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PRICE-LIST• Dated: 8th FEBRUARY 2024 • W.E.F.: 11th MARCH 2024 • LP NO. 1/2023-2024

# **POLYCAB COPPER ARMOURED CABLES**

**RATE PER METER** 

PVC/XLPE ARMOURED Cables with COPPER Conductor 650/1100 V. Grade Confirming to IS:7098 (Pt-1) 1988.

NO. OF CORES	1.5 SQ. MM. 2XWY / 2XFY	2.5 SQ. MM. 2XWY / 2XFY	CROSS SECTION IN SQ. MM.	2 CORE	3 CORE	3.5 CORE	4 CORE	5 CORE	6 CORE
2	182.00	250.00	4	340.00	455.00		574.00	812.00	1000.00
3	221.00	324.00	6	465.00	629.00		812.00	1118.00	1347.00
	221.00	324.00	10	740.00	1011.00		1329.00	1868.00	
4	273.00	407.00	16	1030.00	1512.00		1947.00	2782.00	
5	327.00	483.00	25	1615.00	2302.00	2769.00	3033.00	4345.00	
6	384.00	573.00	35	2259.00	3189.00	3617.00	4194.00	6041.00	
0	384.00	373.00	50	3058.00	4393.00	5087.00	5791.00	8059.00	
7	428.00	650.00	70	4227.00	6200.00	7287.00	8612.00		
8	552.00	749.00	95	6168.00	9164.00	10455.00	11984.00		
10	624.00	939.00	120	7353.00	11293.00	13802.00	15244.00		
12	685.00	1078.00	150	9207.00	14009.00	15920.00	18411.00		
14	781.00	1220.00	185	11397.00	17581.00	20530.00	23353.00		
16	876.00	1384.00	240	14684.00	22841.00	26413.00	30096.00		
19	1039.00	1659.00	300	18597.00	28337.00	33224.00	38293.00		
24	1301.00	2079.00	400	25299.00	37377.00	42776.00	49005.00		

# POLYCAB ALUMINIUM ARMOURED CABLES RATE PER METER

PVC/XI	PVC/XLPE ARMOURED Cables with ALUMINIUM Conductor 650/1100 V. Grade Confirming to IS:7098 (Pt-1) 1988.							
CROSS SECTION IN SQ. MM.	1 CORE	2 CORE	3 CORE	3.5 CORE	4 CORE			
2.5		143.00	152.00		177.00			
4		157.00	177.00		208.00			
6		205.00	221.00		266.00			
10		259.00	282.00		320.00			
16	161.00	263.00	293.00		383.00			
25	209.00	307.00	375.00	442.00	470.00			
35	249.00	359.00	493.00	546.00	618.00			
50	301.00	457.00	639.00	731.00	801.00			
70	385.00	641.00	854.00	989.00	1090.00			
95	428.00	769.00	1066.00	1236.00	1380.00			
120	517.00	937.00	1331.00	1517.00	1710.00			
150	609.00	1176.00	1576.00	1782.00	2039.00			
185	746.00	1404.00	1978.00	2255.00	2500.00			
240	947.00	1796.00	2529.00	2894.00	3317.00			
300	1164.00	2189.00	3131.00	3537.00	4182.00			
400	1469.00	2693.00	4058.00	4522.00	5315.00			

TERMS: (1) All Taxes Extra as applicable. (2) Rates are subject to change without prior notice. (3) This cancels all our previous Price Lists.





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# POLYCAB H.T. XLPE ARMOURED ALUMINIUM CABLES

"POLYCAB" Brand Stranded Compact Circular Aluminium Conductor, Conductor Screen With Extruded Semi
Conducting Compound, XLPE Insulated, Insulation Screening with extruded Semi Comnducting Compound in
combination with Copper Tape, cores laid up, innersheath of PVC tape, galvanised flat steel strip armoured and
overall PVC Sheathed Cable conforming to IS 7098/ (PART-II) 1985 with latest amendments.

