





Solid Copper Conductor

XLPE Insulation

PVC type ST2 Inner Sheath

Gal. Steel Round Wire Armour

Extruded FR – LSH PVC type ST2 Outer Sheath



## LT XLPE CABLE

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Particulars		4 Core X 1.5 Sq.mm		
Name of Manufacturer		Polycab India Ltd.		
Type of cable		2XWY		
Voltage Grade V		1100		
No of cores X size in sqmm		4 Core X 1.5 Sq.mm		
Conductor				
a)	Material	Plain annealed Copper as per Class 1 of IS:8130/2013		
b)	Max. d.c. resistance of conductor at 20° C (ohm/km)	12.1000		
c)	Shape of the conductor	Solid Circular		
Insulation				
a)	Material	XLPE as per IS 7098(Pt-1)/88, Latest		
b)	Nominal thickness (mm)	0.7		
c)	Core Identification	Red, Yellow, Blue & Black		
Inner Sheath				
a)	Material	Extruded PVC Type ST2 as per IS:5831/84		
b)	Minimum thickness (mm)	0.3		
Armouring				
a)	Material	Galvanised Steel		
b)	Type of armouring	Round Wire		
c)	Nominal size of armour (mm)	1.400		
d)	Tolerance	+/- 0.040		
Outer Sheath				
a)	Material	Extruded FR-LSH PVC Type ST2 as per IS:5831/84		
b)	Thickness (mm)	1.24 (Min.)		
c)	Colour of outer sheath.	Black		
Electrical Parameters				
a)	Max. a.c. resistance of conductor at $90^{\circ}$ C (ohm/km)	15.4000		
b)	Calculated Cable reactance (ohm/km)	0.1060		





Standard Drum Length (Mtr.)

c) Impedance of cable (ohm/km) 15.4000
d Approx. Cable Capacitance (mfd/km) 0.16

Maximum conductor temperature under normal operating conditions 90°C

Maximum conductor temperature at the termination of short circuit 250°C

Short Circuit rating of conductor for the duration of 1 sec (kA)

(NA)	
Continuous Current carrying capacities:-	
(a) In Ground at 30°C (A)	26
(b) In Air at 40°C (A)	23
Applicable Standard	IS 8130/2013,IS 7098 Part I/88, IS 5831/84, IS 3975/1999 etc. with latest up to date amendments
Approx. overall diameter of the cable in mm	13.5 +/- 2.0
Minimum bending radius	12 times Overall diameter
Max. Tensile strength	
(i) for Cables pulled with stocking (Newtons)	$9 \times D^2$ , D is the cable OD in mm
(ii) for Cables pulled with pulling eyes (N)	300
Embossing	POLYCAB ELECTRIC 1100 VOLTS GRADE XLPE FR-LSH
Printing	YEAR POLYCAB ELECTRIC 1100 VOLTS GRADE XLPE FR- LSH CABLE SIZE CABLE TYPE WITH SEQUENTIAL

Non- Standard Drum Length (Mtr.)		Maximum 5% of order quantity		
FR-LSH PROPERTIES				
a)	Oxygen Index	Min. 29% as per ASTM D- 2863		
b)	Temperature Index	Min. 250 Deg.C as per ASTM D- 2863		
c)	Smoke Density Rating	Max. 60% as per ASTM D- 2843		
d)	Acid Gas Generation	Max. 20% as per IEC- 754- 1		
e)	Flammability Test	As per IEC:332-I		

1000 ± 5%

MARKING at every one meter interval.

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Note:-The values given above are subject to tolerances as per the relevant standards.