





Stranded Aluminium Conductor Extruded Semi-Conducting Compound XLPE Insulation Extruded Semi-Conducting Compound

Metallic Screen

Extruded Inner Sheath

Filler Material

Gal. Steel Flat Strip Armour

Extruded PVC type ST2 Outer Sheath



HT XLPE CABLE

DESIGN CODE: MVIS13AXSFY2003C400SA001S Document ID: TE/QMS/F/02

Pa	rticulars	3 Core X 400 Sq.mm		
Nar	me of Manufacturer	POLYCAB INDIA LTD		
Тур	e of Cable	A2XFY		
Vol	tage Grade kV	19/33 (E)		
No	of cores X size in sqmm	3 Core X 400 Sq.mm		
	ximum conductor temperature under normal erating conditions	90°C		
	ximum conductor temperature at the termination of ort circuit	250°C		
Per	missible Voltage Variation	± 10%		
Per	missible Frequency Variation	± 5%		
Cor	mbined Voltage & Frequency variation	± 10%		
Co	Conductor			
ā	a) Material	H4 Grade Aluminium as per Class 2 of IS: 8130, latest		
k	Maximum d.c. resistance of conductor at 20° C (ohm/km)	0.0778		
c	:) Shape	Stranded Compacted Circular		
Co	nductor Screening			
ā	a) Material	Extruded Semi-conducting Compound		
k	o) Nominal thickness (mm)	0.3		
Ins	sulation			
a	a) Material	XLPE as per IS 7098(Pt-2)/2011		
k	o) Nominal thickness (mm)	8.8		
C	c) Core identification	By Coloured strips(Red,Yellow,Blue)		
Ins	Insulation Screening			
(i) Non - Metallic			
ā	a) Material	Extruded Semi-conducting Compound		
b	o) Nominal thickness (mm)	0.3		
(i	i) Metallic			
	a) Material	Single Layer of Copper Tape		
k	o) Approximate thickness (mm)	0.03		
C	Earth fault Current withstand capacity of Cu Tape for 1 sec (KA)	0.46 kA for 1 Sec, All 3 Cores Combined		
Inr	ner Sheath			
ā	a) Material	Extruded PVC Type ST2 to IS:5831, latest		





b) Minir	num thickness (mm)	0.7		
Armouring	Armouring			
a) Mate	rial	Galvanised Steel		
b) Type	of armouring	Flat Strip		
c) Nom	inal size of armour (mm)	4.0 x 0.8		
d) Toler	ance on armour dimensions	± 10%		
Outer Shea	Outer Sheath			
(i) Mate	rial	Extruded PVC Type 'ST2' as per IS:5831, latest		
(ii) Thick	ness (mm)	3.00 (Min.)		
(iii) Colou	ur of sheath	Black		
Electrical P	Electrical Parameters			
a) Max. (ohm	a.c. resistance of conductor at 90° C /km)	0.102		
b) Appr	ox. Cable Capacitance (mfd/km)	0.24		
c) Appr	ox. Cable reactance (ohm/km)	0.101		
d) Impe	dance of cable (ohm/km)	0.144		
Continuous	Continuous Current carrying capacities :-			
(a) In Gr	ound at 30°C (A)	400		
(b) In Air	at 40°C (A)	519		
Short Circuit ((kA)	rating of conductor for the duration of 1 sec	37.79		
Standard to v	hich the cables confirm	IS 7098 Part 2/2011, IS 8130/2013, IS 5831/1984, IS 3975/1999 etc. with latest up to date amendments		
Approx. Ove	rall diameter (mm)	100.0 ± 3.0		
Embossing		YEAR POLYCAB ELECTRIC 19/33 KV (E) GRADE XLPE		
Printing		YEAR POLYCAB ELECTRIC 19/33 KV (E) GRADE XLPE CABLE SIZE CABLE TYPE WITH SEQUENTIAL MARKING at every one meter interval.		
Minimum Be	nding radius(mm)	15 times Overall diameter		
Standard Dru	m Length (mtr)	500 +/- 5%		

Rev. No.: 00 Issued Date: 02/04/2018

Note:-The values given above are subject to tolerances as per the relevant standards.