RATE PER METER

	ROSS SECTION SQ. MM.	6.6 KV (UE) 11 KV (E)	22 KV (E)	33 KV (E)
3	X 35	1285.00		<del></del>
3	X 50	1511.00		<del></del>
3	X 70	1810.00		<del></del>
3	X 95	2093.00	2902.00	3790.00
3	X 120	2482.00	3221.00	4157.00
3	X 150	2872.00	3679.00	4646.00
3	X 185	3314.00	4109.00	5081.00
3	X 240	3998.00	4965.00	5901.00
3	X 300	4732.00	5625.00	6530.00
3	X 400	5905.00	6664.00	7826.00

NOTE: ROUND WIRE ARMOURING FOR H.T. CABLES ADD 25% EXTRA IN ABOVE RATES.

PRICE-LIST● Dated: 8th FEB 2024 • W.E.F.: 11th MAR 2024

# **OVERALL SHIELDED-ARMOURED INSTRUMENTATION CABLES**

"POLYCAB" Str/Solid Cu PVC XLPE Insulated Core/Pair/Traid Quad Iaid up together with AI (Inner sheathed GI Steel Wire Mylar/Drain Wire) Round/Strip PVC Outer Sheathed Instrumentation.

RATE PER METER

FVC Outer Sheathed instrumentation.									VAIL	LIZ IVI	
TYPE	NO.	SIZE	RATE	SIZE	RATE	SIZE	RATE	SIZE	RATE	SIZE	RATE
PAIR	1	0.5	124	0.75	144	1	161	1.5	192	2.5	264
PAIR	2	0.5	181	0.75	217	1	250	1.5	311	2.5	447
PAIR	3	0.5	217	0.75	272	1	325	1.5	415	2.5	617
PAIR	4	0.5	260	0.75	331	1	399	1.5	522	2.5	783
PAIR	5	0.5	301	0.75	390	1	476	1.5	631	2.5	959
PAIR	6	0.5	347	0.75	453	1	551	1.5	736	2.5	1119
PAIR	8	0.5	426	0.75	567	1	700	1.5	942	2.5	1445
PAIR	10	0.5	511	0.75	674	1	844	1.5	1148	2.5	1763
PAIR	12	0.5	579	0.75	787	1	993	1.5	1345	2.5	2101
PAIR	16	0.5	726	0.75	972	1	1259	1.5	1736	2.5	2718
TRIAD	1	0.5	150	0.75	181	1	205	1.5	253	2.5	350



LP NO.1/2023-2024

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# JELLYFILLED ARMOURED TELEPHONE CABLES

# **RATE PER METER**

NO. OF PAIRS	ARMOURED (0.50 MM)
5	161
10	257
20	374
50	807
100	1710
200	3142

TERMS: (1) All Taxes Extra as applicable. (2) Rates are subject to change without prior notice. (3) This cancels all our previous Price Lists.

# **OUR BANK DETAILS**

**Beneficiary Name: Vashi Integrated Solutions Limited.** 

Bank Name: HDFC BANK LTD. Bank Name: HDFC BANK LTD. Bank A/C No.: 50200050070484 IFSC Code.: HDFC0000240







PRICE-LIST• Dated: 8th JANUARY 2024 • W.E.F.: 8th JANUARY 2024 • LP NO. 06/2023-24

# FR / PVC INSULATED INDUSTRIAL FLEXIBLE CABLE

Polycab FR PVC Insulated Single Core Unsheathed Industrial Flexible Cable conforming to IS 694:2010 with Bright Annealed Copper Conductor for Voltage Grade1100Volts

Rate Per Meter

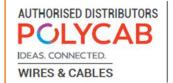
Polycab PVC Insulated and PVC Round Sheathed Multi Core Bright Annealed Bare Copper Conductor Heavy Duty Industrial Flexible Cablesfor Voltage Grade1100 Volts conforming to IS:694:2010 Rate Per Meter

