

No. of Phases		3	Noise Standard		IS:12065	
Frame Designation		225SX	Duty		S1	
Rated Output	kW	18.5	Insulation Class		F	
	HP	25.0	Cooling IS:6362		IC411	
No. of Poles		8	Terminal Box Details	Type	HM5GN	
Rated Voltage		V 415		Terminal Size	M8	
Rated Frequency		Hz 50		No. of Terminal	6	
Rated Current		A 37.5		Max. cable size (Cu) mm <sup>2</sup>	2x3Cx70.0	
Rated Speed		rpm 732	Bearing Data	DE	6313	
Rated Torque		kgm 24.62		NDE	6313	
Efficiency	Full load	% 88.6	Lubrication	Mobil / Unirex N3		
	3/4 load	% 88.6		Life L10 (Direct coupled )	hrs.	50,000
	1/2 load	% 86.0		Regreasing Time	hrs.	8,000
Power factor	Full load	0.77	Lifting Eyebolt IS:4190		M16	
	3/4 load	0.70	Motor Weight (approx)	kg	380.0	
	1/2 load	0.61	Rotor GD <sup>2</sup>	kgm <sup>2</sup>	1.5437	
Max. Temp. Rise (Res.)		°C 70	Ambient Temp.		°C 50	
Acceleration Time		sec. -	Overall Dimensions of Packed motor (LxBxH) (mm)			
Stator Connection		D				
Tropicalised? (Yes / No)		Yes	Voltage Variation ±		% 10	
I <sub>st</sub> / I <sub>r</sub>		6.0	Frequency Variation ±		% 5	
T <sub>st</sub> / T <sub>r</sub>		2.0	Combiend Variation ±		% 10	
T <sub>po</sub> / T <sub>r</sub>		2.2	Brake	Size	31	
Locked rotor withstand time	Hot	sec. 13		Torque	Nm 600	
	Cold	sec. 30		Safety Factor	2.48	
Reference Standard		IS:12615		Release time	ms 500	
Protection IS:4691		IP 54		Volts (DC)	V 190	
Vibration Standard		IS:12075	Data subject to tolerance as per IS: 12615			

Remarks: (1) Efficiency Class : IE2  
(2) Motor Construction : TEFC

Prep.: SK

Chkd.: SPJ

Date: 07/05/2020

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