





Stranded Aluminium Conductor Extruded Semi-Conducting Compound XLPE Insulation

Extruded Semi-Conducting Compound

Metallic Screen

Extruded Inner Sheath

Filler Material

Gal. Steel Round Wire Armour Extruded PVC type ST2 Outer Sheath



HT XLPE CABLE

DESIGN CODE: MVIS12AXSWY2003C400SA001S Document ID: TE/QMS/F/02

Partic	:ulars	3 Core X 400 Sq.mm
Name	of Manufacturer	POLYCAB INDIA LTD
Type of Cable		A2XWY
Voltage Grade kV		12.7/22 (E)
No of cores X size in sqmm		3 Core X 400 Sq.mm
Maximum conductor temperature under normal operating conditions		90°C
Maxim short c	um conductor temperature at the termination of ircuit	250°C
Permissible Voltage Variation		± 10%
Permissible Frequency Variation		± 5%
Combi	ned Voltage & Frequency variation	± 10%
Cond	uctor	
a)	Material	H4 Grade Aluminium as per Class 2 of IS: 8130, latest
b)	Maximum d.c. resistance of conductor at 20° C (ohm/km)	0.0778
c)	Shape	Stranded Compacted Circular
Cond	uctor Screening	
a)	Material	Extruded Semi-conducting Compound
b)	Nominal thickness (mm)	0.3
Insula	ation	
a)	Material	XLPE as per IS 7098(Pt-2)/2011
b)	Nominal thickness (mm)	6
c)	Core identification	By Coloured strips(Red,Yellow,Blue)
Insula	tion Screening	
(i)	Non - Metallic	
a)	Material	Extruded Semi-conducting Compound
b)	Nominal thickness (mm)	0.3
(ii)	Metallic	
a)	Material	Single Layer of Copper Tape
b)	Approximate thickness (mm)	0.03
c)	Earth fault Current withstand capacity of Cu Tape for 1 sec (KA)	0.46 kA for 1 Sec, All 3 Cores Combined
Inner	Sheath	
a)	Material	Extruded PVC Type ST2 to IS:5831, latest





b)	Minimum thickness (mm)	0.7
Armo	uring	
a)	Material	Galvanised Steel
b)	Type of armouring	Round Wire
c)	Nominal size of armour (mm)	4
d)	Tolerance on armour dimensions	± 0.10 mm
Outer	Sheath	
(i)	Material	Extruded PVC Type 'ST2' as per IS:5831, latest
(ii)	Thickness (mm)	3.00 (Min.)
(iii)	Colour of sheath	Black
Electr	ical Parameters	
a)	Max. a.c. resistance of conductor at 90° C (ohm/km)	0.102
b)	Approx. Cable Capacitance (mfd/km)	0.32
c)	Approx. Cable reactance (ohm/km)	0.0914
d)	Impedance of cable (ohm/km)	0.137
Conti	nuous Current carrying capacities :-	
Conti (a)	nuous Current carrying capacities :- In Ground at 30°C (A)	400
	, , ,	400 519
(a) (b)	In Ground at 30°C (A)	1.5.
(a) (b) Short C (kA)	In Ground at 30°C (A) In Air at 40°C (A)	519
(a) (b) Short C (kA) Standa	In Ground at 30°C (A) In Air at 40°C (A) Circuit rating of conductor for the duration of 1 sec	519 37.79 IS 7098 Part 2/2011, IS 8130/2013, IS 5831/1984, IS
(a) (b) Short C (kA) Standa	In Ground at 30°C (A) In Air at 40°C (A) Circuit rating of conductor for the duration of 1 sec and to which the cables confirm C. Overall diameter (mm)	519 37.79 IS 7098 Part 2/2011, IS 8130/2013, IS 5831/1984, IS 3975/1999 etc. with latest up to date amendments
(a) (b) Short C (kA) Standa Approx	In Ground at 30°C (A) In Air at 40°C (A) Circuit rating of conductor for the duration of 1 sec and to which the cables confirm C. Overall diameter (mm) sing	519 37.79 IS 7098 Part 2/2011, IS 8130/2013, IS 5831/1984, IS 3975/1999 etc. with latest up to date amendments 93.0 ± 3.0
(a) (b) Short C (kA) Standa Approx Embos	In Ground at 30°C (A) In Air at 40°C (A) Circuit rating of conductor for the duration of 1 sec and to which the cables confirm C. Overall diameter (mm) sing	519 37.79 IS 7098 Part 2/2011, IS 8130/2013, IS 5831/1984, IS 3975/1999 etc. with latest up to date amendments 93.0 ± 3.0 YEAR POLYCAB ELECTRIC 12.7/22 KV (E) GRADE XLPE YEAR POLYCAB ELECTRIC 12.7/22 KV (E) GRADE XLPE CABLE SIZE CABLE TYPE WITH SEQUENTIAL MARKING at
(a) (b) Short C (kA) Standa Approx Embos Printing	In Ground at 30°C (A) In Air at 40°C (A) Circuit rating of conductor for the duration of 1 sec and to which the cables confirm C. Overall diameter (mm) sing	519 37.79 IS 7098 Part 2/2011, IS 8130/2013, IS 5831/1984, IS 3975/1999 etc. with latest up to date amendments 93.0 ± 3.0 YEAR POLYCAB ELECTRIC 12.7/22 KV (E) GRADE XLPE YEAR POLYCAB ELECTRIC 12.7/22 KV (E) GRADE XLPE CABLE SIZE CABLE TYPE WITH SEQUENTIAL MARKING at every one meter interval.
(a) (b) Short C (kA) Standa Approx Embos Printing Minimu Standa	In Ground at 30°C (A) In Air at 40°C (A) Circuit rating of conductor for the duration of 1 sec and to which the cables confirm C. Overall diameter (mm) sing Gum Bending radius(mm)	519 37.79 IS 7098 Part 2/2011, IS 8130/2013, IS 5831/1984, IS 3975/1999 etc. with latest up to date amendments 93.0 ± 3.0 YEAR POLYCAB ELECTRIC 12.7/22 KV (E) GRADE XLPE YEAR POLYCAB ELECTRIC 12.7/22 KV (E) GRADE XLPE CABLE SIZE CABLE TYPE WITH SEQUENTIAL MARKING at every one meter interval. 15 times Overall diameter

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Note:-The values given above are subject to tolerances as per the relevant standards.