COND. AREA SQ.MM	COND. CONST. (NO./ DIA.MM)	AMPS.	SINGLE CORE	PKG.	2 Core	3 Core	4 Core	2 CORE to 4 CORE PKG.	5 Core	6 Core
0.50	16/0.20	05	11.25	24	30.60	42.00	53.75	5	67.55	80.75
0.75	24/0.20	08	16.00	24	40.95	56.60	73.75	5	95.20	114.50
1.00	32/0.20	13	20.40	20	51.30	73.30	93.75	5	123.00	147.00
1.50	30/0.25	17	29.50	16	69.95	99.55	131.00	5	166.00	205.00
2.50	50/0.25	24	48.50	12	115.25	159.00	213.00	4	275.50	330.50
4.00	56/0.30	30	75.80	8	169.25	244.00	319.00	1	434.00	520.00
6.00	84/0.3	38	112.20	6	248.00	359.00	473.00	1	639.00	768.00
10.00	80/0.4	52	194.00	1	426.00	622.00	814.00	1	1099.00	
16.00	126/0.4	70	305.00	1	674.00	980.00	1291.00	-	1686.00	
25.00	196/0.4	88	482.00	1	1101.00	1595.00	2107.00	-	3008.00	
35.00	276/0.4	110	674.00	1	1533.00	2215.00	2928.00	-	4120.00	
50.00	396/0.4	145	973.00	1	2177.00	3156.00	4167.00	-	5963.00	
70.00	354/0.5	215	1375.00	1	3092.00	4378.00	5787.00	-	8153.00	
95.00	484/0.5	260	1815.00	1	(FRLS) +	6327.00	8347.00	-		
120.00	608/0.5	305	2325.00	-	(FRLS) +	8034.00	10605.00	-		
150.00	750/0.5	355	2913.00	-	(FRLS) +	10043.00	13256.00	-		
185.00	925/0.5	415	3554.00	-	(FRLS) +	12369.00	16348.00	-		
240.00	1210/0.5	500	4638.00	-	(FRLS) +	15966.00	21135.00	-		
300.00	1527/0.5	585	5806.00	-	(FRLS) +	19924.00	26384.00	-		
400.00	2036/0.5	695	7734.00	-	(FRLS) +	26547.00	34947.00	-		

Polycab PVC Insulated, PVC Round Sheathed MultiCore Industrial Flexible Cables conforming to IS694:2010 with Bright Annealed Copper Conductor for Voltage Grade 1100 Volts

**Rate Per Meter** 

COND. AREA SQ.MM	COND. CONST. (NO./ DIA.MM)	AMPS.	7 Core	8 Core	10 Core	12 Core	14 Core	16 Core	19 Core	24 Core
0.50	16/0.20	05	90.40	108.00	134.00	156.00	181.00	205.00	239.00	301.00
0.75	24/0.20	08	130.00	152.00	189.00	222.00	258.00	294.00	346.00	432.00
1.00	32/0.20	13	166.25	196.00	242.00	286.00	335.00	381.00	447.00	561.00
1.50	30/0.25	17	233.00	268.00	339.00	400.00	469.00	544.00	633.00	810.00
2.50	50/0.25	24	378.00	450.00	556.00	668.00	772.00	883.00	1025.00	1324.00
4.00	56/0.30	30	626.00							









PRICE-LIST• Dated: 8th JANUARY 2024 • W.E.F.: 8th JANUARY 2024 • LP NO. 06/2023-24

# FRLS INSULATED SINGLE CORE UNSHEATHED INDUSTRIAL FLEXIBLE CABLE

Polycab FRLS Insulated Single Core Unsheathed Industrial Flexible Cable conforming to IS694:2010 with Bright Annealed Copper Conductor for Voltage Grade 1100 Volts. (0.5SQ.MM. to 95SQ.MM. 100 Mtrs PKG.)

Polycab FRLS Insulated Single Core Unsheathed Industrial Flexible Cable conforming to IS694:2010 with Bright Annealed Copper Conductor for Voltage Grade 1100 Volts. (100 Meter Packing.)

