





Solid Copper Conductor

PVC type ST2 Inner Sheath

Gal. Steel Round Wire Armour

Extruded FR – LSH PVC type ST2 Outer Sheath



LT XLPE CABLE

DESIGN CODE: LVIS09CXSWYL004C2.5SA002S Document ID: TE/QMS/F/02

Particulars	4 Core X 2.5 Sq.mm
Name of Manufacturer	Polycab India Ltd.
Type of cable	2XWY
Voltage Grade V	1100
No of cores X size in sqmm	4 Core X 2.5 Sq.mm
Conductor	
a) Material	Plain annealed Copper as per Class 1 of IS:8130/2013
b) Max. d.c. resistance of conductor at 20° C (ohm/km)	7.4100
c) Shape of the conductor	Solid Circular
Insulation	
a) Material	XLPE as per IS 7098(Pt-1)/88, Latest
b) Nominal thickness (mm)	0.7
c) Core Identification	Red,Yellow, Blue & Black
Inner Sheath	
a) Material	Extruded PVC Type ST2 as per IS:5831/84
b) Minimum thickness (mm)	0.3
Armouring	
a) Material	Galvanised Steel
b) Type of armouring	Round Wire
c) Nominal size of armour (mm)	1.400
d) Tolerance	+/- 0.040
Outer Sheath	
a) Material	Extruded FR-LSH PVC Type ST2 as per IS:5831/84
b) Thickness (mm)	1.24 (Min.)
c) Colour of outer sheath.	Black
Electrical Parameters	
Max. a.c. resistance of conductor at 90° C (ohm/km)	9.4500
b) Calculated Cable reactance (ohm/km)	0.0983





c) Impedance of cable (ohm/km)	9.4500
d Approx. Cable Capacitance (mfd/km)	0.19
Maximum conductor temperature under normal operating conditions	90°C
Maximum conductor temperature at the termination of short circuit	250°C
Short Circuit rating of conductor for the duration of 1 sec (kA)	0.36
Continuous Current carrying capacities:-	
(a) In Ground at 30°C (A)	34
(b) In Air at 40°C (A)	30
Applicable Standard	IS 8130/2013,IS 7098 Part I/88, IS 5831/84, IS 3975/1999 etc. with latest up to date amendments
Approx. overall diameter of the cable in mm	14.0 +/- 2.0
Minimum bending radius	12 times Overall diameter
Max. Tensile strength	
(i) for Cables pulled with stocking (Newtons)	$9 \times D^2$, D is the cable OD in mm
(ii) for Cables pulled with pulling eyes (N)	500
Embossing	POLYCAB ELECTRIC 1100 VOLTS GRADE XLPE FR-LSH
Printing	YEAR POLYCAB ELECTRIC 1100 VOLTS GRADE XLPE FRELSH CABLE SIZE CABLE TYPE WITH SEQUENTIAL MARKING at every one meter interval.
Standard Drum Length (Mtr.)	1000 ± 5%
Non- Standard Drum Length (Mtr.)	Maximum 5% of order quantity
FR-LSH PROPERTIES	
a) Oxygen Index	Min. 29% as per ASTM D- 2863
b) Temperature Index	Min. 250 Deg.C as per ASTM D- 2863
c) Smoke Density Rating	Max. 60% as per ASTM D- 2843
d) Acid Gas Generation	Max. 20% as per IEC- 754- 1

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Note:-The values given above are subject to tolerances as per the relevant standards.