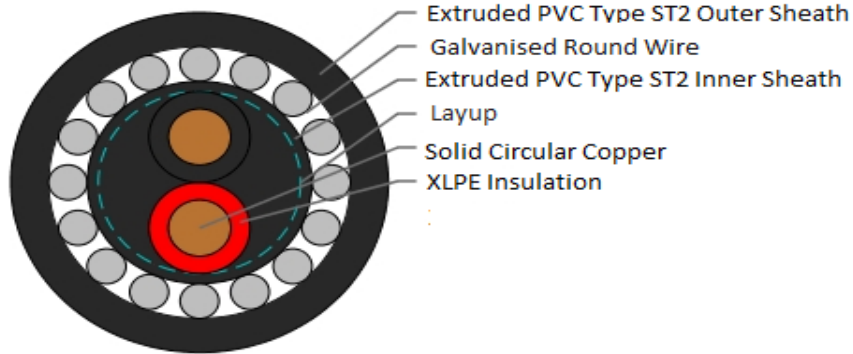


Manufacturing Data Sheet:
Low Voltage XLPE Cable
Design Code : LVIS09CXSWY2002C004SA002S
Date :
Rev No. :


S.No	Particulars	2 X 4
1	Name of Manufacturer	Polycab Wires Pvt. Ltd, India
2	Type of cable	2XWY
3	Voltage Grade V	1100
4	No of cores X size in sqmm	2 X 4
5	Conductor	
a)	Material	Plain annealed Copper as per Class 1 of IS:8130/2013
b)	Max. d.c. resistance of conductor at 20° C (ohm/km)	4.61
c)	Shape of the conductor	Solid Circular
6	Insulation	
a)	Material	XLPE as per IS 7098(Pt-1)/88, Latest
b)	Nominal thickness (mm)	0.7
c)	Core Identification	Red & Black
7	Inner Sheath	
a)	Material	Extruded PVC Type ST2 as per IS:5831/84
b)	Minimum thickness (mm)	0.3
8	Armouring	
a)	Material	Galvanised Steel
b)	Type of armouring	Round Wire
c)	Nominal size of armour (mm)	1.40
9	Outer Sheath	
i)	Material	Extruded PVC Type ST2 as per IS:5831/84
ii)	Thickness (mm)	1.24 (Min.)
iii)	Colour of outer sheath.	Black

S.No	Particulars	2 X 4
10	Electrical Parameters	
a)	Max. a.c. resistance of conductor at 90° C (ohm/km)	5.88
b)	Calculated Cable reactance (ohm/km)	0.0916
c)	Impedance of cable (ohm/km)	5.88
d)	Approx. Cable Capacitance (mfd/km)	0.23
11	Maximum conductor temperature under normal operating conditions	90°C
12	Maximum conductor temperature at the termination of short circuit	250°C
13	Short Circuit rating of conductor for the duration of 1 sec (kA)	0.57
14	Continuous Current carrying capacities :-	
(a)	In Ground at 30°C (A)	54
(b)	In Air at 40°C (A)	48
15	Applicable Standard	IS 8130/2013, IS 7098 Part I/88, IS 5831/84, IS 3975/88 etc. with latest up to date amendments
16	Approx. overall diameter of the cable in mm	14.0 ± 2.0
17	Minimum bending radius	12 times Overall diameter
18	Max. Tensile strength	
(i)	for Cables pulled with stocking (Newtons)	9 x D ² , D is the cable OD in mm
ii)	for Cables pulled with pulling eyes (N)	400
21	Standard Drum Length (Mtr.)	1000 Mtr. ±5%
22	Non Standard Drum Length (Mtr.)	Maximum 5% of order quantity
21	Embossing	POLYCAB ELECTRIC 1100 VOLTS GRADE XLPE
22	Printing	YEAR POLYCAB ELECTRIC 1100 VOLTS GRADE XLPE , CABLE SIZE, CABLE TYPE WITH SEQUENTIAL MARKING at every one meter interval.

Note:-The values given above are subject to tolerances as per the relevant standards.