Rate Per Meter

**Rate Per Meter** 

COND. AREA SQ.MM	COND. CONST. (NO./DIA.MM)	AMPS.	SINGLE CORE	PKG Single Core	2 Core	3 Core	4 Core	PKG. 2-4 Core	5 Core	6 Core
0.50	16/.2	5	11.50	24	32.55	43.85	55.65	5	68.95	82.45
0.75	24/.2	8	16.35	24	43.40	59.05	76.20	5	97.10	117.00
1.00	32/.2	13	20.70	20	53.70	75.90	96.60	5	125.00	150.25
1.50	30/.25	17	29.75	16	72.80	102.60	133.60	5	169.25	209.00
2.50	50/.25	24	48.90	12	119.35	163.20	217.25	4	279.50	338.00
4.00	56/.3	30	76.40	8	174.50	248.00	325.50	-	444.00	530.00
6.00	84/.3	38	113.25	6	255.00	366.00	480.00	-	651.00	783.00
10.00	80/.4	52	195.00	1	437.00	631.00	827.00	-	1120.00	
16.00	126/.4	70	311.00	1	690.00	1001.00	1318.00	=	1721.00	
25.00	196/.4	88	488.00	1	1123.00	1627.00	2148.00	=	3066.00	
35.00	276/.4	110	680.00	1	1564.00	2260.00	2988.00	-	4202.00	
50.00	396/.4	145	982.00	1	2221.00	3219.00	4250.00	-	6082.00	
70.00	354/.5	215	1389.00	1	3154.00	4464.00	5904.00	=	8316.00	

# SINGLE CORE INDUSTRIAL CABLE (MULTISTRAND) 200 / 300 METER

Polycab FR/FRLS Insulated Single Core Unsheathed Industrial (Multistrand) Cables - Flame RetardantLead Free (FRLF)/ Heat Resistant Flame Retardant Low Smoke Halogen-Lead Free Conforming Tols - 694:1990 With Bright Annealed Electrolytic Bare Copper Conductor For Voltage

Rate Per Coil

# **PRICE-LIST**

Dated: 8th JANUARY 2024 • W.E.F.: 8th JANUARY 2024 • LP NO. 06/2023-24

SQ.MM	AMP.
1.00	12
1.50	16
2.50	22
4.00	29
6.00	37
10.00	45
16.00	68

FR-LF						
300 Mtr.	200 Mtr.					
6205						
9125						
14805						
	15220.00					
	22765.00					
	39900.00					
	62625.00					

FRLS-H						
200 Mtr.						
15685						
23460						
41070						
64475						

<b>GREEN WIRES</b>					
300 Mtr.	200 Mtr.				
6480					
9525					
15475					
	15905				
	23800				
	41670				
	65410				

COIL PER BOX
8
6
4
4
3
1
1









PRICE-LIST• Dated: 8th JANUARY 2024 • W.E.F.: 8th JANUARY 2024 • LP NO. 06/2023-24

# POLYCAB INDUSTRIAL COPPER BRAIDED (SCREENED) CABLES

Polycab Annealed Bare Cu Flexible Conductor PVC Insulated, Tinned Cu Braided (Screened) PVC Sheathed Flexible Unarmoured Cables 1100 Volts.

Rate Per Meter

CORES	SQ.MM										
CORLO	0.5	0.75	1.0	1.5	2.5	4	6	10	16	25	35
2	93.00	113.25	129.00	156.00	239.00	325.00	458.00	=	-	-	=
3	109.00	140.00	174.50	216.25	317.00	501.00	699.00	1059.00	1602.00	3018.00	3962.00
4	134.00	174.50	213.00	266.00	401.00	612.00	851.00	1425.00	2299.00	3639.00	5037.00
6	181.00	239.00	279.50	378.00	604.00	-	-	-	-	-	=
7	195.00	274.50	317.00	418.00	683.00	-	-	=	-	-	=
8	226.50	325.50	361.00	483.00	713.00	-	-	-	-	-	=
10	286.00	358.00	481.00	606.00	797.00	-	-	-	-	-	=
12	325.50	405.00	515.00	683.00	932.00	-	-	-	-	-	=
14	358.00	481.00	604.00	817.00	1120.00	-	-	-	-	-	=
16	384.00	559.00	678.00	902.00	1318.00	-	-	-	-	-	=
19	458.00	663.00	801.00	1120.00	1703.00	-	-	-	-	-	=
24	552.00	740.00	1005.00	1374.00	2135.00	-	-	-	-	-	-

