## UNIVERSAL CABLES LTD SATNA (M.P.) TECHNICAL PARTICULARS

Sr. No.	Description	4C x 25 mm <sup>2</sup>
1	Trade Name	"UNISTAR"
2	Reference Standard	IS: 9968/1/88
3	Voltage Grade	1100 Volts
4	Conductor	
	a) Material to IS : 8130/84	Annealed Tinned Copper
	b) Nominal Cross sectional Area (mm²)	25
	c) Flexibility Class as per IS : 8130/84	Class-5
	d) Max. DC. Resistance at 20°C (Ohm/Km)	0.795
5	Insulation	
	a) Material to IS : 6380/84	EPR Type IE-2
	b) Nominal Thickness (mm.)	1.40
6	Core Identification	By numbered or by coloured proofed tape Red,
		Yellow & Blue & Green
7	No. of Cores	4
8	Laying Up	Cores laid up together suitably
9	Outer Sheath	
	a) Material to IS : 6380/84	PCP Type SE-4
	h) Naminal Thiakness (mm.)	(Black Colour)
10	b) Nominal Thickness (mm.)	3.40
	Approx. Overall Diameter of Cable (mm.)	31.5
11	Max. Conductor Temperature for continuous operation	90°C
12	Recommended Minimum bending radius	6 x Overall diameter of the cable
	Continuous current rating in air at ambient	
13	temperature 40°C (Amps)	123
	Derating factor for variation in ambient air	
14	temperature	
	a) Temperature	30 35 40 45 50 55
	b) Rating factor	1.12 1.06 1.00 0.94 0.86 0.80
15	Sequential length Marking	Shall be provided by printing on the outer sheath
15		at every one meter interval
16	Identification and Marking	Manufacturer's Name and/or Trade Name, voltage
		Grade, Year of Manufacturing, Cable Size and No of
		cores and HR-90 shall be identified throughout the
		cable length at interval not exceeding one meter by
		printing on the outer sheath.
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**Note-** Cable shall be suitable for festooning duty.