switching device (contactor) and an overload protection device (thermal overload relay or electronic overload relay). These two devices MUST be coordinated with equipment capable of providing protection against short circuit (SCPD: short circuit protective device): typically a circuit breaker with magnetic release only or a switch fuse. These are not necessarily part of the starter.

The characteristics of the starter must comply with the international standard IEC 60947-4-1 which defines the above items as follows:

contactor: a mechanical switching device having only one position of rest, operated otherwise than by hand, capable of making, carrying and breaking currents under normal circuit conditions including overload conditions.

overload release: overload relay or release which operates in the case of overload and also in case of loss of phase.

circuit-breaker: defined by IEC 60947-2 as a mechanical switching device, capable of making, carrying and breaking currents under normal circuit conditions and also making, carrying for a specified time and breaking currents under specified abnormal circuit conditions.

IEC publication 60947-4-1 defines coordination types "1" and "2":

- Type "1" coordination requires that, in the event of a short-circuit, the contactor or starter does not endanger persons or installations and will not then be able to operate without being repaired or parts being replaced.
- Type "2" coordination requires that, in short-circuit conditions, the contactor or starter does not endanger persons or installations and will be able to operate afterwards. The risk of contacts being light welded is acceptable. In this case, the manufacturer must stipulate the measures to be taken with respect to maintenance of the equipment.

Rated operational current I_e.

Current rated by the manufacturer. It is mainly based on the rated operational voltage U_e, the rated frequency, the utilization category, the rated duty and the type of protective enclosure, if necessary.

Conventional free air thermal current I_{th}

Current that the contactor can withstand in free air for a duty time of 8 hours without the temperature rise of its various parts exceeding the maximum values given by the standard.

Operating cycle or cycle

Includes one making operation and one breaking operation.

Cycle time

This is the sum of the current flow time and the no-current time for given cycle.

Electrical durability

Number of on-load operating cycles that the contactor is able to carry out. It depends on the operational current, the operational voltage and the utilization category.

Terms and technical definitions

Mechanical durability

Number of no-current operating cycles that a contactor is able to carry out.

Assessed failure rate

Defined according to IEC 60947-5-4. This rate is given in standard industrial environments for the contactor relays and for the built-in auxiliary contact of contactors.

Load factor

Ratio of the on-load operating time to the total cycle time x 100.

Switching frequency

Number of switching cycles per hour.

Plugging

Stopping or fast reversal in rotation direction of a motor by two supply leads being interchanged while the motor is running.

Inching

Energization of a motor's circuit repeatedly or for short periods with the aim of obtaining small movements of the driven mechanism.

Coil operating limits

Expressed in multiples of the nominal control circuit voltage U_c for the upper and lower limits.

Mounting position

Comply with the manufacturer's instructions. Restrictions are to be taken into account for certain mounting positions.

Rated breaking or making capacity

Root mean square (r.m.s.) value of the current that the contactor is able to break or make at a given voltage according to the conditions specified by standards and for a given utilization category.

Intermittent duty

Duty during which the contactor is successively closed or open for periods which are too short to enable the contactor to achieve thermal balance.

Ambient temperature

Air temperature close to the contactor.

Time

- Time constant: Ratio of the inductance to the resistance ($L/R = \text{mH}/\Omega = \text{ms}$).
- Short-time withstand current: Current that the contactor is able to withstand in closed position for a short time interval and in specified conditions.
- Closing time: Time interval between the coil energization and the instant the contacts touch on all the poles.
- Opening time: Time interval between the coil de-energization and the instant the contacts separate on all the poles.

Rated control voltage U_c

Control voltage value for which the control circuit is sized.

Rated operational voltage U_e

Voltage to which the contactor's utilization characteristics refer. In three-phase it is the phase-to-phase voltage.

Rated insulation voltage U_i

Reference voltage for dielectric tests and creepage distances.

Rated impulse withstand voltage U_{imp}

Peak value of an impulse voltage, having a specified form and polarity, which does not cause breakdown in specific test conditions.

Shock withstand

Requirement for vehicles, crane drives, installations on board ships and plug-in equipment. For the acceptable "g" values, the contacts must not change position and the thermal overload relays must not trip.

Resistance to vibrations

Requirements for vehicles, boats and other means of transport. For the specified vibration amplitude and frequency values the device must remain able to operate.

Standards and utilization categories

Utilization categories:

A contactor's duty is characterised by the utilization category together with the rated operational voltage and current indicated.