# **OVERALL SHIELDED-UNARMOURED INSTRUMENTATION CABLES**

Flexible Bare Copper Conductor PVC Insulated, Cross Laid Up, Overall Aluminium Mylar Tape Shielded Along with ATC Drain Wire PVC Outer Sheath Instrmenatation Unarmoured Cables.

**Rate Per Meter** 

	Rate Per Weter				
CORES	0.5 SQ.MM.	0.75 SQ.MM.	1.0 SQ.MM.	1.5 SQ.MM.	2.5 SQ.MM.
2	58.00	74.00	88.00	115.00	180.00
3	72.00	97.00	118.00	156.00	249.00
4	89.00	118.00	150.00	200.00	314.00
5	109.00	147.00	179.00	243.00	398.00
6	126.00	167.00	209.00	293.00	478.00
7	138.00	194.00	241.00	328.00	565.00
8	156.00	211.00	270.00	368.00	630.00
10	186.00	260.00	328.00	456.00	770.00
12	219.00	305.00	390.00	541.00	945.00
14	255.00	357.00	450.00	621.00	
16	287.00	401.00	506.00	717.00	
19	328.00	478.00	597.00	834.00	
24	410.00	586.00	742.00	1064.00	

# **SOLAR DC CABLE**

ATC Conductor LSOH Outersheath (Type-1) (Black Colour With Red Strip/Black Color) in Coil of 500 Mtrs.

SIZE IN SQ. MM.	RATE
4	80.65
6	118.50

# SOLID ALUMINIUM CONDUCTOR FLAT SERVICE CABLES

POLYCAB PVC INSULATED AND SHEATHED TWIN CORE FLAT & THREE CORE ROUND
CABLES 1100 VOLTS EACH CORE HAVING SINGLE SOLID ALUMINIUM CONDUCTOR SERVICE
CABLES AS PER IS 694

CORES	SQ. MM.	RATE PER METER
2	2.5	60.70
2	4	81.30
2	6	108.00
2	10	157.00

# **INDUSTRIAL WELDING CABLES**

POLYCAB Annealed Bare Copper Coductor Flexible Welding Cable Generally Confirming to IS 9857

CONDUCTOR AREA SQ.MM.	CURRENT CARRYING CAPACITY	RATE PER METER
16.00	120	377.50
25.00	160	584.50
35.00	230	804.00
50.00	400	1141.00

CONDUCTOR AREA SQ.MM.	CURRENT CARRYING CAPACITY	RATE PER METER
70.00	600	1584.00
95.00	700	2101.00
120.00	1100	2698.00







PRICE-LIST• Dated: 12th JANUARY 2024 • W.E.F.: 12th JANUARY 2024 • LP NO. 06/2023-24

# LAN (COMPUTER) CABLES

Polycab Make Solid Copper Conductor, Polyethylene Insulation, twisted Pairs, Lay-up, Ext Grey Fr Outer Sheathed Unarmoured Cable As Per Spec. TIA/EIA 568 B2

	UNARMO	ARMOURED	
ТҮРЕ	SPEED & COLOUR	Rate per 305 MTRS	RATE PER MTR
CAT-5	SPEED 1 GBPS for 250 MHZ GREY COLOUR	10870	
CAT-6 UTP	SPEED 1 GBPS for 250 MHZ Blue / Yellow COLOUR	11420	101.00
CAT-6A UTP	SPEED 1 GBPS for 250 MHZ GREY COLOUR	13900	
CAT-6 FTP	SPEED 1 GBPS for 250 MHZ GREY COLOUR	18000	

# **COAXIAL CABLES**

Polycab PVC/XIpe Insulated and PVC Sheathed Industrial 3Core Flat Laminated Aluminium Tape and Aluminium Wire Braid, Jelly Flooded PVC Black Jacketed Industrial Coaxial Cables.

	UNARM	ARMOURED	
TYPE	RATE PER 100 MTR	RATE PER 305 MTR.	RATE PER MTR
RG - 59	2050	6250	
RG - 6	2580	7860	85.00
RG - 11	5860	17900	132.50
RG - 06 CCS	1670	5075	
RG - 11 CCS	3350	10220	

# **SUBMERSIBLE CABLES**

Polycab PVC / Xlpe Insulated and PVC Sheathed Industrial 3 Core Flat Submersible Cable with Bare Bunched Copper Conductor for Submersible Pump Motors with Voltage Grade 1100 Volts as per IS:694/2010 (500 Meters Packing)

IS:694/2010 (500 Meters Packing)				
CONDUCTOR AREA SQ. MM.	RATE PER METER			
1.50	85.50			
2.50	132.60			
4.00	195.45			
6.00	288.15			
10.00	501.50			
16.00	775.70			
25.00	1212.40			
35.00	1678.00			

# **TELEPHONE (SWITCHBOARD) CABLES**

Polycab High Conductivity Solid Annealed Bare Copper industrial Telephone (Switchboard) Cables with High Density Polyethylene Insulation, Paired, Polyester and Sheathed with High Oxygen Index, Fire Retardant, PVC Compound, Grey Outer Sheath generally conforming ITD Specification.

NO. OF PAIRS	RATE PER	METER	90 METERS		PKG.	
NO. OF PAIRS	0.4 MM	0.5 MM	0.4 MM	0.5 MM	PKG.	
2 PAIR	11.90	16.80	1070.00	1515.00	20	
3 PAIR		25.00		2240.00	16	
4 PAIR		33.00		2960.00	12	
5 PAIR		40.80		3675.00	8	
10 PAIR		79.60		7140.00	1	
20 PAIR		153.00		13800.00	1	
50 PAIR		397.80			1	
1000 PAIR		780.00			1	

# INDUSTRIAL SPEAKER WIRE (OXYGEN FREE)

SPEAKER WIRES (OXYGEN FREE COPPER CONDUCTOR)

SIZE	RATE	SIZE	RATE
23/36	1710	23/38	1150
40/36	2610	40/38	1910
70/36	3530	70/38	2600

SIZE	RATE
1.00 SQ. MM.	3090.00
1.50 SQ. MM.	4590.00
2.50 SQ. MM.	7620.00

CCTV CABLES			
SIZE	UNARMOURED 90 MTRS	UNARMOURED 180 MTRS	UNARMOURED 300 MTRS
3 + 1	3330.00	6660	11100
4 + 1	3635.00	7270	12117
SIZE	ARMOURED RATE PER MTRS		
4 + 1	114.00		

# \* OUR BANK DETAILS \*

Name: Vashi Integrated Solutions Limited.

Bank Name: HDFC BANK LTD.
Branch: Mumbai-Sandoz House
Bank A/C No.: 50200050070484
IFSC Code.: HDFC0000240



# **Cable Handling & Storage**

- Great care is taken in the manufacturing of cable to ensure quality at every stage.
- Handling of cable at site is the next important factor to ensure that by mishandling the cable, the outer sheath and insulation shall not get damaged.

The handling is generally carried out by unskilled or semi-skilled men, strict supervision should be maintained so that the cables, which can be very easily damaged, is handled with great care.

# DO

If a forklift is used for handling and shifting the cable drum, the forks shall approach the reel from the flange side. The forks shall be positioned such that the reel is lifted with both reel flanges.

When using a hoist, install a mandrel through the reel arbor holes and attach a sling. Use a spreader bar approximately 6 inches longer than the overall reel width placed between the sling ends just above the reel flanges.