Utilization categories for contactors according to IEC 60947-4-1:

Alternating current:	AC-1	Non-inductive or slightly inductive loads, resistance furnaces.
	AC-2	Slip-ring motors: starting, switching off.
	AC-3	Cage motors: starting, switching off running motors.
	AC-4	Cage motors: starting, plugging, inching.
	AC-5a	Discharge lamp switching.
	AC-5b	Incandescent lamp switching.
	AC-6a	Transformer switching.
	AC-6b	Capacitor bank switching.
	AC-8a	Hermetic refrigeration compressor motor control with manual resetting of overload releases.
	AC-8b	Hermetic refrigeration compressor motor control with automatic resetting of overload releases.
Direct current:	DC-1	Non inductive or slightly inductive loads, resistance furnaces.
	DC-3	Shunt motors: starting, plugging, inching, dynamic breaking of DC motors.
	DC-5	Series motors: starting, plugging, inching, dynamic breaking of DC motors.
	DC-6	Incandescent lamp switching.

Utilization categories for contactor relays according to IEC 60947-5-1:

Alternating current:	AC-12	Control of resistive loads and static loads with opto-coupler isolation.
	AC-13	Control of static loads with transformer isolation.
	AC-14	Control of weak electromagnetic loads (≤ 72 VA).
	AC-15	Control of electromagnetic loads (> 72 VA).
	DC-12	Control of resistive loads and static loads with opto-coupler isolation.
Direct current:	DC-13	Control of DC electromagnets.
	DC-14	Control of DC electromagnets having economy resistors.

In fact some applications, and the specific criteria characterizing the various loads controlled by contactors, may modify the utilization characteristics of the contactors. The main applications concerned are:

Capacitor bank switching

Account must be taken of high peaks when the current is made and of harmonic currents during continuous duty. For this application, IEC publication 60947-4-1 stipulates utilization category AC-6b. The operational currents or powers acceptable for the contactors are determined by our electrical tests; IEC publication 60947-4-1 gives the calculating formula for determining the operational current (Table 9).

Transformer switching

Account must be taken of the peaks due to magnetization phenomena when the current is made.

For this application, IEC publication 60947-4-1 stipulates utilization category AC-6a. The operational currents or powers acceptable for the contactors are determined using the values obtained for AC-3 or AC-4 category tests and the calculating formula given in IEC 60947-4-1 (Table 9).

Lighting circuit switching

The current peaks occurring on energization of the circuit and the power factor depend on the type of lamps, the connection mode and whether or not there is compensation.

For this application, IEC publication 60947-4-1 stipulates two standard utilization categories:

- AC-5a for discharge lamp switching.
- AC-5b for incandescent lamp switching.

Slip-ring motor switching

The contactors used for short-circuiting rotor resistors can be used for rotor voltages up to 2 times the rated operational voltage.

The conditions of use of rotor contactors depend on the connection mode of the main poles. IEC 60947-4-1 stipulates AC-2 utilization category for startor contactor.

Standards and utilization categories

Utilization categories (cont.)

DC power circuit switching

Arc suppression is more difficult in direct current than in alternating current. Higher the time constant and voltage, heavier the breaking conditions: consequently several poles have to be connected in series.

AC high current circuit switching

Possibility of increasing performances by connecting poles in parallel.

Circuit switching during temporary and intermittent duty

In these cases higher operational currents are acceptable.

Influence of the length of the conductors used in the contactor control circuit

According to the operational voltages, the cross-sectional areas, the coil consumption and the control layout, difficulties due to line resistances and capacitances may appear during contactor closing and opening orders.

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Making and breaking conditions for utilization categories

Utilization category	Durability test conditions						Occasional operation Making and breaking capacities - 50 operating cycles					
	Making conditions			Breaking conditions			Making conditions			Breaking conditions		
	I/le	U/Ue	Cos. or L/R (ms)	I/le	U/Ue	Cos. or L/R (ms)	Ic/le	Ur/Ue	Cos. or L/R (ms)	Ic/le	Ur/Ue	Cos. or L/R (ms)

Contactors for AC circuit switching

AC-1	1	1	0.95	1	1	0.95	1.5	1.05	0.8	1.5	1.05	0.8	
AC-2	2.5	1	0.65	2.5	1	0.65	4	1.05	0.65	4	1.05	0.65	
AC-3	le < 17 A	6	1	0.65	1	0.17	0.65	10	1.05	0.45	8	1.05	0.45
	17 < le < 100 A	6	1	0.35	1	0.17	0.35	10	1.05	0.45	8	1.05	0.45
	le > 100 A	6	1	0.35	1	0.17	0.35	10	1.05	0.35	8	1.05	0.35
AC-4	le < 17 A	6	1	0.65	6	1	0.65	12	1.05	0.45	10	1.05	0.45
	17 < le < 100 A	6	1	0.35	6	1	0.35	12	1.05	0.45	10	1.05	0.45
	le > 100 A	6	1	0.35	6	1	0.35	12	1.05	0.35	10	1.05	0.35