It is always safer to use a strong and well-drained surface for storing drums. If possible, the drums should be raised from the ground by the insertion of wooden planks, etc, below and on both sides of the drums: some check pieces should be placed so as not to allow the drums to be rolled loosely and easily. Cable drums should also be stored away from the direct sun and rains.

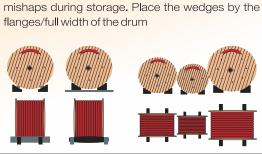
Reason: Direct sunrays can cause deterioration due to UV rays and rain can

Always use proper stoppers to prevent the drum from rolling.

Ensure stoppers for every drum, to prevent

cause damage to wooden drum, resulting drum

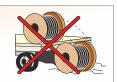
collapse after few months.







Never drop reels, If reels must be rolled, roll in opposite direction of the cable wraps to keep cable from loosening on the reel.



Do not allow the lift forks to contact the cable.
Care must be taken by the forklift
operator not to make sudden
turns or stops.

This may lead to the bending of the reel flanges and mashing the cable.

Multiple reels stacked on top of each other ("Pancake" storage) is not recommended for cable drums. The weight of the stack can total thousands of kgs. creating an enormous load on the bottom reel. Also, damage to the reel and/or cable will likely occur when the reel is flipped for transit. A concentration of stress on the reel flange may cause it to break and subsequently damage the cable.

When rolling in the direction of the arrow, never roll for more than 5 metres.
Otherwise the cable may become unfit for use.

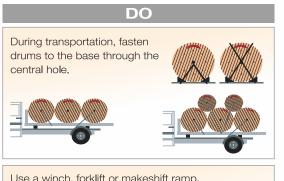


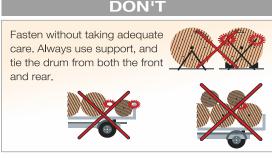


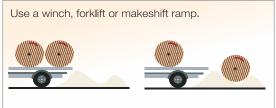
Allow the drums to roll at any cost. Stack the drums

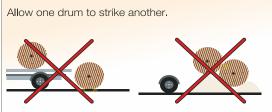


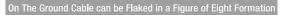
















## **INSTALLATION YENG**

### **Unreeling (Cable Pulling)**

- · For unreeling cable from a drum it should be mounted on cable jack. The drum should be lifted above the ground with clearance of 50-100 mm so that while unreeling the drum flanges should not touch the ground and get damaged.
- The drum should never be kept flat on its side on the ground and the cable unreeled in coil from the same. This invariably leads to Kinking and bird-caging.
- "Bird-Caging" is a defect caused due to twist of cable during wrong unreeling. It results outersheath crack or cuts and armour swelling. Photograph of birdcaging







- The technique of pulling cables is also an important, Sub-standard and haphazard handling can cause damage to the cable which may weaken the cable components, and cause a failure in due course. Care must be taken to select a suitable position for the cable drum jacks in order to ensure that the drum may be raised and rotated with full safety. The jacks should therefore be placed on a firm support of thick boards.
- Care should be taken to exert a steady pull avoiding any jerks. Twisting or kinking or cable is very dangerous as this may cause damage to the small size of cable conductors, insulation and sheath, shifting and knife-edging of the armouring and damage to the serving, etc. Care should be taken to avoid short bends and consequent straining of conductors.
- Proper handling of cables is very important both for safety as well as long life of the installation.
- The most common causes of cable failure are due to mishandling of the product at installation stage
- This can be prevented by unwinding the cable by loading the drum on jacks & pulling in the proper direction with stocking or puling eye.
- For pulling longer lengths and higher diameter of cables Pulling Eyes can be used..
- In case of smaller lengths, pulling is carried out by manual labour and when the length is longer by means of winches or other mechanical means.
- While pulling with a rope, care is necessary to avoid bending of the cable a close watch should be maintained to ensure the cable runs freely over the cable rollers and passes smoothly without rubbing against any surface