Contactors for DC circuit switching

DC-1	1	1	1	1	1	1	1.5	1.05	1	1.5	1.05	1
DC-3	2.5	1	2	2.5	1	2	4	1.05	2.5	4	1.05	2.5
DC-5	2.5	1	7.5	2.5	1	7.5	4	1.05	15	4	1.05	15

Contactors for AC circuit switching

AC-14	(≤ 72 VA)	–	–	–	–	–	6	1.1	0.7	6	1.1	0.7	
AC-15	(> 72 VA)	10	1	0.7	1	1	0.4	10	1.1	0.3	10	1.1	0.3

Contactors for AC circuit switching

Utilization category	Standard operation						Occasional operation Making and breaking capacities - 50 operating cycles					
	Making conditions			Breaking conditions			Making conditions			Breaking conditions		
	I/le	U/Ue	T _{0.95}	I/le	U/Ue	T _{0.95}	Ic/le	Ur/Ue	T _{0.95}	Ic/le	Ur/Ue	T _{0.95}
DC-13	1	1	6 P(1)	1	1	6 P(1)	1.1	1.1	6 P(1)	1.1	1.1	6 P(1)
DC-14	–	–	–	–	–	–	10	1.1	15 ms	10	1.1	15 ms

(1) The value "6 x P" is the result of an empirical relation which is estimated to represent most DC magnetic loads up to the highest limit of P = 50 W (6 x P = 300 ms). It is accepted that loads having drawn energy above 50 W are made up of weaker loads in parallel. As a consequence, the 300 ms value must form the highest limit whatever the value of the power drawn.

Key:

U (I) = applied voltage (current)

Ur = recovery voltage

L/R = test circuit time constant

Ue (Ie) = rated operational voltage (current)

Ic = making and breaking current expressed in DC or in AC like the r.m.s. value of the symmetrical components

T_{0.95} = time required to reach 95% of the current in steady-state conditions, expressed in milliseconds

Degrees of protection

General

In an installation, the degree of protection required for electrical equipment depends on the environmental characteristics. The degree of protection, ensured by the enclosure of equipment or by the cubicle containing the equipment is expressed by the IP code which gives the level of protection against access to hazardous parts, the ingress of foreign bodies and/or the ingress of water, in compliance with IEC 60529, IEC 60947-1.

Besides the IP symbol, the complete code has two figures followed (optionally) by two additional letters. A short description of the elements used in IP coding is given below.

IP.. code	Figures or letters	Specifications for installation protection	Protection of persons
First figure		Against ingress of foreign bodies	Against access to hazardous parts with:
	0	No protection	No protection
	1	Diameter > 50 mm	Back of hand
	2	Diameter > 12.5 mm	Finger
	3	Diameter > 2.5 mm	Tool
	4	Diameter > 1 mm	Wire
	5	Limited protection against dust	Wire
	6	Total protection against dust	Wire
Second figure		Against entrance of water having a harmful effect	
	0	No protection	
	1	Vertical dripping	
	2	Dripping at a vertical angle of < 15°	
	3	Rain at a vertical angle of < 60°	
	4	Splashing	
	5	Low pressure water jet	
	6	Powerful water jets	
	7	Temporary immersion	
	8	Permanent immersion	
Additional letter (optional) for use with:		Against ingress of foreign bodies	Against access to hazardous parts with:
First figure 0	A	Stopped by a barrier with a 50 mm Ø sphere	Back of hand
First figure 0 or 1	B	Entrance of test finger limited to 80 mm	Finger
First figure 1 or 2	C	Wire with 2.5 mm Ø and length of 100 mm	Tool
First figure 2 or 3	D	Wire with 1 mm Ø and length of 100 mm	Wire
Additional letter (optional)		Specific additional information	
	H	High voltage apparatus	–
	M	Moving parts which are moving during water test	
	S	Moving parts which are stationary during water test	
	W	Specified atmospheric conditions	

Note: The type of enclosure or cubicle in which the equipment must be installed prevails with respect to the degree of protection.

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